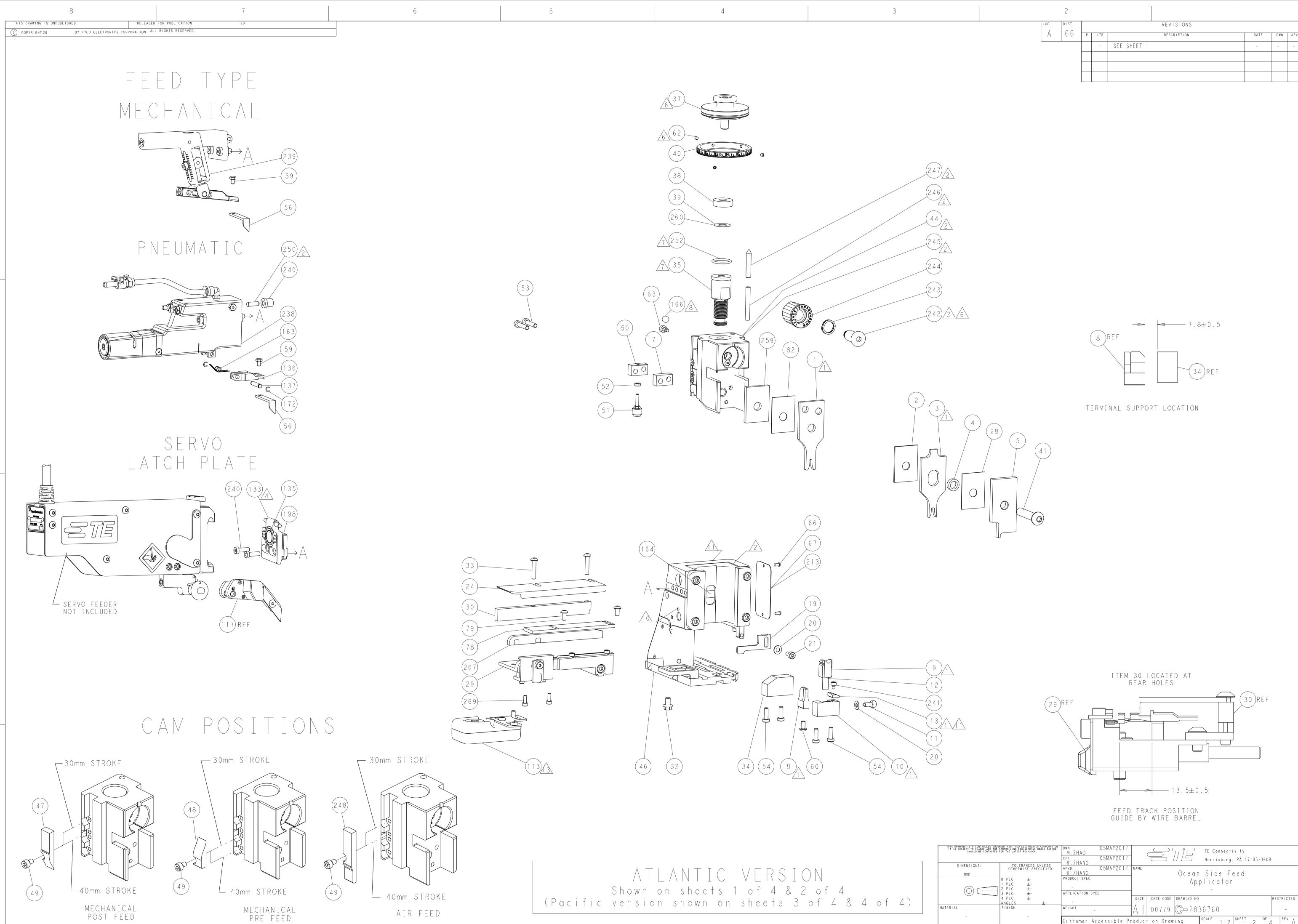
	8			7		6	5			4		3		
THIS DRAWING IS UNI	BY TYCO ELE	ECTRONICS CORPORATION. ALL	FOR PUBLICATION _ RIGHTS RESERVED.	20				APPLICA	ATOR STYLE CON	IVERSION CHAR	RT			SE 2
TERMIN	NATOR	P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQU	JIRED			
		2836760-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1       2119951-1       2161326-1	1338683-8 - -	5-18022-5 8-2836760-5 8-2836760-4	2119641-1 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2) -	-	
		2836760-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE	2119949-1 2119951-1	1338683-8	5-18022-5 8-2836760-5	2119653-1 1901094-3		- 2168400-6 (QUANTITY 2)		· 1 -
		2836760-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED	2161326-1 2119949-1 2119950-1	- 1 3 3 8 6 8 3 - 8 1 3 3 8 6 8 3 - 8	8-2836760-4 5-18022-5 5-18022-5	- 2119653-1 2119641-1	2119799-1	2063440-1		
D		2836760-6	A	NON-CRIMP HEIGHT ADJUST	SERVO <u>A</u> LATCH PLATE <u>12</u>	-		-	-					<u> </u>
		2836760-7 7-2836760-7	A A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE -	-	-	-	-	-		-		· _ ·
													-	· _
CRIMP	LICATOR SIZE	ТҮРЕ											-	REF RE
	36 mm [.09 45 mm [.13 R INSTRUCT	6] F											-	· _ ·
408	8 - 10389												-	· - 1
				RD CRIMP SPECIFICATION									-	
WIRE STF	RIP LENGTH		INSULATI	ION DIAMETER RANGE									-	
4.84-5.60 mm TERMINAL APPLICATION	n [.191221 12020	IN] 125 PAGE 2 AND 8 -		45 mm [.079096 IN] 3-10-29 -									-	
C SPECIFICATI			-	-									-	
TE TERMIN. 2318286 -	NAL DELP	2102 PHI TERMINAL 12020125	TE TERMIN/	AL DELPHI TERMINAL									-	
				,									-	<u> </u>
− WIRE SIZE 🛞		IMP HEIGHT [INCH]		CRIMP HEIGHT 9 REFERENCE SETTING									-	
0.50mm2 0.80mm2	n2 1.2	5+/-0.05 [.049 0+/-0.05 [.047	+/002]	<u>5.7</u> 6.7									-	
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							* W A R I O N		TION, SET	wirf di	SC. ITEN	м 40 TO	-	
A RECOMM	1MENDED SPA	re parts					LAR	GEST WIRI	E SIŹE SE UM REQUIR	TTING. U	ISE OF SE	ETTINGS	-	
		SURFACES LIGH PER THE APPL		TRUCTION			WIL	_ CAUSE I	DAMAGE TO	CRIMP T	OOLING.		7 -	
APPLIC	CATOR SPEC		BE ENTERED	) INTO BLANK MEMORY CHIP AT									-	$\begin{array}{c c} 2 & 2 \\ \hline 1 & 2 \\$
MEC PNE SER	CHANICAL FE EUMATIC FEE RVO FEED W	ED WITH "SMAR ITH "FINE CRI	RT APPLICA T APPLICAT MP HEIGHT	TOR" CONVERSION: 8-2836760- OR" CONVERSION: 8-2836760- ADJUST": 8-2836760- DJUST": 8-2836760-	4 5								-	
5. ADJUST	TMENT OF TH	ITH "NON-CRIM HE STRIPPER M EEN BENCH AND	IAY BE REQU	IRED WHEN MOVING THE APPLICATIONS.	2								-	$\begin{array}{c c} & 1 \\ \hline & 1 \\ \hline & 2 \\ \hline \end{array} \begin{array}{c} 2 \\ \hline \end{array} \end{array} \end{array} $
APPLY	PART NUMB	ER 2-23419-6	LOCTITE TO	D THREADS OF ITEM 62. D THREADS OF ITEM 242. 5 LOCTITE TO THREADS OF ITEM	1 37									
$\land$				ITEMS 35 & 252.	M 57.								-	
ACTUAT	TE THE COUI	NTER.		RECTLY IN ORDER TO PROPERLY			<b>_</b> _	2 2 2	2 2 2168	3083-1 SCR,	SKT HD CAP, Ro	HS, M3 X 8.0 [269]		
29\CRIMP APPLIC NECESS	P HEIGHT RE CATOR WAS ( SARY WHEN F	FERENCE SETTI QUALIFIED AT RUNNING APPLI	ING WAS THE The factor cator in t	E SETTING USED WHEN THE Y. ADJUSTMENT MAY BE HE FIELD.			-	L         L         L           1         1         1           -         1         -	1 1 1 - 1 6 3	33782-4 FENCE		<u>267</u> СК 260	-	
10 SPARE FOR AD	FEED CAM DDITIONAL	STORAGE LOCAT INFORMATION.	TION REFER	TO INSTRUCTION SHEET				1     1     1       1     -     1	1 1 8-21	084-0 O-RIN	R, PRECISION G, .676 ID, .0 ROD, AIR FEED	259 )70 DIA. MAT. 252 250	-	
A A A A A A A A A A A A A A A A A A A	DNVERT THE E ITEM 13 / E HOUSING. MATION.	APPLICATOR TO AND ATTACH TO REFER TO INS	D A NON-CAF THE LOCAT TRUCTION S	RRIER CUTTING STYLE, ION ON THE BACK SIDE HEET FOR ADDITIONAL			-	  7 - 7 - 6 - 5	1 - 1803		NG, FLANGED DESCRIP	249	<u></u> <u></u> 	
USE SH	ASSEMBLING HIMS FROM	A NON CRIMP ITEM 260 TO A	HEIGHT AD. Chieve a n	JUST APPLICATOR (-6) OMINAL SHIM HEIGHT OF 4.55.									THIS DRAWING T TTIS SUBJECT DIMEN	IS A CONTROLLED DOCUME CT TO CHANGE AND THE CC SHOULD BE CONTACTED FC
13 TERMIN	NAL LUBRIC	ANT IS RECOMM	MENDED.					Sha	ATLAN own on sh					
							(Pa					of 4 & 4 of 4)	MATERIAL -	+

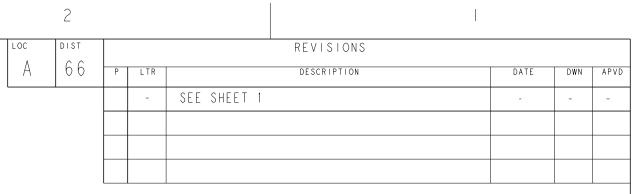
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-	-	1	-		9641 9798		FEED CAM, AIR FEED DETENT PIN			248 247
-	1	1	1	1 - 2	2279	- 3	SPRING, COMPRESSION			246
1	- 1	-	-		<u>1314</u> 9082		RAM, STEPPED, ATLANTIC, SF CAM, SNAIL, INSULATION AD.			245 244
1	1	1	1		9764		WASHER, WAVE SPRING, CREST			243
1	1	1	1		9083 8023		RETAINER, INSULATION DIAL SCR, SKT HD CAP M3 X 4.0			242 241
2	2	-			8400		SHCS, LOW HEAD, Rohs, M5 X	16		240
-	-	-	1		9580		MECHANICAL FEED ASSEMBLY			239
-	- 1	-	-		3440 9740		AIR FEED MODULE TAG, IDENTIFICATION			238 213
1	1	-	_		1094	- 3	SPACER, FEEDER		•	198
-	- 1	2	-		045- 969-		RING, RETAIN, EXTERN, 3/16 MAGNET, RARE EARTH HIGH EN		N T	<u>172</u> 166
ĒF	REF	REF	REF		970-		COUNTER, MAGNETIC			164
-	-	1	_		) <u>638-</u> 3627		SPRING, FEED FINGER PIN, RETAIN, GRVD, 3/16 X	851	•	<u>163</u> 137
-	_	1	_		9799		HOLDER, FEED FINGER, AF	.034		136
	REF	-	-		NOTE		MEMORY CHIP, PROGRAMMED		-	135
1 E F	REF	-	-		3743 9944		SERVO FEED LATCH ASM FEED FINGER ASSEMBLY,SF			<u>133</u> 117
1	1	1	1	211	9955	- 1	ASSY, LUBRICATOR, SIDE FEE	D		113
1 2	1	1	1		5 <u>888 -</u> 9383		SPACER, CRIMPER SCR, BHSC, Rohs (M4 X 8)			<u>82</u> 79
1	1	1	1	180	3096	- 1	EXTENSION PLATE			78
1	1	1	1		9956 9740		DOCUMENTATION PACKAGE TAG, IDENTIFICATION		•	71
2	2	2	2		8078		SCREW, DRIVE, RH, RoHS, 2	x .188		66
-	1	1	1 3		9793		LIMITER, ADJUSTMENT BOLT	M 2 , A		63
-	3	3	3		2763- 9383		SCR, SET, SOC, CONE POINT, SCR, BHSC, RoHS (M4 X 8)	M 3 X 4	. U	<u>62</u> 60
-	-	1	1		8022		SCR, HEX HD CAP, M4 X 6.0			59
- 4	- 4	1	1		8683 8400		FEED PAWL SHCS, LOW HEAD, R⊙HS, M4 X	12		<u>56</u> 54
2	2	2	2	216	8083	- 9	SCR, SKT HD CAP, RoHS, M4			53
1	1	1	1		8030 242-		NUT, HEX, REG, R⊙HS, M3 BUMPER, HOLD DOWN			<u>52</u> 51
1	1	1	1		)753-		SPACER, TONKER		•	50
-	-	1	2		023- 9652		SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED		•	49
-	-	-	1		9653		FEED CAM, PRE FEED			40
1	1	1	1		9656		APPLICATOR BASIC ASSEMBLY,			46
-	1	1	1	1 - 20	<u>1311</u> 7938		RAM, STEPPED, AMP STYLE, S SCR, BHSC, RoHS (M8 X 40)	IDE FEE		44
-	1	1	1		9645		DISC, NUMBERED FA WIRE AD.	USTMENT	•	40
-	1	1	1		9957 9644		APPLICATOR SHIM PACK RAM WASHER, PRECISION			<u>    3  9    </u> 3  8
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-	1	1	1		9092 2356		BOLT, ADJUSTMENT SUPPORT, TERMINAL		•	<u>35</u> 34
2	2	2	2		9383		SCR, BHSC, RoHS (M4 X 20)		•	33
1	1	1	1		1328 0908		HEX HEAD, FLANGED, M5 x 8m	m LONG		<u>32</u> 30
1	1	1	1		9959		SPACER, STRIP GUIDE ASSEMBLY, STRIP GUIDE			29
1	1	1	1		888-		SPACER, CRIMPER		•	28
1	1	1	1		0928 8083		STRIP GUIDE SCR, SKT HD CAP, Rohs, M4	X 8.0		24
2	2	2	2	1 - 1 -	8028	- 2	WASHER, FLAT, REG M4			20
1	1	1	1		9533 9806		STRIPPER, SIDE FEED INSERT, SHEAR		•	19
1	1	1	1	3 - 2	2280	- 3	SPRING, COMPRESSION			12
1	1	1	1		56885 9805		STOP, SHEAR SHEAR HOLDER, FRONT			1 1
1	1	1	1		<u>9805</u> 3095		FLOATING SHEAR, FRONT -			9
1	1	1	1	7 - 18			ANVIL, COMBINATION		•	8
-		-	   _	6-24	- 0641	- 8	SPACER -			<u> </u>
	1	1	1		9757		DEPRESSOR, SHEAR		•	5
1 1	1	1	1	<u> </u>	38011 0324		BLOCK, CRIMPER SPACER CRIMPER, INSULATION F PREM	IUM	•	4
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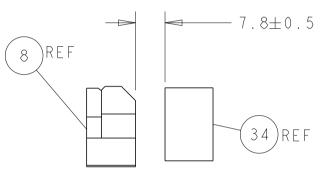
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



AIR FEED

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)





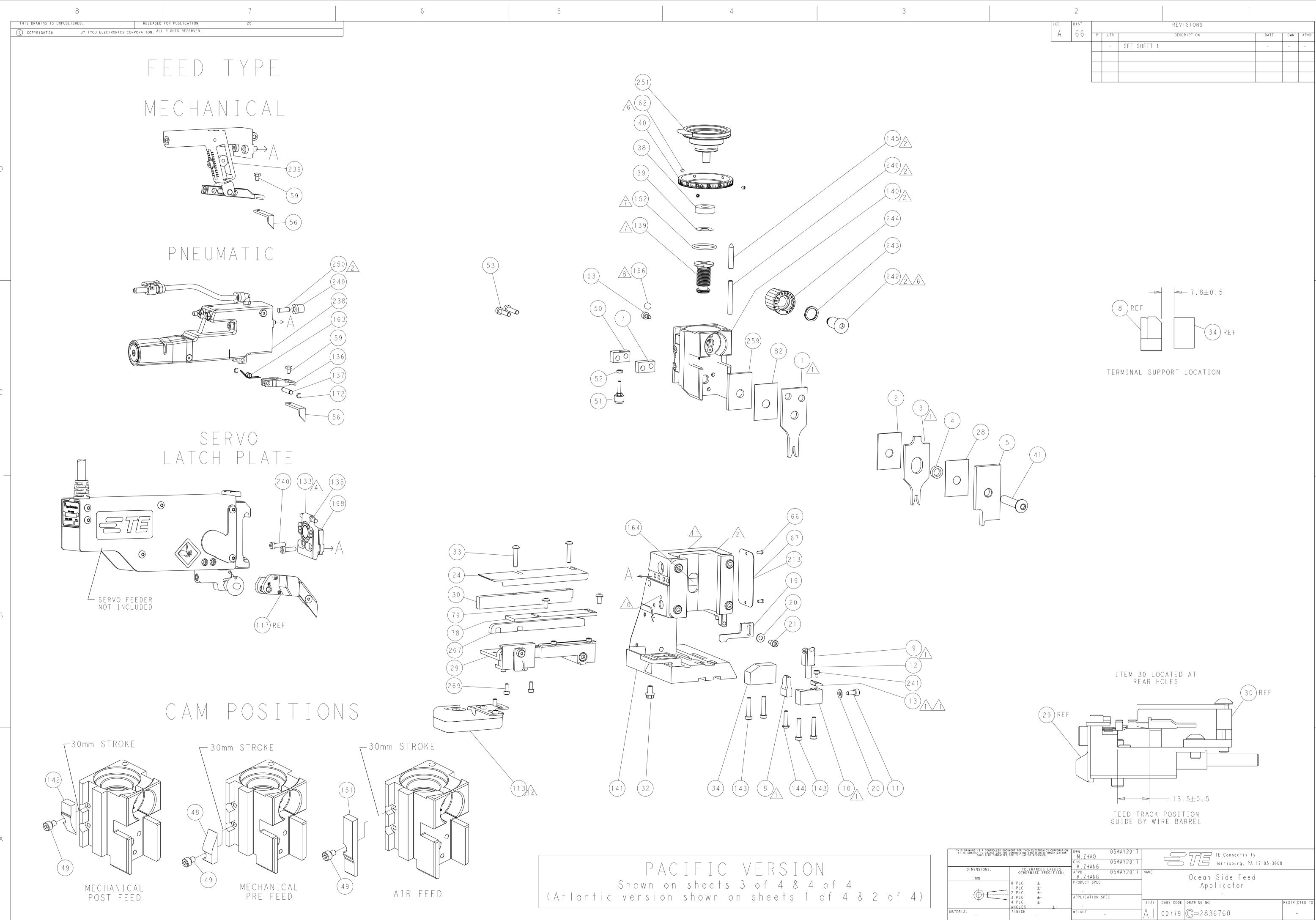
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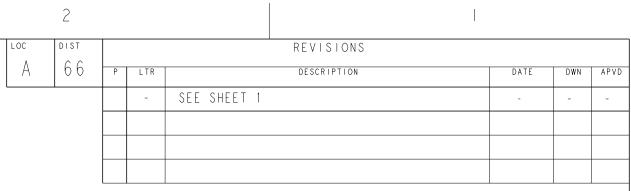
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TERMINATOR INTERFACE ADAPTER	NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO			PART	NUMBERS REQU	IRED	
	2 - 2836760 - 1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR	2119950-1 2119951-1 2161326-1	1338683-8 - -	5-18022-5 8-2836760-5 8-2836760-4	2119641-2 1901094-3 -	2119799-1 - -	2063440-1 2168400-6 (QUANTITY 2) -
	2 - 2836760 - 2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR	2119949-1 2119951-1 2161326-1	1338683-8 - -	5-18022-5 8-2836760-5 8-2836760-4	2119653-2 1901094-3 -		- 2168400-6 (QUANTITY 2) -
1100	2-2836760-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
	2 - 2836760 - 7 7 - 2836760 - 7	A	FINE CRIMP HEIGHT ADJUST CRIMP TOOLING KIT	NONE	PNEUMATIC FEED -	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
TERMINAL NAME: TA WIRE STRIP LENG 4.84-5.60 mm [.19122 TERMINAL APPLICATION SPECIFICATION TERMINALS APPL TE TERMINAL DE 2318286-1 WIRE SIZE 0.50mm2 1	TYPE 93] F 36] F CTIONS CTIONS PHI TERMINAL DE XI TERMINAL DE XI TERMINAL 1 IN] 20125 PAGE 2 AND 8 -	_ M / P 6 3 I N S U L A T Ø2.00-2. OF 22 Rev 20 - TE TERMIN	ION DIAMETER RANGE 45 mm [.079096 IN] 13-10-29 - -								
3. LUBRICATE DA SHEET SUPPL	ING SURFACES L AILY PER THE AF LED WITH THE AF SPECIFIC DATA SEE BELOW FOF AL FEED WITH "S ED WITH "FINE C OF THE STRIPPEF BETWEEN BENCH A NUMBER 1-23419 NUMBER 1-23419 ADS, GROOVE AN BE ORIENTED C COUNTER. T REFERENCE SE VAS QUALIFIED A HEN RUNNING APF	PPLICATOR PPLICATOR. TO BE ENTE PART NUM SMART APPL MART APPLI CRIMP HEIG R MAY BE R AND LEADMA -5 LOCTITE -6 LOCTITE D O-RING ( ORRECTLY ) TTING WAS AT THE FAC PLICATOR I	ERED INTO BLANK MEMORY CHIP AT MBER: ICATOR" CONVERSION: 8-2836760 CATOR" CONVERSION: 8-2836760 SHT ADJUST": 8-2836760 REQUIRED WHEN MOVING THE KER APPLICATIONS. E TO THREADS OF ITEM 62. TO THREADS OF ITEM 62. TO THREADS OF ITEM 242. ON ITEMS 139 & 152. IN ORDER TO PROPERLY THE SETTING USED WHEN THE CTORY. ADJUSTMENT MAY BE	) - 4 ) - 4			LARGES <sup>-</sup> Below M	ALLATION         WIRE SI         INIMUM R         USE DAMA	ZE SETTI EQUIRED ( GE TO CR 2168083-1 SCF 1633782-4 FEN 803078-3 SPA	NG. USE CRIMP HE IMP TOOL R, SKT HD CAP, NCE ACER, PRECISION	RoHS, M3 X 8.0 269 267 V 259
FOR ADDITION	NAL INFORMATION THE APPLICATOR 13 AND ATTACH ING. REFER TO 3	N. TO A NON- TO THE LC INSTRUCTIC	-CARRIER CUTTING STYLE, OCATION ON BACK SIDE ON SHEET FOR ADDITIONAL					- 1 - 2 25 - 22 - 21 P	FIC VE	sh rod, air fee descr E R S I O	IPTION ITEM NO

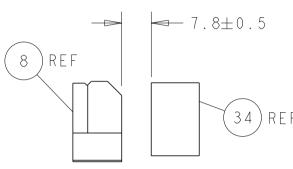
Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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			UP GA 19599	UGE	A	66 P LTR	DESCRIPTION	DATE	DWN	APVD
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Γ				1		1002050 1			. /	
-	_	- 1	- 1	1	- 1	1803259-1 1-22279-3	BUSHING, FLANGED SPRING, COMPRESSION			249
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6	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL			242
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_	_	1	1	1	1	2119798-2 2079383-8	DETENT PIN SCR, BHSC, Rohs (M4 X 16)			145 144
-	_	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X	20	. ,	1 4 3
-	-	-	-	-	1	2119653-2	FEED CAM, POST FEED		. ,	1 4 2
	-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY,			1 4 1
	-	1	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE,	SIDE F	EED /	140
	_	-	   _	1	-	2119092-2 3-23627-7	BOLT, ADJUSTMENT PIN, RETAIN, GRVD, 3/16 X	854		137
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/ 2	_	1	1	1	1	455888-6	SPACER, CRIMPER	)		82
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$\triangle$	-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT,	M3 x 4	· . 0 ·	62
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0			59
-	-	- 2	- 2	1	1	1338683-8 2168083-9	FEED PAWL SCR, SKT HD CAP, Rohs, M4	V 20		56 53
-	_	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	Λ Ζ Ψ		52
-	-	1	1	1	1	811242-5	BUMPER, HOLD DOWN		•	51
	-	1	1	1	1	690753-2	SPACER, TONKER		•	50
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0			49
-	_	- 1	- 1	- 1		2119652-1 1-2079383-5	FEED CAM, PRE FEED SCR, BHSC, Rohs (M8 X 40)			48
_	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJ	JSTMENT	· .	40
	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK			39
_	-	1	1	1	1	2119644-1	RAM WASHER, PRECISION		•	38
_	-	1	1	1	1	1752356-3 2079383-5	SUPPORT, TERMINAL SCR, BHSC, Rohs (M4 X 20)			34 33
-	_	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mi	n I ONG		32
-		1	1	1	1	1 3 2 0 9 0 8 - 1	SPACER, STRIP GUIDE			30
		1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE			29
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-	-	1	1	1	1	1320928-6 2168083-2	STRIP GUIDE SCR, SKT HD CAP, Rohs, M4	( <u>8</u> 0		24 21
_	_	2	2	2	2	1 - 18028 - 2	WASHER, FLAT, REG M4		•	20
	-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED			19
/ 1/1	_	1	1	1	1	2119806-1	INSERT, SHEAR		· [	13
-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION			12
$\bigwedge$	_	1	1	1	1	<u>1-356885-4</u> 2119805-1	STOP, SHEAR SHEAR HOLDER, FRONT		•	10
1	_	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT -			9
$\boxed{1}$	1	1	1	1	1	7 - 1803252 - 4	ANVIL, COMBINATION		· ·	8
-	-	1	1	1	1	6 - 2 4 0 6 4 1 - 8	SPACER		•	7
-	-	-	- 1	1	- 1	- 2119757-8	- DEPRESSOR, SHEAR			6
-	_	1	1	1	1	1 - 238011 - 9	BLOCK, CRIMPER SPACER			4
	1	1	1	1	1	3 - 1 8 0 3 2 4 6 - 8	CRIMPER, INSULATION F PREM	IUM		3
	_	1	1	1	1	1 - 455888 - 3	SPACER, CRIMPER		· ·	2
1	1	1	1	1	1	1 - 1 6 3 3 8 9 3 - 9	CRIMPER, WIRE PREMIUM		•	
	-77	- 27	- 25	- 2 2	- 2 1	PART NO	DESCRIPTION			ITEM NO
HIS DRAWING IS A IT IS SUBJECT TO SHOUL	CONTROLLE CHANGE AND D BE CONT/	DOCUMENT F THE CONTRO CTED FOR TH	OR TYCO ELEC DLLING ENGINE E LATEST REV	L TRONICS COR ERING ORGAN ISION.	PORATION	DWN 05MAY201 M.ZHAO		у		
31001	NS:		TOLERAN OTHERWIS	ICES UNLF	SS	снк 05MAY201 К.ZHANG		17105-3608	8	
DIMENSIO				É SPECIF	IED:	APVD 05MAY201 K.ZHANG PRODUCT SPEC	Ocean Side Fee	d		
							Applicator			
DIMENSIO			LC :	±- ±-		-				
DIMENSIO	-	P   2 P   3 P   4 P	LC : LC :	±-	-	- APPLICATION SPEC -	SIZE CAGE CODE DRAWING NO		RESTRIC	CTED TO
DIMENSIO		P   2 P   3 P   4 P	LC : LC : LC : LC : LES	±- ±- ±-		_ APPLICATION SPEC 			RESTRIC	CTED TO

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION







OC UI HE E D	WENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	dwn M.ZHAO	05MAY2017				, TE Connect	ivity		
	Γ	снк К.ZHANG	05MAY2017				Harrisburg	, PA 17	105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD K.ZHANG	05MAY2017	NAME		Ocear	n Side F	eed		
-	0 PLC ±- 1 PLC ±-	PRODUCT SPEC					plicator			
t	2 PLC ±- 3 PLC ±-	APPLICATION SP	EC				-			
	4 PLC ±- ANGLES ±-	-		SIZE	CAGE CODE	DRAWING NC				RESTRICTED TO
	FINISH -	WEIGHT -		A	00779	<b>C</b> -28	36760			-
	-	Customer A	ccessible Pr	oduci	ion Draw	ing	scale 1:2	SHEET	4 <sup>OF</sup>	4 REV A
		She	ETS 1 &	2 AF	RE NOT	REQUI	RED FOR	P A C I	FIC	VERSION