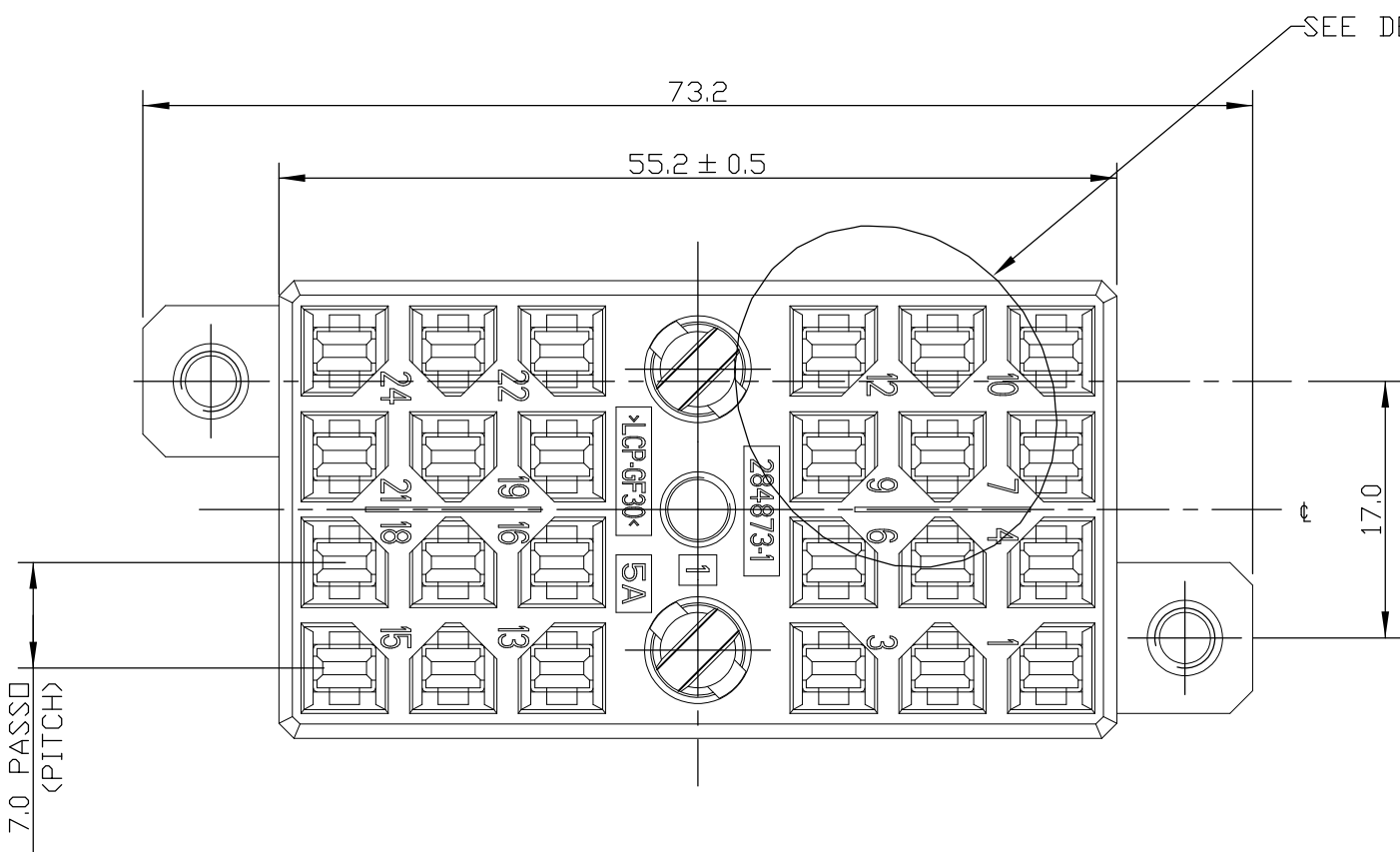
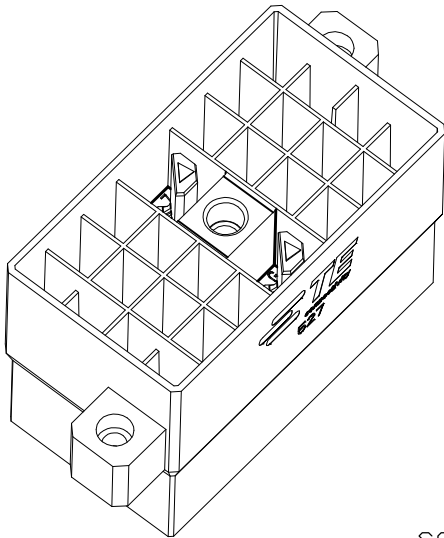
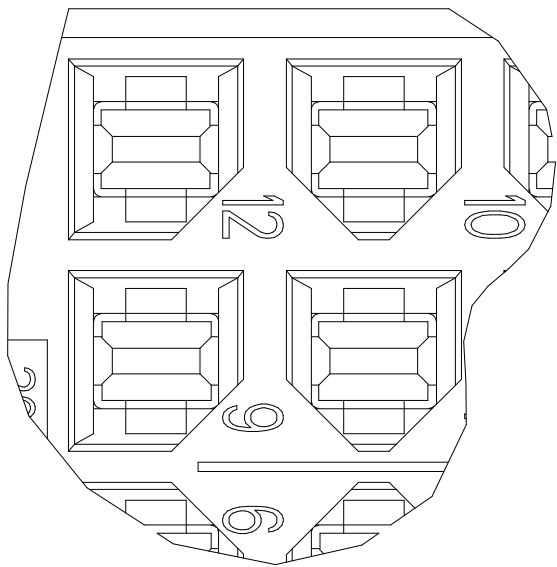


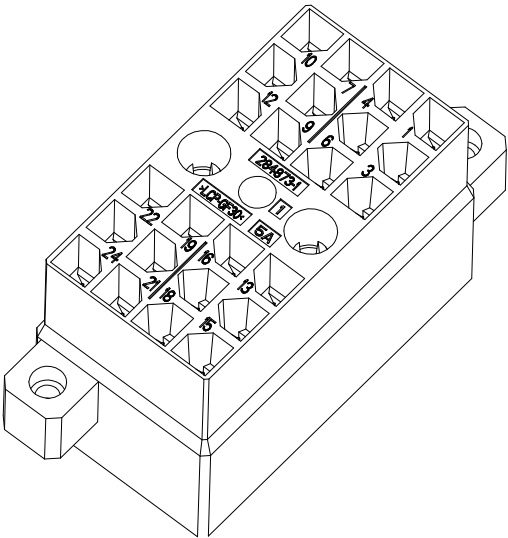
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION		DATE	APVD
-	-	A		INITIAL RELEASE		04JUL2014	SH



DETAIL Z
SCALE 4:1



SCALE 1:1



1) DA UTILIZZARE CON CONTROPARTE P/N 284874-1
(TO BE USED WITH COUNTERPART P/N 284874-1)

2) DA UTILIZZARE CON I SEGUENTI CONTATTI TAB 2.8:
(TO BE USED WITH FOLLOWING TAB CONTACT 2.8:)

P/N	SEZIONE FILO (WIRE RANGE)	DIA.ISOLANTE (INSUL. DIA.)	APPLICATORE (APPLICATOR)	PINZA (HAND TOOL)	MATRICE (CRIMPER)
1-964294-3	0.6-1.0 sqmm	1.4-2.1 mm (*)	1426004-2	539635-1	539951-2
1-964296-3	1.5-2.5 sqmm	2.0-3.0 mm (*)	1238040-2	539635-1	539951-2
1-964302-3	1.5-2.5 sqmm	3.3-4.2 mm (**)	1426009-2	539635-1	539952-2

(*) CAVO A SPECIFICA SP1832 / WIRE ACCORDING TO SPECIFICATION SP1832

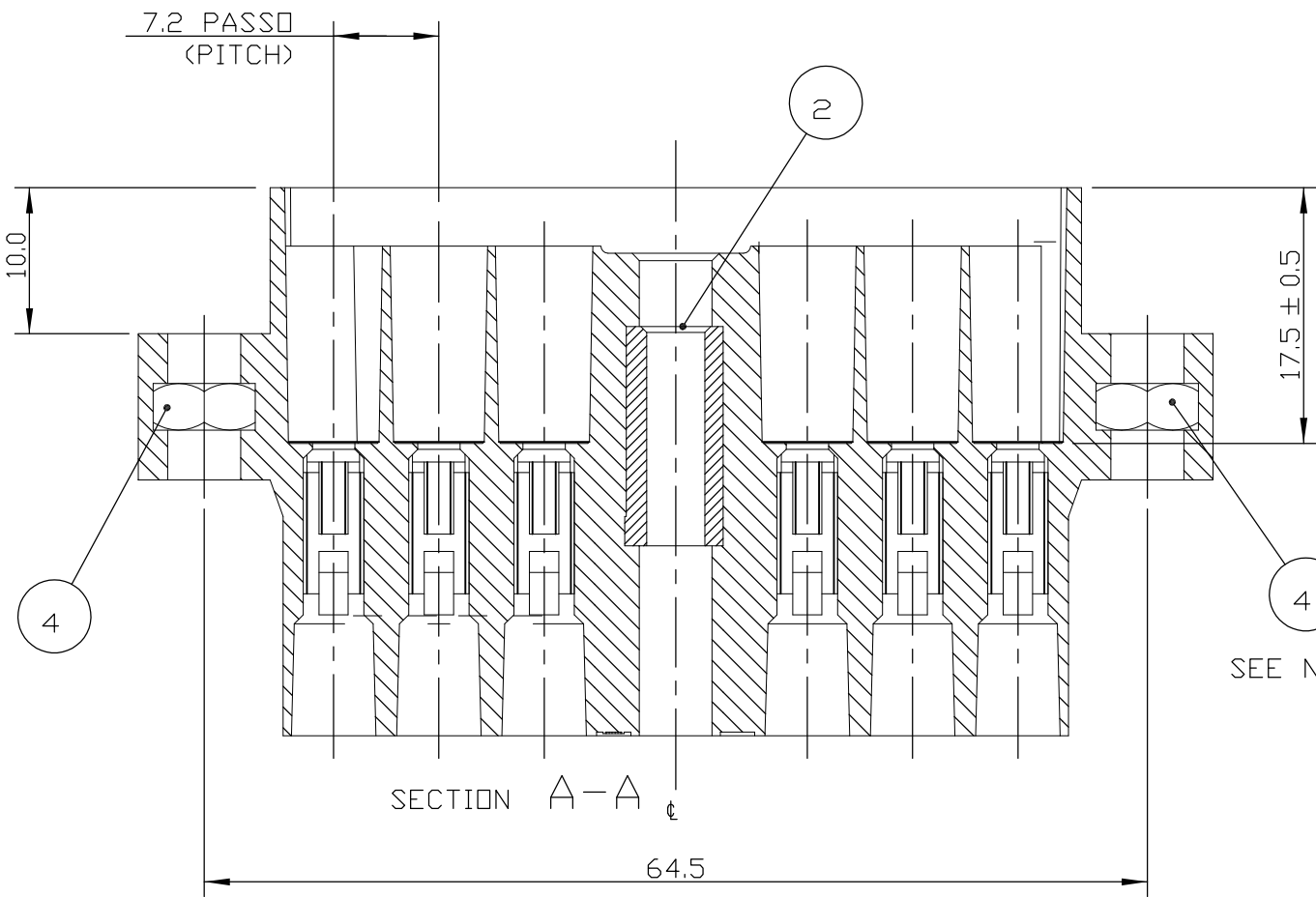
(**) CAVO A NORMA CEI 20-36 & CEI-UNEL 73665 / WIRE ACCORDING TO NORM CEI 20-36 & CEI-UNEL 73665

3) ESTRATTORE PER CONTATTO: P/N 968107-1 OPPURE P/N 1-1579007-6
(CONTACT EXTRACTION TOOL: P/N 968107-1 OR P/N 1-1579007-6)

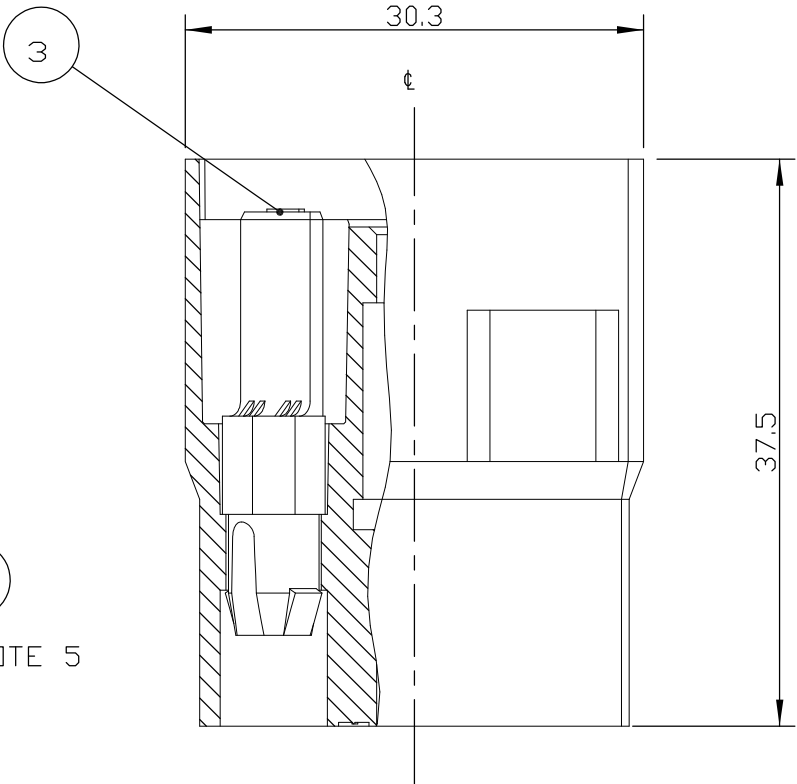
4) IL P/N 284873-1 INCLUDE UN CONNETTORE CON INSERTI
COSTAMPATI (ITEM 1,2,4) E DUE CHIAVETTE DI POLARIZZAZIONE,
NON ASSEMBLATE, CONTENUTI IN UN SACCHETTO DI PLASTICA
P/N 284873-1 INCLUDES ONE CONNECTOR WITH MOULDED INSERTS
(ITEM 1,2,4) AND TWO POLARIZATION KEYS, NOT ASSEMBLED,
PACKAGED IN A PLASTIC BAG

5) Max coppia serraggio 0.6Nm
Max Torque force 0.6Nm

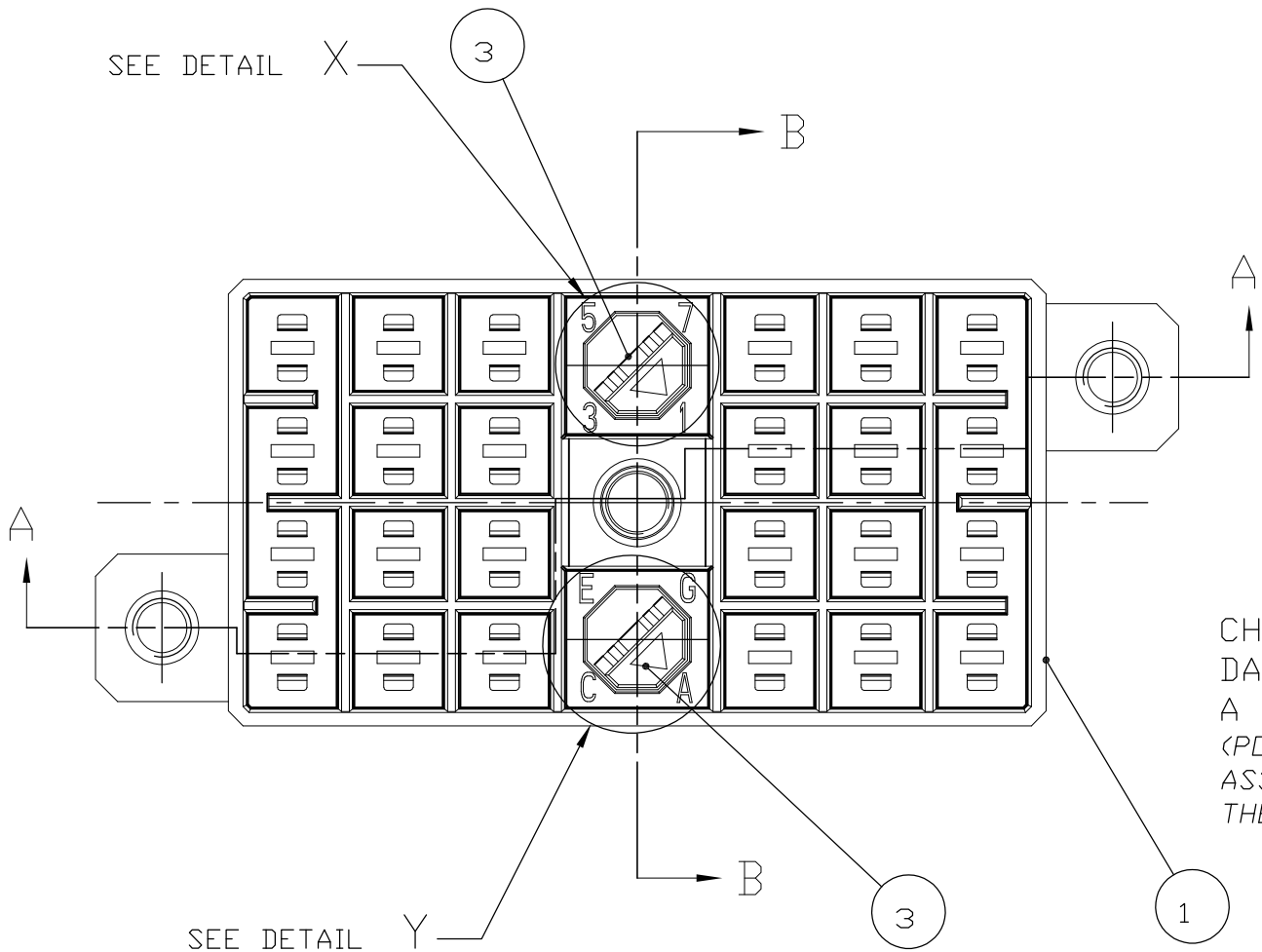
P/N 284873-1 (REV. A) COME RAPPRESENTATO -NOTA 4
P/N 284873-1 (REV. A) AS SHOWN - NOTE 4



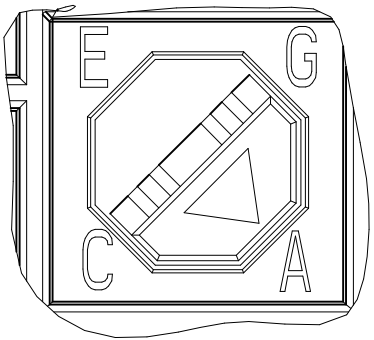
SEE NOTE 5



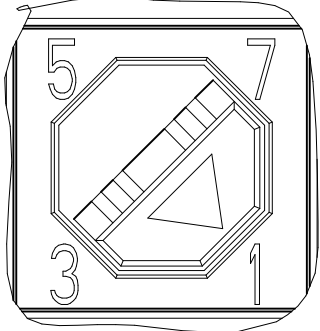
SECTION B-B



DETAIL Y
SCALE 4:1



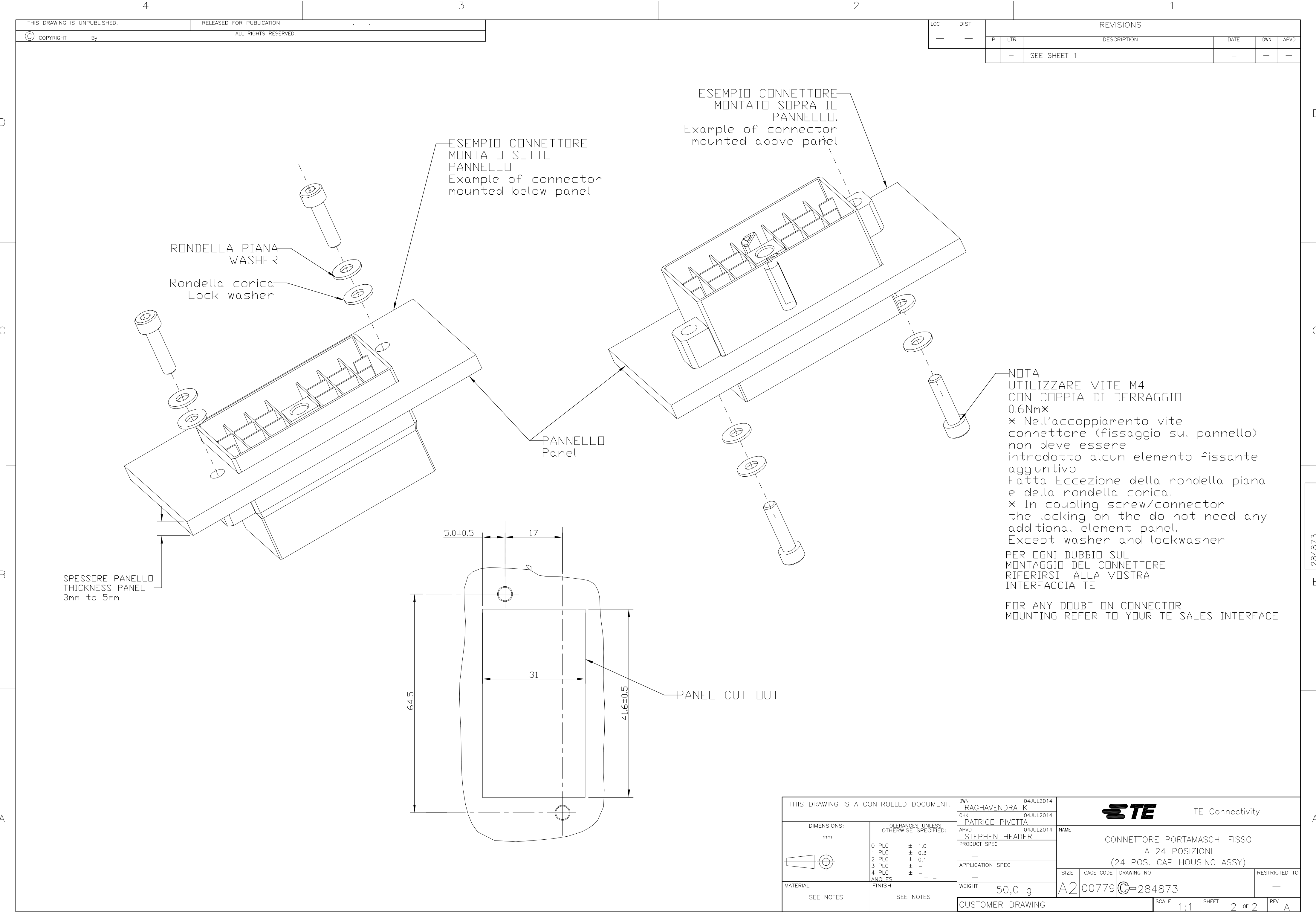
DETAIL X
SCALE 4:1



CHIAVI DI POLARIZZAZIONE
DA ASSEMBLARE E ORIENTARE
A CURA DEL CLIENTE
(POLARIZATION KEYS TO BE
ASSEMBLED AND ORIENTED BY
THE CUSTOMER)

-	2	ACCIAIO INOSSIDABILE (STAINLESS STEEL)	DADO ESAGONALE NORMALE, M4 , COSTAMPATO (NUT, M4 , INSERT MOULDED)	4
-	2	POLIMERO A CRISTALLI LIQUIDI (LCP), CARICA VETRO 30% COLORE : NATURALE (SIMILE A RAL 1013) (LIQUID CRISTAL POLYMER, 30% GLASS FIBER FILLED NATURAL COLOUR, SIMILAR TO RAL 1013)	CHIAVE DI POLARIZZAZIONE - NOTA 4 (POLARIZATION KEY)- NOTE 4	3
-	1	ACCIAIO INOSSIDABILE (STAINLESS STEEL)	INSERTO AVVITATORE, M4 , COSTAMPATO (INSERT, M4 , INSERT MOULDED)	2
-	1	POLIMERO A CRISTALLI LIQUIDI (LCP), CARICA VETRO 30% COLORE : NATURALE (SIMILE A RAL 1013) (LIQUID CRISTAL POLYMER, 30% GLASS FIBER FILLED NATURAL COLOUR, SIMILAR TO RAL 1013)	CONNETTORE PORTAMASCHI FISSO A 24 POS. (24 POS. CAP HOUSING ASSY)	1
		MATERIALE (MATERIAL)	DESCRIZIONE (DESCRIPTION)	ITEM

REVISIONE DELL'ASSEMBLATO (REVISION OF EACH ASSY ND)			
ELENCO DEI COMPONENTI (PARTS LIST)			
THIS DRAWING IS A CONTROLLED DOCUMENT.			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC ± 1.0		1 PLC ± 0.3	
2 PLC ± 0.1		3 PLC ± -	
4 PLC ± -		ANGLES ± 1°	
MATERIAL		FINISH	
SEE NOTES		SEE NOTES	
DWN RAGHAVENDRA K 04JUL2014		CHK PATRICE PIVETTA 04JUL2014	
APVD STEPHEN HEADER 04JUL2014		PRODUCT SPEC	
APPLICATION SPEC		WEIGHT 50,0 g	
CUSTOMER DRAWING		SCALE 2:1	
SHEET 1 OF 2		REV A	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 04JUL2014 RAGHAVENDRA K	TE Connectivity		
DIMENSIONS: mm		CHK 04JUL2014 PATRICE PIVETTA			
		APVD 04JUL2014 STEPHEN HEADER	NAME CONNETTORE PORTAMASCHI FISSO A 24 POSIZIONI (24 POS. CAP HOUSING ASSY)		
		PRODUCT SPEC	SIZE A2		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	CAGE CODE 00779		
MATERIAL SEE NOTES		WEIGHT 50,0 g	DRAWING NO C=284873		
FINISH SEE NOTES		CUSTOMER DRAWING	RESTRICTED TO —		
		SCALE 1:1	SHEET 2 OF 2		
			REV A		