

TO BE SOLD
ONLY WITH
INSTALLATION
INSTRUCTIONS

Closed End Splice Pressure Type Wire Connectors
Type ECN Wire Combinations
Catalog No. 35653 — Circular Mil Range 3,248 to 13,100
Use “18-10 ECV-ECN or 16-10 C” Tooling
Strip Length — 10.72 mm [.422 in.] Min
11.51 mm [.453 in.] Max


 105°C [222°F]
Max

UL Listed and CSA Certified Wire Combinations
Solid or Stranded Wire Sizes 22-10 AWG
300 Volts Max

| WIRE SIZE (AWG) | NO. OF WIRES | NO. OF ADDITIONAL WIRES OF ONE WIRE SIZE | | | | | | |
|-----------------|--------------|--|-----|-----|-----|------|----|----|
| | | 22 | 20 | 18 | 16 | 14 | 12 | 10 |
| 22 | 1 | 4-16 | 3-9 | 2-7 | 1-4 | 1-2 | 1 | 1 |
| | 2 | 3-15 | 2-8 | 1-6 | 1-4 | 1-2 | 1 | 1 |
| | 3 | 2-14 | 1-6 | 1-5 | 1-3 | 1-2 | 1 | 1 |
| | 4 | 1-13 | 1-5 | 1-4 | 1-3 | 1-2 | 1 | 1 |
| | 5 | 1-12 | 1-4 | 1-3 | 1-3 | 1-2 | 1 | 1 |
| | 6 | 1-11 | 1-4 | 1-3 | 1-2 | 1-2 | 1 | 1 |
| | 7 | 1-10 | 1-3 | 1-3 | 1-2 | 1-2 | 1 | 1 |
| | 8 | 1-9 | 1-3 | 1-3 | 1-2 | 1 | 1 | — |
| | 9 | 1-8 | 1-3 | 1-2 | 1 | 1 | 1 | — |
| | 10 | 1-7 | 1-2 | 1-2 | 1 | 1 | — | — |
| | 11 | 1-6 | 1-2 | 1-2 | 1 | 1 | — | — |
| | 12 | 1-5 | 1-2 | 1-2 | 1 | 1 | — | — |
| | 13 | 1-4 | 1-2 | 1-2 | 1 | — | — | — |
| | 14 | 1-3 | 1 | 1 | 1 | — | — | — |
| | 15 | 1-2 | 1 | 1 | 1 | — | — | — |
| | 16 | 1 | 1 | 1 | — | — | — | — |
| 20 | 1 | 3-16 | 3-7 | 2-4 | 1-4 | 1-2 | 1 | 1 |
| | 2 | 2-13 | 2-6 | 1-4 | 1-3 | 1-2 | 1 | 1 |
| | 3 | 1-9 | 1-5 | 1-4 | 1-2 | 1-2 | 1 | — |
| | 4 | 1-6 | 1-4 | 1-2 | 1-2 | 1 | 1 | — |
| | 5 | 1-4 | 1-3 | 1-2 | 1-2 | 1 | 1 | — |
| | 6 | 1-3 | 1-2 | 1 | 1 | 1 | 1 | — |
| | 7 | 1-2 | 1 | 1 | 1 | — | — | — |
| 18 | 1 | 2-16 | 2-7 | 1-6 | 1-4 | 1-2 | 1 | 1 |
| | 2 | 1-9 | 1-4 | 1-5 | 1-2 | 1-2 | 1 | 1 |
| | 3 | 1-8 | 1-4 | 1-4 | 1-2 | 1-2 | 1 | — |
| | 4 | 1-4 | 1-2 | 1-3 | 1 | 1 | 1 | — |
| | 5 | 1-3 | 1 | 1-2 | 1 | 1 | — | — |
| | 6 | 1-2 | 1 | 1 | 1 | — | — | — |
| 16 | 1 | 1-15 | 1-6 | 1-5 | 1-4 | 1-2 | 1 | — |
| | 2 | 1-8 | 1-3 | 1-3 | 1-3 | 1 | 1 | — |
| | 3 | 1-5 | 1-3 | 1-2 | 1-2 | 1 | — | — |
| | 4 | 1-2 | 1-2 | 1 | 1 | — | — | — |
| 14 | 1 | 1-12 | 1-5 | 1-5 | 1-3 | 1-2● | 1 | — |
| | 2 | 1-7 | 1-3 | 1-3 | 1 | 1● | — | — |
| 12 | 1 | 1-9 | 1-6 | 1-4 | 1-2 | 1 | 1● | — |
| 10 | 1 | 1-6 | 1-2 | 1 | 1 | — | — | — |

● Partially closing hand tool to “oval” splice permits use of solid wires in this combination.

INSTRUCTIONS: Use as shown for OEM applications. For all field applications, twist wires together before crimping. Minimum loading is five wires size 22 AWG.

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| | 9 | 1-8 | 1-3 | 1-2 | 1 | 1 | 1 | — |
| | 10 | 1-7 | 1-2 | 1-2 | 1 | 1 | — | — |
| | 11 | 1-6 | 1-2 | 1-2 | 1 | 1 | — | — |
| | 12 | 1-5 | 1-2 | 1-2 | 1 | 1 | — | — |
| | 13 | 1-4 | 1-2 | 1-2 | 1 | — | — | — |
| | 14 | 1-3 | 1 | 1 | 1 | — | — | — |
| | 15 | 1-2 | 1 | 1 | 1 | — | — | — |
| | 16 | 1 | 1 | 1 | — | — | — | — |
| 20 | 1 | 3-16 | 3-7 | 2-4 | 1-4 | 1-2 | 1 | 1 |
| | 2 | 2-13 | 2-6 | 1-4 | 1-3 | 1-2 | 1 | 1 |
| | 3 | 1-9 | 1-5 | 1-4 | 1-2 | 1-2 | 1 | — |
| | 4 | 1-6 | 1-4 | 1-2 | 1-2 | 1 | 1 | — |
| | 5 | 1-4 | 1-3 | 1-2 | 1-2 | 1 | 1 | — |
| | 6 | 1-3 | 1-2 | 1 | 1 | 1 | 1 | — |
| | 7 | 1-2 | 1 | 1 | 1 | — | — | — |
| 18 | 1 | 2-16 | 2-7 | 1-6 | 1-4 | 1-2 | 1 | 1 |
| | 2 | 1-9 | 1-4 | 1-5 | 1-2 | 1-2 | 1 | 1 |
| | 3 | 1-8 | 1-4 | 1-4 | 1-2 | 1-2 | 1 | — |
| | 4 | 1-4 | 1-2 | 1-3 | 1 | 1 | 1 | — |
| | 5 | 1-3 | 1 | 1-2 | 1 | 1 | — | — |
| | 6 | 1-2 | 1 | 1 | 1 | — | — | — |
| 16 | 1 | 1-15 | 1-6 | 1-5 | 1-4 | 1-2 | 1 | — |
| | 2 | 1-8 | 1-3 | 1-3 | 1-3 | 1 | 1 | — |
| | 3 | 1-5 | 1-3 | 1-2 | 1-2 | 1 | — | — |
| | 4 | 1-2 | 1-2 | 1 | 1 | — | — | — |
| 14 | 1 | 1-12 | 1-5 | 1-5 | 1-3 | 1-2● | 1 | — |
| | 2 | 1-7 | 1-3 | 1-3 | 1 | 1● | — | — |
| 12 | 1 | 1-9 | 1-6 | 1-4 | 1-2 | 1 | 1● | — |
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