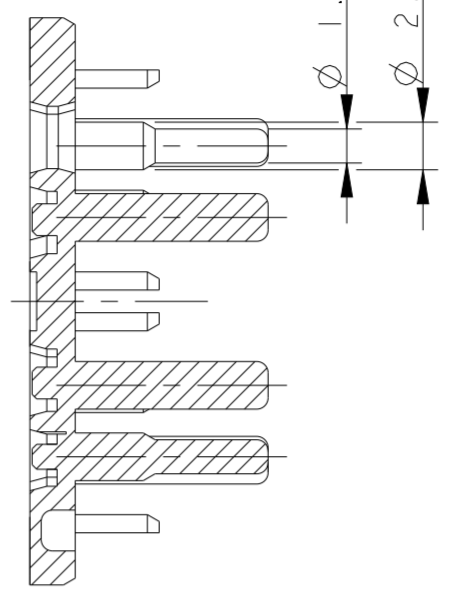
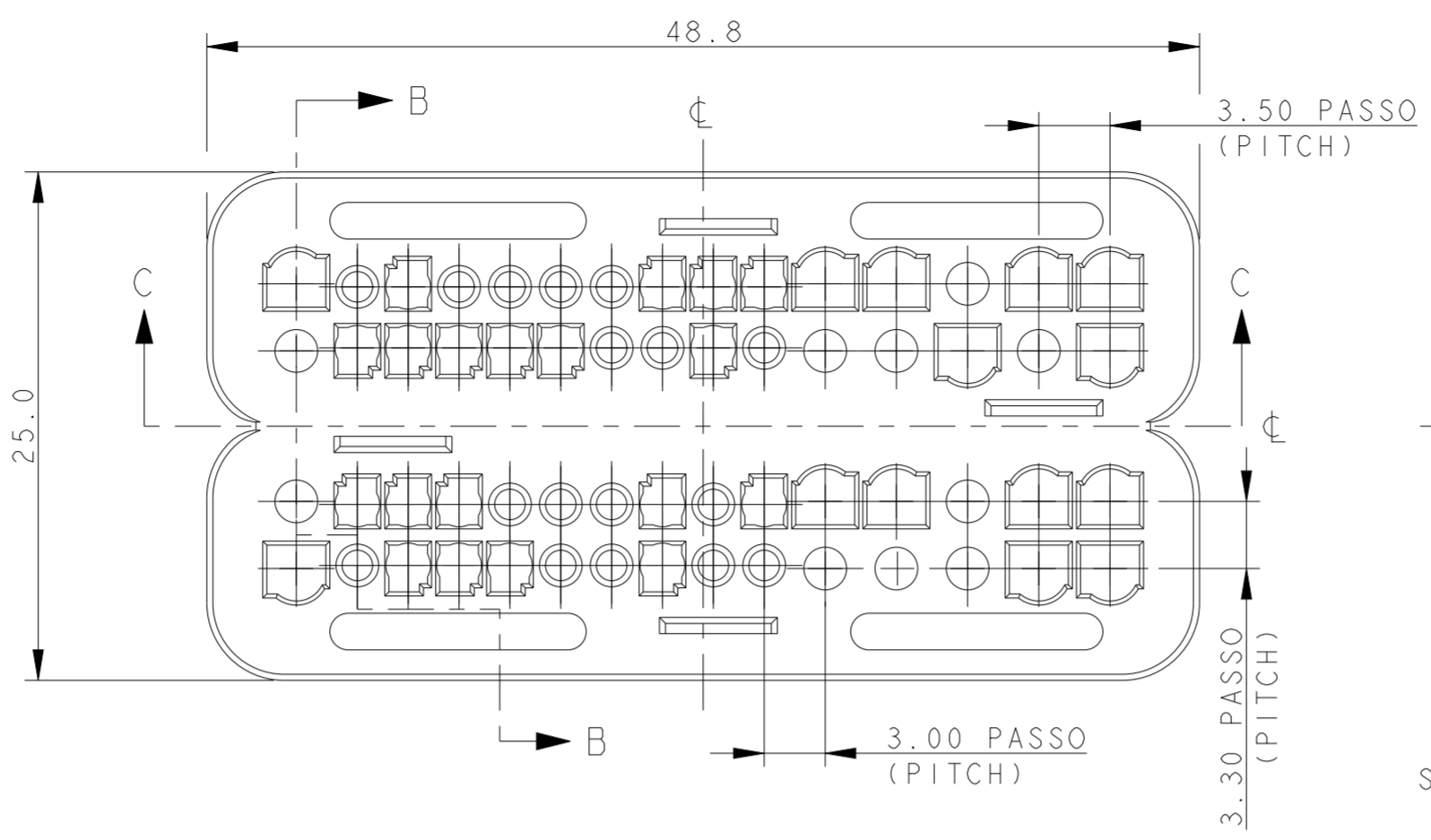
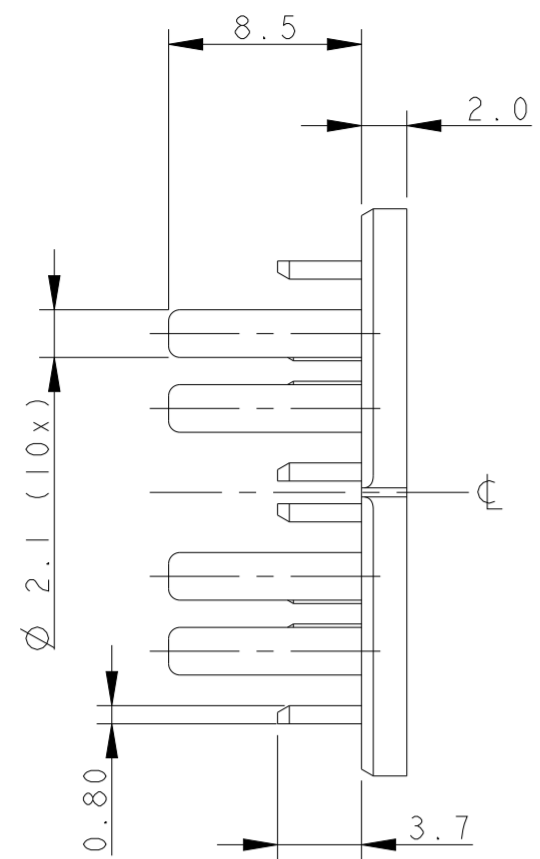
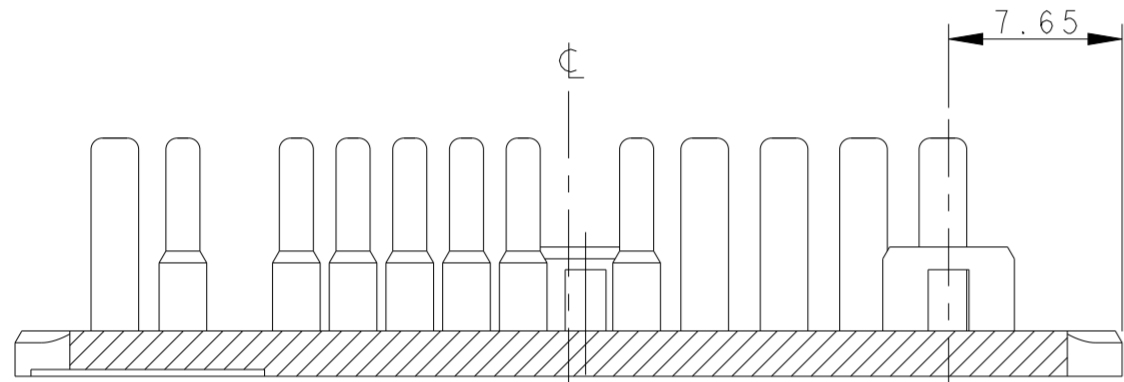


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A22		REVISED PER ECO-19-002112	14FEB2019	AP	VN
A23		REVISED PER ECO-20-003218	05JUN2020	AP	VN
A24		REVISED PER ECN-24-252480	19FEB2024	V.N.	V.N.

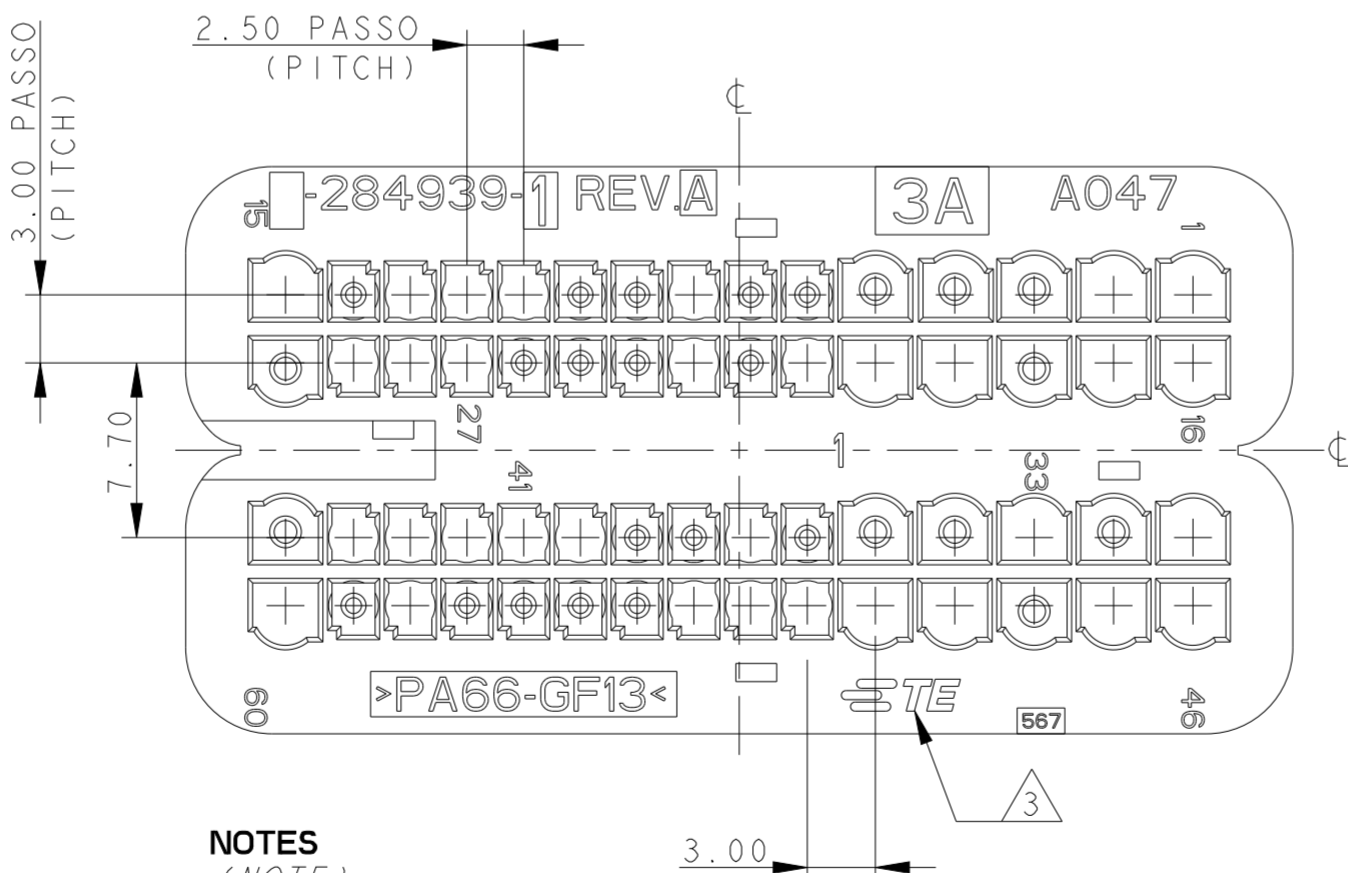
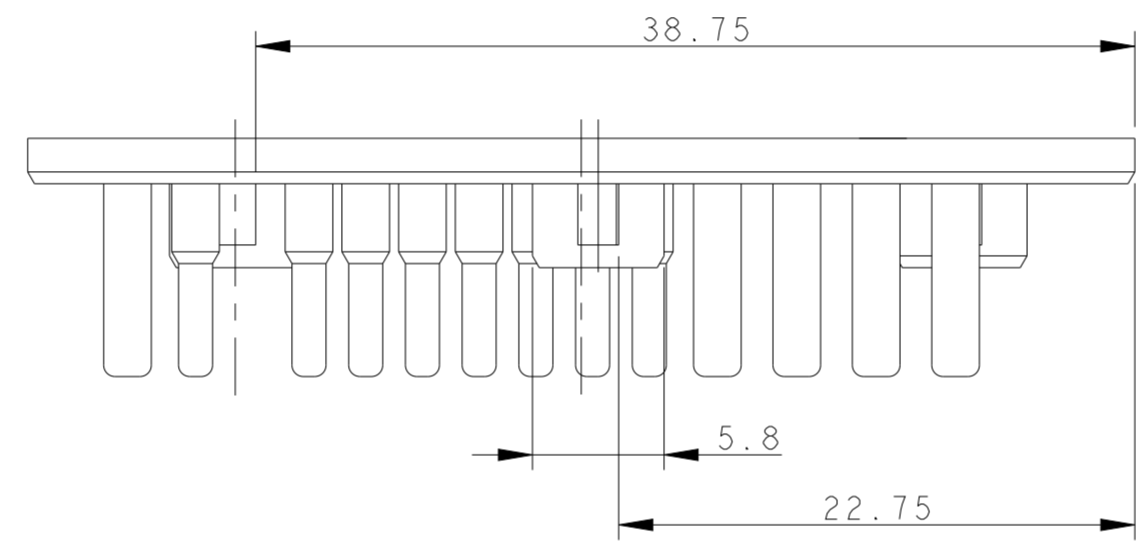


SECTION B-B

- ASSEMBLY OPERATIONS (SEE I.S. 411-20067)
 (OPERAZIONI DI ASSEMBLAGGIO (VEDERE I.S. 411-20067)):**
- 1 PLACE THE CAVITY MASK IN ORDER TO HAVE THE RIGHT CORRESPONDENCE BETWEEN ITS CAVITY NUMBER AND THAT ONE PRINTED ON THE SEALING HOLDER (SEE "REF" INDICATION) (POSIZIONARE IL COPERCHIO TAPPA CAVITA' IN MODO DA FAR CORRISPONDERE IL NUMERO DI CAVITA' CON LO STESSO NUMERO PRESENTE SUL COPERCHIO GUARNIZIONE (VEDI INDICAZIONE "REF"))
 - 2 PUSH THE CAVITY MASK UNTIL THE FOUR LANCES LOCK FIRMLY (SPINGERE IL COPERCHIO TAPPA CAVITA' FINO AD AGGANCIARE LE QUATTRO LANCETTE DI RITENZIONE)



SECTION C-C



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 2, 8, 11, 12, 13, 15, 16, 17, 19, 20, 21, 23, 27, 28, 29, 31, 33, 37, 40, 41, 42, 43, 44, 46, 47, 49, 50, 51, 52, 53, 58, 60.	3, 4, 5, 6, 7, 9, 10, 14, 18, 22, 24, 25, 26, 30, 32, 34, 35, 36, 38, 39, 45, 48, 54, 55, 56, 57, 59.

**284939-1 AS SHOWN
(NERO / BLACK)**

APPLICATION (APPLICAZIONE) : IVECO

- NOTES (NOTE)**
- 1 POLYAMIDE 6.6 GLASS FILLED PA 66 CARICATO VETRO
 - 2 THE CAVITY MASK MUST BE ASSEMBLED WITH CONNECTOR P/N 284742-1/1-2 IL COPERCHIO TAPPA CAVITA' VA ASSEMBLATO CON IL PORTA CONTATTI COMPLETO P/N 284742-1/1-2
 - 3 TE CONNECTIVITY LOGO IN ALTERNATIVE tyco LOGO OR LOGO (MARCHIO TE CONNECTIVITY IN ALTERNATIVA MARCHIO tyco OPPURE

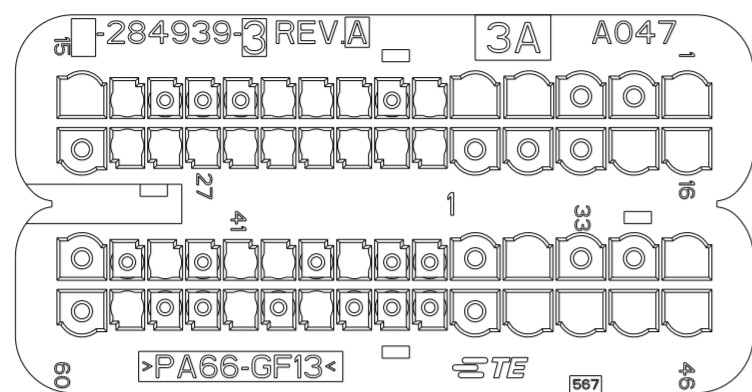
P/N 284742

SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. POLIZZINI 25NOV2002	TE Connectivity	
DIMENSIONS: mm		CHK O. CANUTO 25NOV2002		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD A. GENIA 25NOV2002	NAME CAVITY MASK FOR 60 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)	
0 PLC ±0.3	1 PLC ±0.3	PRODUCT SPEC 108-20254	SIZE A2	CAGE CODE 0779
2 PLC ±0.2	3 PLC ±	APPLICATION SPEC 411-20067	DRAWING NO C-284939	RESTRICTED TO -
4 PLC ±	ANGLES ±1°	WEIGHT -	SCALE 5:1	SHEET 1 OF 6
MATERIAL	FINISH	Customer Drawing	REV A24	

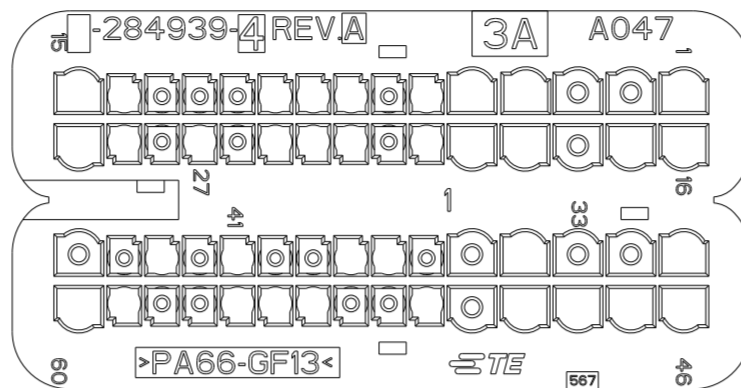
LOC	DIST	REVISIONS			DATE	DWN	APVD
		P	LTR	DESCRIPTION			
		-		SEE SHEET 1			

**P/N 284939-3 AS SHOWN
(MARRONE / BROWN)**



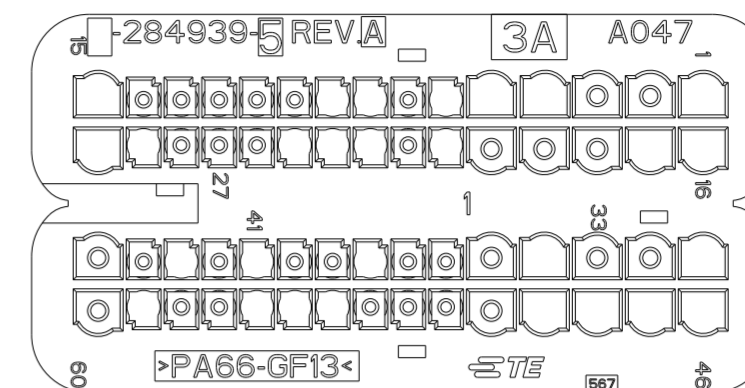
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 10, 14, 15, 16, 17, 21, 22, 23, 24, 25, 26, 27, 28, 29, 31, 34, 38, 40, 41, 43, 46, 47, 48, 49, 54, 56, 59	2, 3, 7, 11, 12, 13, 18, 19, 20, 30, 32, 33, 35, 36, 37, 39, 42, 44, 45, 50, 51, 52, 53, 55, 57, 58, 60

**P/N 284939-4 AS SHOWN
(VERDE / GREEN)**



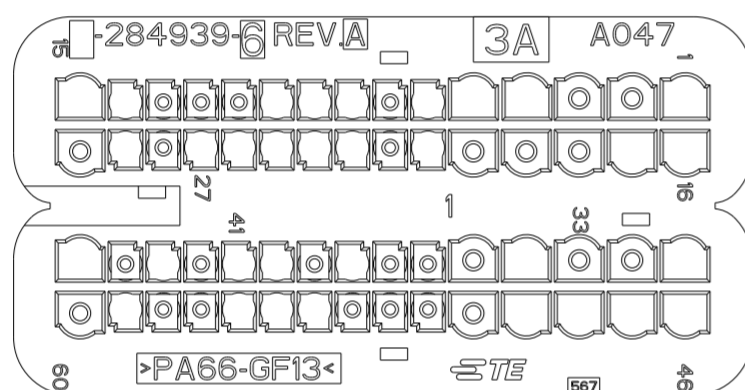
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 10, 14, 15, 16, 17, 19, 20, 21, 23, 24, 25, 27, 29, 30, 31, 34, 37, 38, 41, 43, 46, 47, 48, 49, 51, 54, 55, 56, 59, 60	2, 3, 7, 11, 12, 13, 18, 22, 26, 28, 32, 33, 35, 36, 39, 40, 42, 44, 45, 50, 52, 53, 57, 58

**P/N 284939-5 AS SHOWN
(BLU / BLUE)**



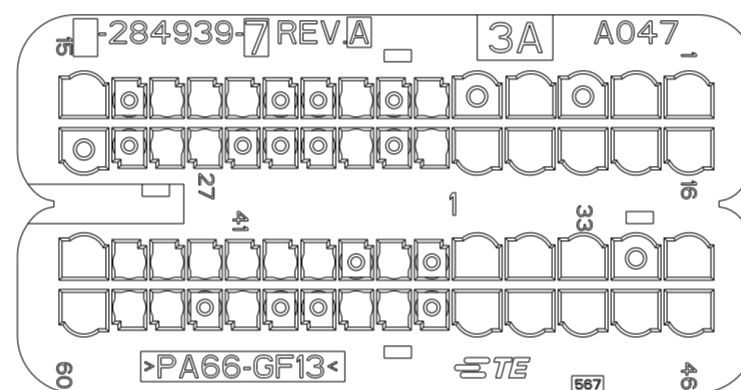
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 15, 16, 17, 21, 23, 24, 25, 29, 30, 31, 34, 38, 41, 43, 46, 47, 48, 49, 54, 55, 56, 59	2, 3, 7, 10, 11, 12, 13, 14, 18, 19, 20, 22, 26, 27, 28, 32, 33, 35, 36, 37, 39, 40, 42, 44, 45, 50, 51, 52, 53, 57, 58, 60

**P/N 284939-6 AS SHOWN
(NERO / BLACK)**



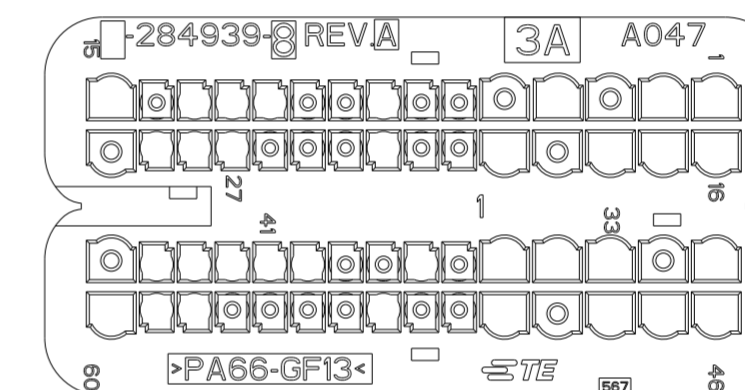
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 4, 5, 6, 8, 9, 10, 14, 15, 16, 17, 21, 23, 24, 25, 26, 27, 29, 31, 34, 38, 40, 41, 43, 45, 46, 47, 48, 49, 54, 55, 56, 59	2, 3, 7, 11, 12, 13, 18, 19, 20, 22, 28, 30, 32, 33, 35, 36, 37, 39, 42, 44, 50, 51, 52, 53, 57, 58, 60

**P/N 284939-7 AS SHOWN
(GRIGIO / GREY)**



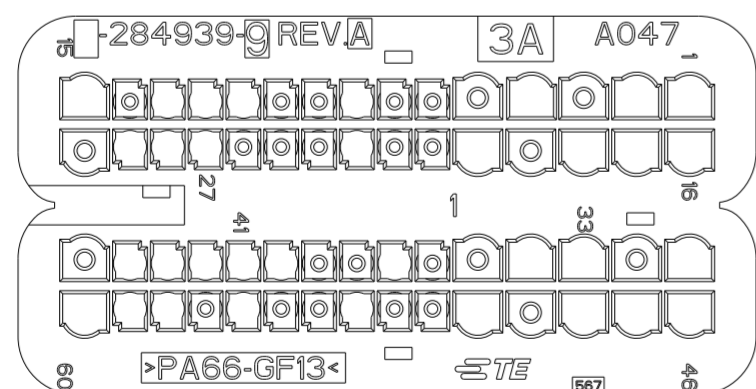
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 2, 4, 6, 8, 11, 12, 13, 15, 16, 17, 18, 19, 20, 21, 23, 27, 28, 31, 33, 34, 35, 37, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 52, 53, 56, 58, 59, 60	3, 5, 7, 9, 10, 14, 22, 24, 25, 26, 29, 30, 32, 36, 38, 51, 54, 55, 57

**OBSOLETE P/N 284939-8 AS SHOWN
(MARRONE / BROWN)**



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 2, 4, 8, 11, 12, 13, 15, 16, 17, 18, 20, 23, 27, 28, 29, 31, 33, 34, 35, 37, 40, 41, 42, 43, 44, 46, 47, 48, 50, 53, 58, 59, 60	3, 5, 6, 7, 9, 10, 14, 19, 21, 22, 24, 25, 26, 30, 32, 36, 38, 39, 45, 49, 51, 52, 54, 55, 56, 57

**OBSOLETE P/N 284939-9 AS SHOWN
(VERDE / GREEN)**



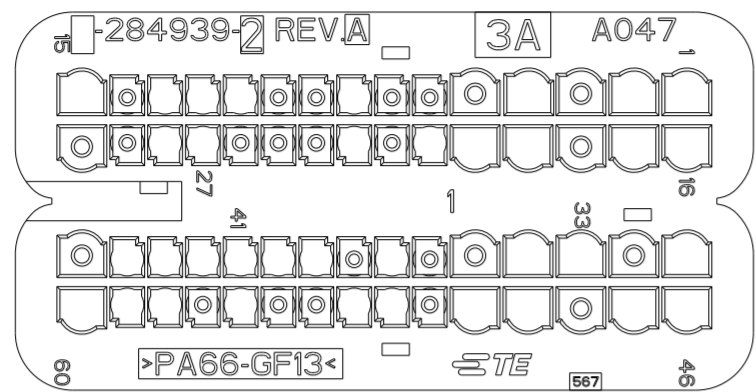
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)	POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
1, 2, 4, 8, 11, 12, 13, 15, 16, 17, 18, 20, 23, 27, 28, 29, 31, 33, 34, 37, 40, 41, 42, 43, 44, 46, 47, 48, 50, 53, 56, 58, 59, 60	3, 5, 6, 7, 9, 10, 14, 19, 21, 22, 24, 25, 26, 30, 32, 35, 36, 38, 39, 45, 49, 51, 52, 54, 55, 57

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±1° FINISH	DWN M. POLIZZI 25NOV2002 CHK O. CANUTO 25NOV2002 APVD A. GENIA 25NOV2002	TE Connectivity NAME CAVITY MASK FOR 60 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)
MATERIAL		PRODUCT SPEC 108-20254 APPLICATION SPEC 411-20067 WEIGHT - Customer Drawing	
		SIZE A2 CAGE CODE 0779 DRAWING NO C-284939	RESTRICTED TO - SCALE 5:1 SHEET 2 OF 6 REV A24

LOC		DIST		REVISIONS			DATE	DWN	APVD
P	LTR	DESCRIPTION							
-	-	SEE SHEET 1							

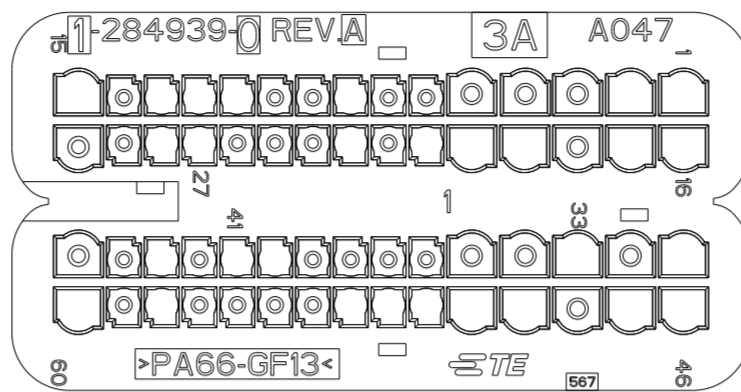
OBSOLETE - P/N 1-284939-2 AS SHOWN
(GRIGIO / GREY)



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
1, 2, 4, 8, 11, 12, 13, 15, 16, 17, 19, 20, 21, 23, 27, 28, 31, 33, 34, 37, 39, 40, 41, 42, 43, 44, 46, 47, 49, 50, 52, 53, 56, 58, 59, 60.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
3, 5, 6, 7, 9, 10, 14, 18, 22, 24, 25, 26, 29, 30, 32, 35, 36, 38, 45, 48, 51, 54, 55, 57.

P/N 1-284939-0 AS SHOWN
(BLU / BLUE)

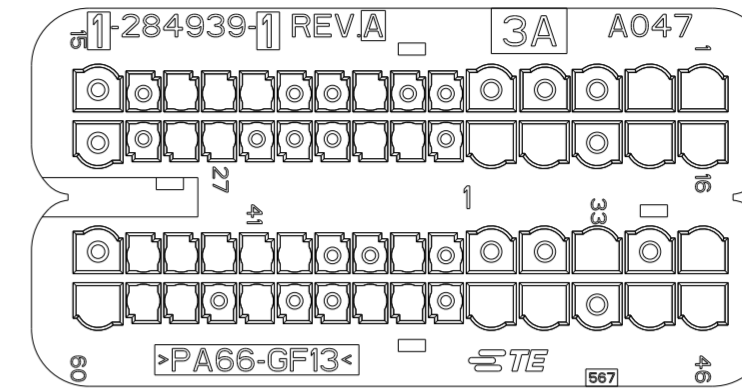


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
1, 2, 8, 11, 12, 13, 15, 16, 17, 19, 20, 21, 23, 27, 28, 31, 33, 40, 41, 43, 46, 47, 49, 50, 51, 52, 53, 58, 60.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
3, 4, 5, 6, 7, 9, 10, 14, 18, 22, 24, 25, 26, 29, 30, 32, 34, 35, 36, 37, 38, 39, 42, 44, 45, 48, 54, 55, 56, 57, 59.

APPLICATION (APPLICAZIONE) : IVECO

P/N 1-284939-1 AS SHOWN
(NERO / BLACK)

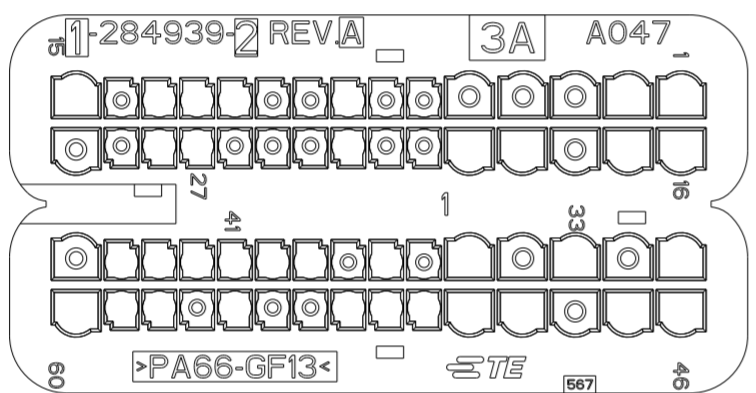


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
1, 2, 8, 11, 12, 13, 16, 17, 19, 20, 22, 23, 27, 28, 31, 33, 37, 40, 41, 42, 43, 44, 46, 47, 49, 50, 52, 53, 56, 58, 59, 60.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
3, 4, 5, 6, 7, 9, 10, 14, 15, 18, 21, 24, 25, 26, 29, 30, 32, 34, 35, 36, 38, 39, 45, 48, 51, 54, 55, 57.

APPLICATION (APPLICAZIONE) : IVECO

P/N 1-284939-2 AS SHOWN
(GRIGIO / GREY)

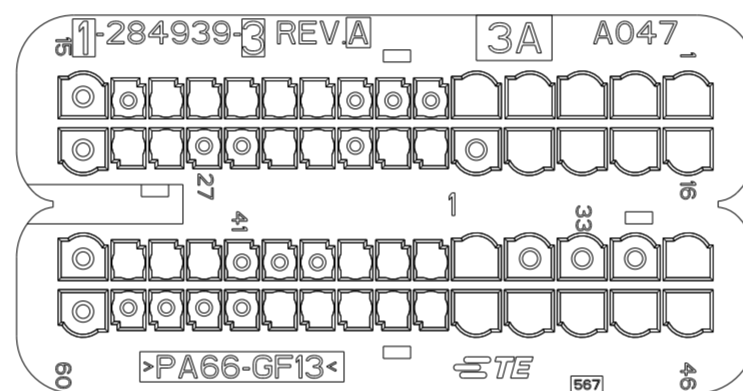


POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
1, 2, 8, 11, 12, 13, 15, 16, 17, 19, 20, 23, 27, 28, 31, 33, 35, 37, 39, 40, 41, 42, 43, 44, 46, 47, 49, 50, 51, 52, 53, 56, 58, 59, 60.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
3, 4, 5, 6, 7, 9, 10, 14, 18, 21, 22, 24, 25, 26, 29, 30, 32, 34, 36, 38, 45, 48, 54, 55, 57.

APPLICATION (APPLICAZIONE) : IVECO

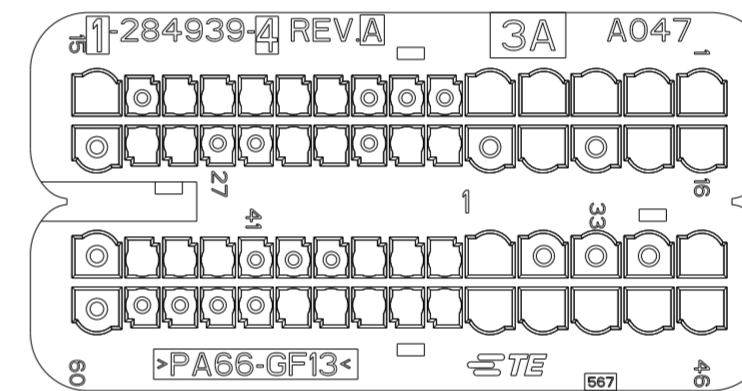
P/N 1-284939-3 AS SHOWN
(MARRONE / BROWN)



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
1, 2, 3, 4, 5, 9, 10, 11, 12, 13, 16, 17, 18, 19, 21, 22, 24, 25, 28, 29, 31, 35, 36, 37, 38, 42, 43, 44, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
6, 7, 8, 14, 15, 20, 23, 26, 27, 30, 32, 33, 34, 39, 40, 41, 45, 56, 57, 58, 59, 60.

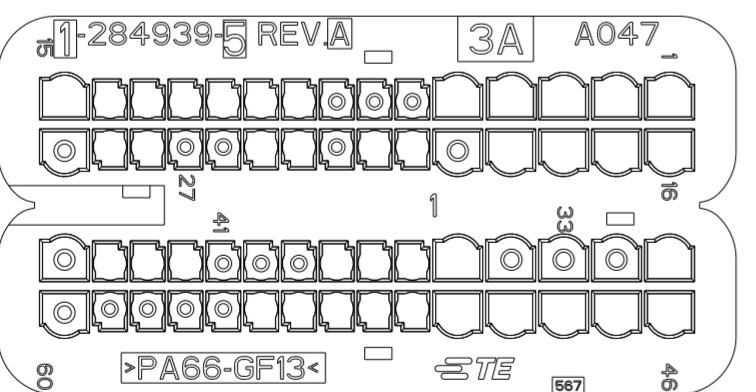
P/N 1-284939-4 AS SHOWN
(VERDE / GREEN)



POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
1, 2, 3, 4, 5, 9, 10, 11, 12, 13, 15, 16, 17, 19, 21, 22, 24, 25, 28, 29, 31, 35, 36, 37, 38, 42, 43, 44, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
6, 7, 8, 14, 18, 20, 23, 26, 27, 30, 32, 33, 34, 39, 40, 41, 45, 56, 57, 58, 59, 60.

P/N 1-284939-5 AS SHOWN
(BLU / BLUE)



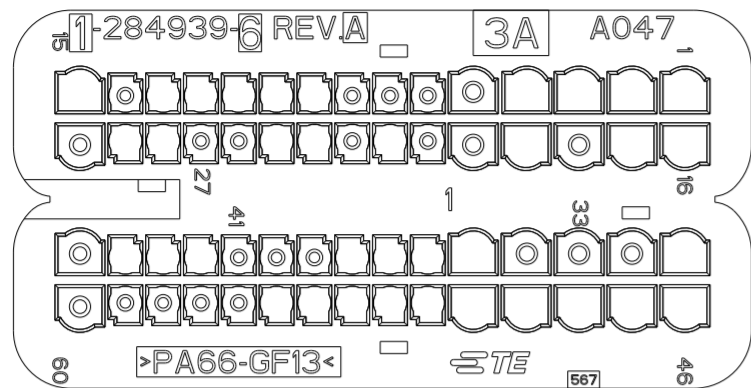
POSITION OPEN CAVITIES (POSIZIONE CAVITA' APERTE)
1, 2, 3, 4, 5, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 21, 22, 24, 25, 28, 29, 31, 35, 36, 37, 38, 42, 43, 44, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55.

POSITION CLOSED CAVITIES (POSIZIONE CAVITA' CHIUSE)
6, 7, 8, 20, 23, 26, 27, 30, 32, 33, 34, 39, 40, 41, 45, 56, 57, 58, 59, 60.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. POLIZZI	25NOV2002	 TE Connectivity	NAME CAVITY MASK FOR 60 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)
DIMENSIONS: mm		CHK O. CANUTO	25NOV2002		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD A. GENIA	25NOV2002		
0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±1° FINISH		PRODUCT SPEC 108-20254	APPLICATION SPEC 411-20067		
MATERIAL		WEIGHT	-	SIZE A2	CAGE CODE 0779
		Customer Drawing		DRAWING NO C-284939	RESTRICTED TO -
				SCALE 5:1	SHEET 3 OF 6
				REV A24	

LOC		DIST		REVISIONS			DATE	DWN	APVD
P	LTR	DESCRIPTION							
-	-	SEE SHEET 1							

P/N 1-284939-6 AS SHOWN
(NERO / BLACK)



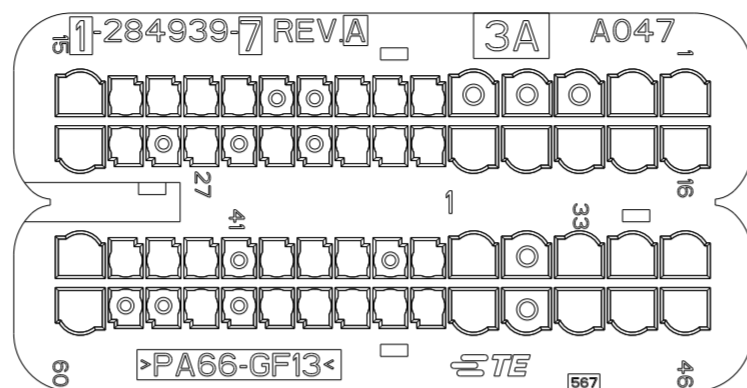
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 4, 9, 10, 11, 12, 13, 15, 16, 17, 19, 22, 24, 25, 28, 29, 31, 35, 36, 37, 38, 42, 43, 44, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

5, 6, 7, 8, 14, 18, 20, 21, 23, 26, 27, 30, 32, 33, 34, 39, 40, 41, 45, 56, 57, 58, 59, 60.

P/N 1-284939-7 AS SHOWN
(GRIGIO / GREY)



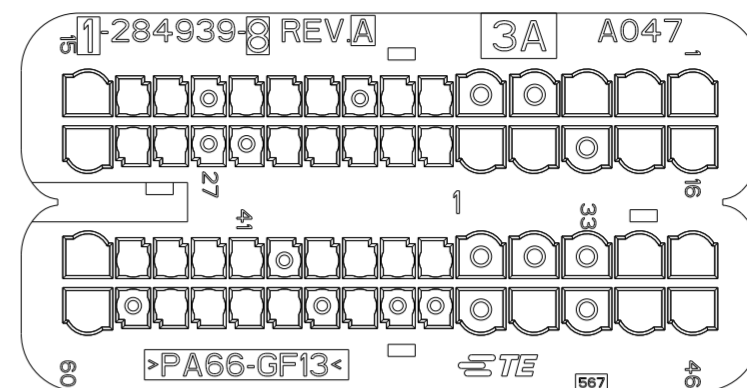
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 6, 7, 8, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 25, 27, 29, 30, 31, 32, 33, 35, 36, 38, 39, 40, 42, 43, 44, 45, 46, 47, 48, 50, 51, 52, 53, 54, 55, 57, 60.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 4, 5, 9, 10, 24, 26, 28, 34, 37, 41, 49, 56, 58, 59.

P/N 1-284939-8 AS SHOWN
(MARRONE / BROWN)



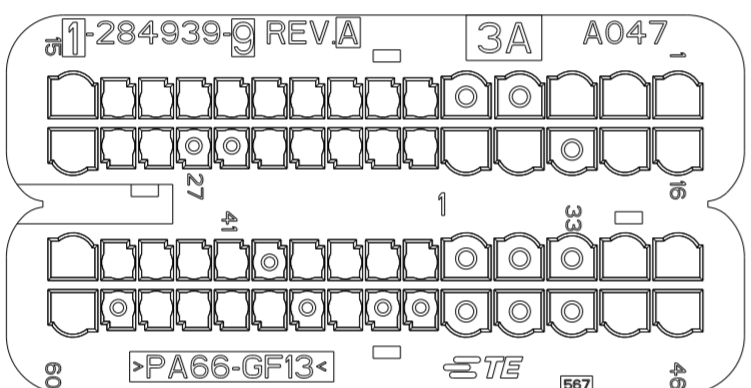
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 6, 7, 9, 10, 11, 13, 14, 15, 16, 17, 19, 20, 21, 22, 23, 24, 25, 28, 29, 30, 31, 32, 36, 37, 38, 39, 41, 42, 43, 44, 45, 46, 47, 49, 53, 55, 56, 57, 58, 60.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

4, 5, 8, 12, 18, 26, 27, 33, 34, 35, 40, 48, 50, 51, 52, 54, 59.

P/N 1-284939-9 AS SHOWN
(VERDE / GREEN)



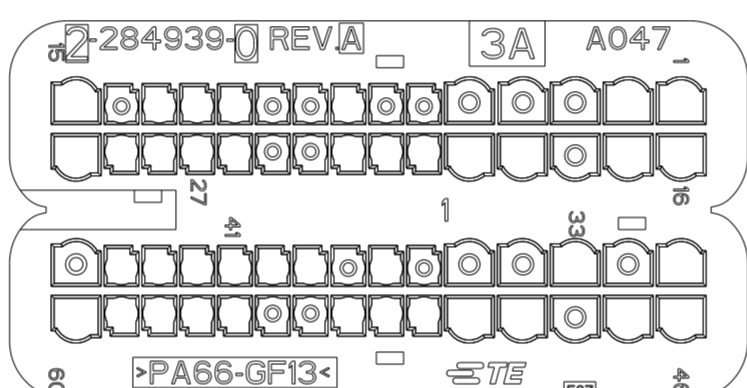
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 19, 20, 21, 22, 23, 24, 25, 28, 29, 30, 31, 32, 36, 37, 38, 39, 41, 42, 43, 44, 45, 46, 47, 53, 55, 56, 57, 58, 60.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

4, 5, 18, 26, 27, 33, 34, 35, 40, 48, 49, 50, 51, 52, 54, 59.

P/N 2-284939-0 AS SHOWN
(BLU / BLUE)



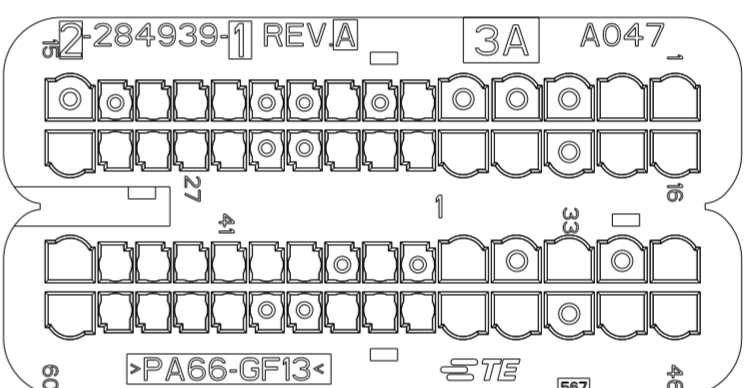
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 8, 11, 12, 13, 15, 16, 17, 19, 20, 21, 22, 23, 26, 27, 28, 29, 30, 31, 33, 37, 39, 40, 41, 42, 43, 44, 46, 47, 49, 50, 51, 52, 53, 56, 57, 58, 59, 60.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 4, 5, 6, 7, 9, 10, 14, 18, 24, 25, 32, 34, 35, 36, 38, 45, 48, 54, 55.

P/N 2-284939-1 AS SHOWN
(NERO / BLACK)



POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 6, 8, 11, 12, 13, 16, 17, 19, 20, 21, 22, 23, 26, 27, 28, 29, 30, 31, 33, 35, 37, 39, 40, 41, 42, 43, 44, 45, 46, 47, 49, 50, 51, 52, 53, 56, 57, 58, 59, 60.

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 4, 5, 7, 9, 10, 14, 15, 18, 24, 25, 32, 34, 36, 38, 48, 54, 55.

CAVITY MASK APPLICATIONS (APPLICAZIONI COPERCHIO CAVITA')

P/N	284939-3	284939-4	284939-5	284939-6	284939-7	284939-8	284939-9	1-284939-3	1-284939-4	1-284939-5	1-284939-6
APPLICATION (APPLICAZIONE)	1881 B-CAN 1.3 SDE 1881 C-CAN 1.3 SDE 223 1.3 SDE 178 1.3 SDE 350 1.3 SDE 169 1.3 SDE	199 1.3 SDE 90 HP ASTRA 1.3 SDE	COMBO 1.3 SDE CORSA 1.3 SDE	843 1.3 SDE 199 1.3 SDE 70 HP AGILA 1.3 SDE	186, 192, 194, 197, 198, 199, 223, 310, 921, 936, 937, 939, 940, 946, 947, EPSILON, DELTA, AS 101, CORSA, SUV	1.9 JTD 140 CV E3 936 2.4 JTD 4V 170 CV E3 2.4 JTD 4V 170 CV E3 1881 1.9 JTD 100 HP	156 1.9 JTD 140 CV E3 932 2.4 JTD 4V 170 CV E3 350 1.9 JTD 100 HP	323 1.4 16v TJET 198 1.4 16v TJET	955 (199) 1.4 16v TC (TJET) 312 1.4 16v ABARTH	955 (199) 1.4 16v PDA 310 1.4 16v PDA TATA INDICA 1.4 16v PDA	263 1.4 16v NA 312 1.4 16v NA 848 1.4 16v NA

CAVITY MASK APPLICATIONS (APPLICAZIONI COPERCHIO CAVITA')

P/N	1-284939-8	2-284939-0	2-284939-1	P/N	1-284939-7	1-284939-9
APPLICATION (APPLICAZIONE)	1.3 SDE 95 HP-1993/9550 S&S 1.3 SDE 95 HP-2630 S&S 1.3 SDE 95 HP-8460 S&S 1.3 SDE 95 HP-3120 S&S	1.6 MDE 120Hp - 199/199 S&S cavity 15 closed with plug (cavità 15 chiusa con tappo) 1.6 MDE 120Hp - 198/844 1.6 MDE 120Hp - 848 1.6 MDE 120Hp - 955/955 S&S cavities 15, 21 closed with plug (cavità 15, 21 chiuse con tappo) 1.6 MDE 105Hp - 323 cavity 21, 22 and 29 closed with plug (cavità 21, 22 a 29 chiuse con tappo)	1.6 MDE 105Hp - 263 2.0 BCE 135Hp - 263 cavities 15, 22 and 29 closed with plug (cavità 15, 21 e 29 chiuse con tappo) 2.0 BCE 165Hp - 198/844 2.0 BCE 170Hp - 940/940 TechA cavities 21 closed with plug (cavità 21 chiusa con tappo) 1.6 MDE 105Hp - 198/198 TechA 1.6 MDE 105Hp - 940/940 TechA cavities 15, 21, 22 and 29 closed with plug (cavità 15, 21, 22 e 29 chiuse con tappo) 2.0 BCE 180Hp - Saab 9-3 cavities 22, 29 closed with plug (cavità 22, 29 chiuse con tappo)	APPLICATION (APPLICAZIONE)	DUCATO EURO 5 FIC	DUCATO EURO 5 FIA
	1.6 MDE 105Hp - 844 cavities 6, 21, 35, 45 closed with plug (cavità 6, 21, 35, 45 chiuse con tappo) 2.0 BCE 140Hp - 940 Tech A cavities 6, 21, 35, 45 closed with plug (cavità 6, 21, 35, 45 chiuse con tappo) 2.0 BCE 135Hp - 196 cavities 6, 21, 22, 29 closed with plug (cavità 6, 21, 22, 29 chiuse con tappo)					

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±0.3
1 PLC	±0.3
2 PLC	±0.2
3 PLC	±
4 PLC	±
ANGLES	±1°
FINISH	

MATERIAL:

DWN: POLIZZ1 25NOV2002
CHK: CANUTO 25NOV2002
APVD: A. GENIA 25NOV2002

TE Connectivity

NAME: CAVITY MASK FOR 60 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)

PRODUCT SPEC: 108-20254
APPLICATION SPEC: 411-20067

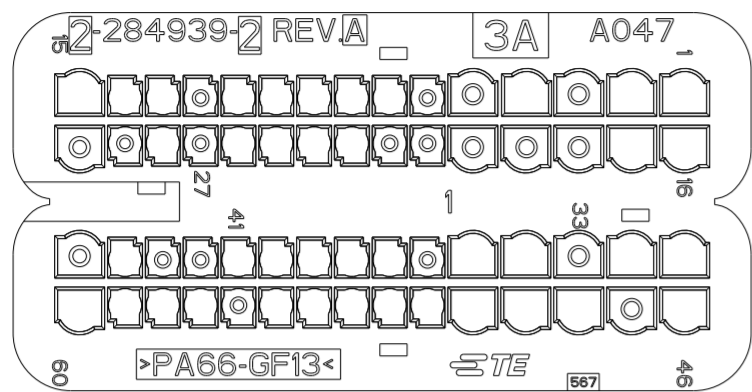
SIZE: A2
CAGE CODE: 0779
DRAWING NO: C-284939

RESTRICTED TO: -

Customer Drawing SCALE 5:1 SHEET 4 OF 6 REV A24

LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET I			

**P/N 2-284939-2 AS SHOWN
(GRIGIO / GREY)**



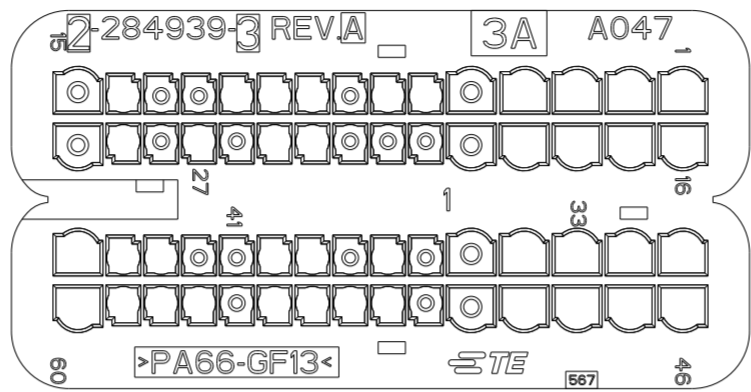
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 4, 7, 8, 9, 10, 11, 13, 14, 15,
16, 17, 23, 24, 25, 26, 28, 31,
32, 34, 35, 37, 38, 39, 40, 41,
44, 46, 48, 49, 50, 51, 52, 53,
54, 55, 57, 58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 5, 6, 12, 18, 19, 20, 21, 22,
27, 29, 30, 33, 36, 42, 43, 45,
47, 56

**P/N 2-284939-3 AS SHOWN
(MARRONE / BROWN)**



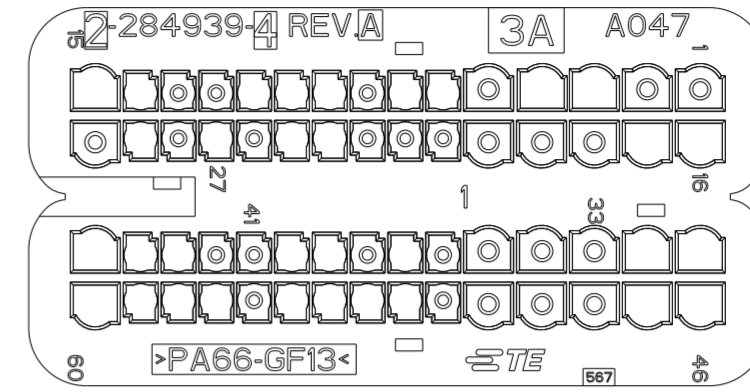
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 4, 6, 7, 9, 10, 11, 14, 16,
17, 18, 19, 24, 25, 27, 29, 31,
32, 33, 34, 37, 39, 40, 43, 44,
45, 46, 47, 48, 49, 52, 53, 54,
55, 57, 58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

5, 8, 12, 13, 15, 20, 21, 22, 23,
26, 28, 30, 35, 36, 38, 41, 42,
50, 51, 56

**P/N 2-284939-4 AS SHOWN
(VERDE / GREEN)**



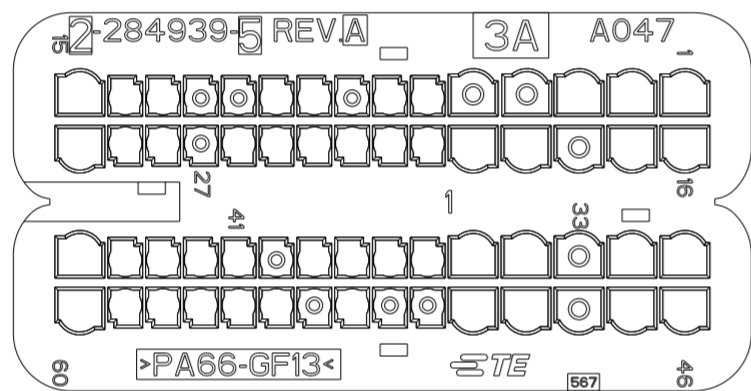
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

3, 4, 6, 7, 9, 10, 11, 14, 15, 16,
17, 24, 25, 27, 29, 31, 32, 37,
39, 40, 43, 44, 45, 46, 47, 52,
53, 54, 55, 57, 58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

1, 2, 5, 8, 12, 13, 18, 19, 20, 21,
22, 23, 26, 28, 30, 33, 34, 35,
36, 38, 41, 42, 48, 49, 50, 51, 56

**P/N 2-284939-5 AS SHOWN
(BLU / BLUE)**



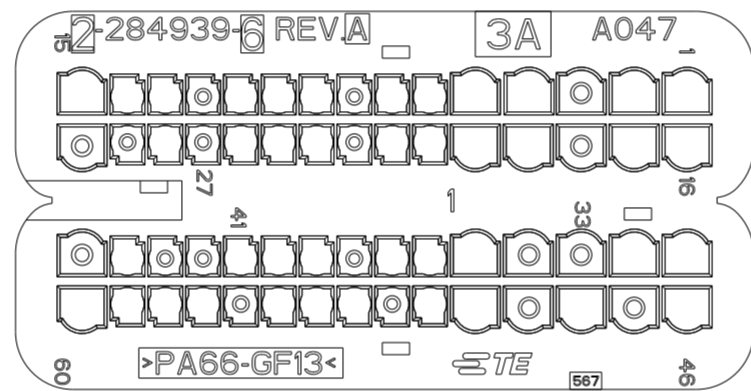
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 3, 6, 7, 9, 10, 13, 14, 15,
16, 17, 19, 20, 21, 22, 23, 24,
25, 26, 28, 29, 30, 31, 32, 34,
35, 36, 37, 38, 39, 41, 42, 43,
44, 45, 46, 47, 49, 50, 53, 55,
56, 57, 58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

4, 5, 8, 11, 12, 18, 27, 33, 40,
48, 51, 52, 54

**P/N 2-284939-6 AS SHOWN
(NERO / BLACK)**



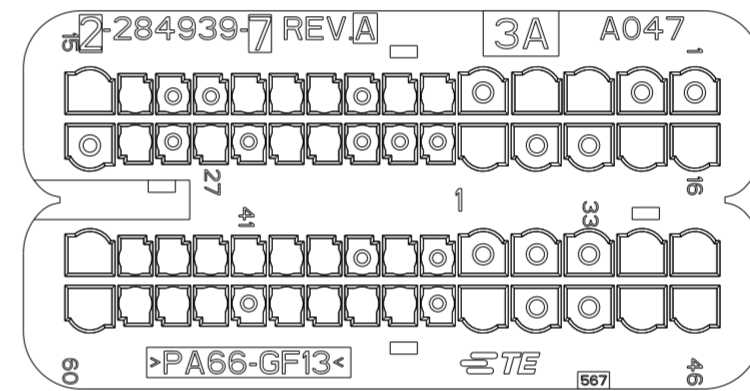
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 2, 4, 5, 6, 7, 9, 10, 11, 13, 14,
15, 16, 17, 19, 20, 21, 22, 24,
25, 26, 28, 31, 32, 35, 36, 37,
39, 40, 41, 44, 46, 48, 50, 51,
53, 54, 55, 57, 58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

3, 8, 12, 18, 23, 27, 29, 30, 33,
34, 38, 42, 43, 45, 47, 49, 52, 56

**P/N 2-284939-7 AS SHOWN
(GRIGIO / GREY)**



POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

3, 4, 6, 7, 9, 10, 11, 14, 15, 16,
17, 20, 24, 25, 27, 29, 31, 32,
37, 39, 40, 41, 42, 43, 44, 45,
46, 47, 50, 52, 53, 54, 55, 57,
58, 59, 60

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

1, 2, 5, 8, 12, 13, 18, 19, 21, 22,
23, 26, 28, 30, 33, 34, 35, 36,
38, 48, 49, 51, 56

CAVITY MASK APPLICATIONS (APPLICAZIONI COPERCHIO CAVITA')

P/N	2-284939-2	2-284939-3	2-284939-4	2-284939-5	2-284939-6	2-284939-7
APPLICATION (APPLICAZIONE)	DAILY FL2011 FIA	199/955 1.4 16v Multiair TC 199/955 16v Multiair NA 940 1.4 16v Multiair TC 198/844 1.4 16v Multiair TC 846 1.4 16v Multiair TC	312 SGE 900 cc TC	SDE: 85Hp_Tech A+B 330 96/85Hp_Tech A+B 199-846-312-225 cavities 35, 50 closed with plug (cavità 35, 50 chiuse con tappo) 75Hp_Tech A+B 225 cavities 35, 37, 38, 41, 50 closed with plug (cavità 35, 37, 38, 41, 50 chiuse con tappo)	FAM. B: 16 E5 (330 105Hp) 16 E5 (940) cavities 4, 5, 6, 7, 36, 37, 53 closed with plug (cavità 4, 5, 6, 7, 36, 37, 53 chiuse con tappo) 16 E5 (330-106 120Hp) cavities 4, 5, 6, 36 closed with plug (cavità 4, 5, 6, 36 chiuse con tappo) 16 E5 / 20 E5 (263) cavities 4, 5, 6, 7, 37, 53 closed with plug (cavità 4, 5, 6, 7, 37, 53 chiuse con tappo) 16 E5 (198) cavities 4, 5, 6, 36, 51 closed with plug (cavità 4, 5, 6, 36, 51 chiuse con tappo) 16 E5 (955) cavities 4, 5, 6, 51 closed with plug (cavità 4, 5, 6, 51 chiuse con tappo) 20 E5 (250) 20 150Hp E5 (940-575-345) cavity 36 closed with plug (cavità 36 chiusa con tappo) 20 E5 (250) cavities 4, 7, 37, 51, 53 closed with plug (cavità 4, 7, 37, 51, 53 chiuse con tappo)	TWINAIR 0.9L 8V TC CNG

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN: M. POLIZZINI 25NOV2002
 CHK: O. CANUTO 25NOV2002
 APVD: A. GENIA 25NOV2002

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ±0.3
 1 PLC ±0.3
 2 PLC ±0.2
 3 PLC ±
 4 PLC ±
 ANGLES ±°
 MATERIAL FINISH

PRODUCT SPEC: 108-20254
 APPLICATION SPEC: 411-20067
 WEIGHT: -
 Customer Drawing

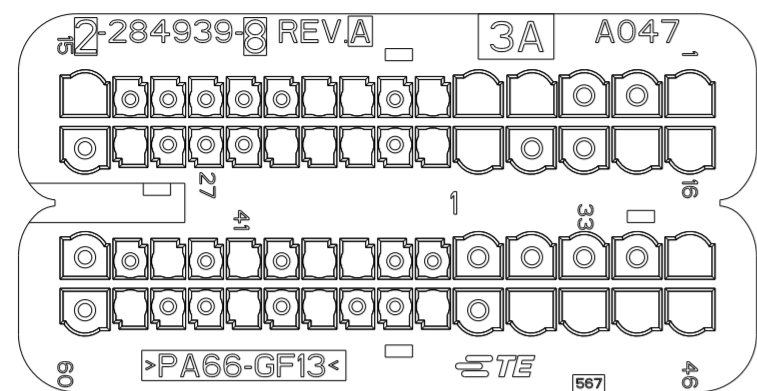
NAME: CAVITY MASK FOR 60 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)
 SIZE: A2
 CAGE CODE: 0779
 DRAWING NO: C-284939
 RESTRICTED TO: -

SCALE: 5:1 SHEET 5 OF 6 REV: A24

STE TE Connectivity

LOC		DIST		REVISIONS		
P	LTR	DESCRIPTION	DATE	DWN	APVD	
-	-	SEE SHEET I				

P/N 2-284939-8 AS SHOWN
(MARRONE / BROWN)



VERSION NOT IN PRODUCTION

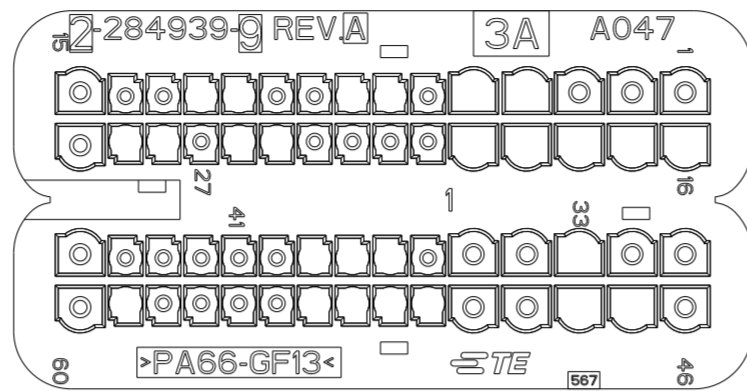
POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

1, 4, 5, 6, 8, 9, 15, 16, 17, 20,
21, 23, 24, 25, 29, 31, 38, 39,
41, 43, 46, 47, 48, 49, 51, 54,
56, 59

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

2, 3, 7, 10, 11, 12, 13, 14, 18,
19, 22, 26, 27, 28, 30, 32, 33, 34,
35, 36, 37, 40, 42, 44, 45, 50,
52, 53, 55, 57, 58, 60

P/N 2-284939-9 AS SHOWN
(VERDE / GREEN)



POSITION OPEN CAVITIES
(POSIZIONE CAVITA' APERTE)

4, 5, 7, 8, 11, 12, 16, 17, 18,
19, 20, 25, 26, 28, 29, 33, 37, 38,
39, 47, 48, 51, 52, 53, 54, 59

POSITION CLOSED CAVITIES
(POSIZIONE CAVITA' CHIUSE)

1, 2, 3, 6, 9, 10, 13, 14, 15, 21,
22, 23, 24, 27, 30, 31, 32, 34,
35, 36, 40, 41, 42, 43, 44, 45,
46, 49, 50, 55, 56, 57, 58, 60

CAVITY MASK APPLICATIONS (APPLICAZIONI COPERCHIO CAVITA')

P/N	2-284939-8 (NOT IN PRODUCTION)				
APPLICATION (APPLICAZIONE)	YP8 YL8 YBA YLI YAD				

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.3 1 PLC ±0.3 2 PLC ±0.2 3 PLC ± 4 PLC ± ANGLES ±1° FINISH -	DWN M. POLIZZI 25NOV2002 CHK O. CANUO 25NOV2002 APVD A. GENTIA 25NOV2002	TE Connectivity NAME CAVITY MASK FOR 60 POS. CONNECTOR (COPERCHIO CAVITA' PER CONNETTORE 60 POSIZIONI)
MATERIAL		PRODUCT SPEC 108-20254 APPLICATION SPEC 411-20067 WEIGHT - Customer Drawing	
		SIZE A2 CAGE CODE 0779 DRAWING NO C-284939	RESTRICTED TO -
		SCALE 2:1	SHEET 6 OF 6 REV A24