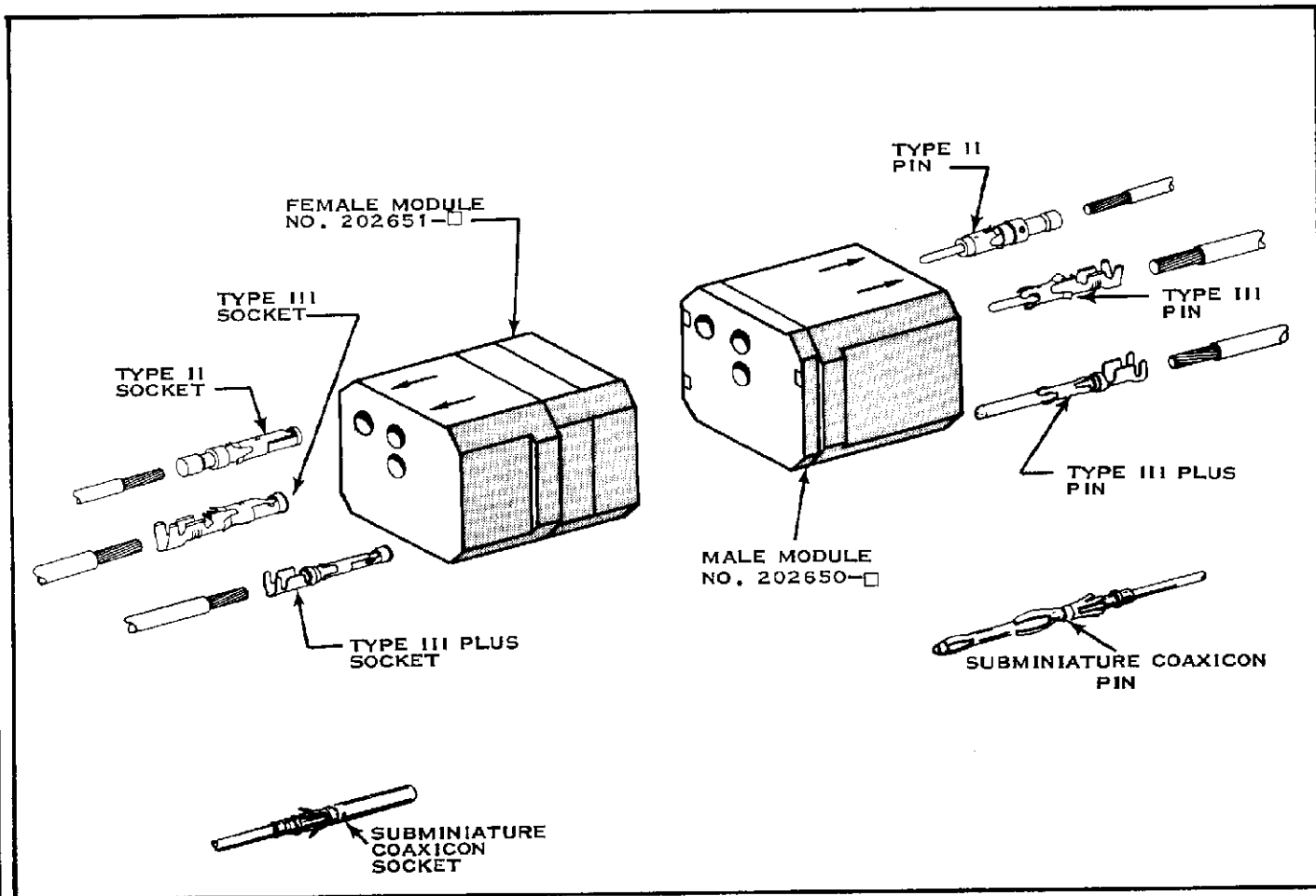




A-MP★23 POSITION
 SERIES "G" MODULES FOR A-MP
 TYPE II, III & III PLUS AND
 SUBMINIATURE COAXICON★ CONTACTS

IS 7189	
RELEASED	3-29-65
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1. CONTACT SELECTION & CRIMPING

(a) To select the proper Contact for the size of Wire you have, refer to AMP Instruction Sheet No. 1379.

(b) Crimp these Contacts using the A-MP Crimping Tools referenced on IS-1379.

3. CONTACT INSERTION

NOTE: Use Pin Contacts only in Male Module; use Socket Contacts only in Female Module.

- (a) Push Contact all the way into the Module. Pull back lightly on Wire to make sure Contact is completely inserted.
- (b) To insert Contacts crimped to small, flexible Wire, use A-MP Insertion Tool No. 91002-□.

4. CONTACT EXTRACTION

To remove Contacts from Module, use A-MP Extraction Tool No. 305183. See AMP Instruction Sheet No. 1216 which is packaged with the Tool.