

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART									
					CONVERT TO	PART NUMBERS REQUIRED								
						PNEUMATIC FEED	SERVO LATCH PLATE	SMART APPLICATOR	MECHANICAL FEED	SERVO LATCH PLATE	SMART APPLICATOR	PNEUMATIC FEED		
2266586-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1					
2266586-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	2119949-1	1338685-1	5-18022-5	2119653-1							
2266586-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	2119951-1		8-2266586-5	1901094-3							
2266586-6	A	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	2161326-1		8-2266586-4								
2266586-7	A	FINE CRIMP HEIGHT ADJUST	NONE											
7-2266586-7	A	CRIMP TOOLING KIT												

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	2.54 mm [.100]	F

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: AMP-IN			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
2.88-3.48 mm [.113-.137 IN]		Ø1.52-2.79 mm [.060-.110 IN]	
TERMINAL APPLICATION SPECIFICATION	114-5028		
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
170072-1	170072-3	170072-5	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG OR 0.50mm2	0.94+/-0.05 [.037+/-0.002]	6.5
22 AWG OR 0.30mm2	0.89+/-0.05 [.035+/-0.002]	7.0
24 AWG OR 0.20mm2	0.76+/-0.05 [.030+/-0.002]	8.4

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266586-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266586-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266586-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266586-6
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.86.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
			A	RELEASED	08JAN2015	KH GB

-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
-	1	-	1	1	1	2119798-1	DETENT PIN	247	
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245	
-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240	
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	-	-	-	-	1	2063440-1	AIR FEED MODULE	238	
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213	
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198	
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166	
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	-	-	-	-	1	240638-1	SPRING, FEED FINGER	163	
-	-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136	
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135	
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133	
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117	
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	82	
-	1	1	1	1	1	22278-8	SPRING, COMPRESSION	77	
-	1	1	1	1	1	854769-4	HOLDER, INS	74	
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71	
-	1	-	-	-	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	-	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63	
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62	
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60	
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58	
-	-	-	-	-	1	1338685-1	PAWL, FEED	56	
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54	
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53	
-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52	
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
-	1	1	1	1	1	690753-6	SPACER, TONKER	50	
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	1	-	-	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44	
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	-	-	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40	
-	1	-	-	1	1	2119957-1	APPLICATOR SHIM PACK	39	
-	1	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38	
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37	
-	1	-	-	1	1	2119092-1	BOLT, ADJUSTMENT	35	
-	1	1	1	1	1	2-1752356-4	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32	
-	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28	
-	1	1	1	1	1	1320928-2	STRIP GUIDE	24	
-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	2	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19	
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11	
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9	
1	1	1	1	1	1	5-1633129-0	ANVIL, COMBINATION .062	8	
-	-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	-	6	
-	1	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5	
-	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4	
1	1	1	1	1	1	7-1633962-4	CRIMPER, INSULATION F PREMIUM	3	
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2	
1	1	1	1	1	1	3-456403-2	CRIMPER, WIRE PREMIUM	1	
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO	

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: H. HUANG 25NOV2014	TE Connectivity Harrisburg, PA 17105-3608
		0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.1		CHK: L. ZHANG 25NOV2014	
MATERIAL:	FINISH:	WEIGHT:	SCALE:	APVD: H. GUO 25NOV2014	NAME: Ocean Side Feed Applicator
Customer Accessible Production Drawing		SCALE: 1:2	SHEET 1 OF 4	REV: A	RESTRICTED TO:

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

### FEED TYPE MECHANICAL



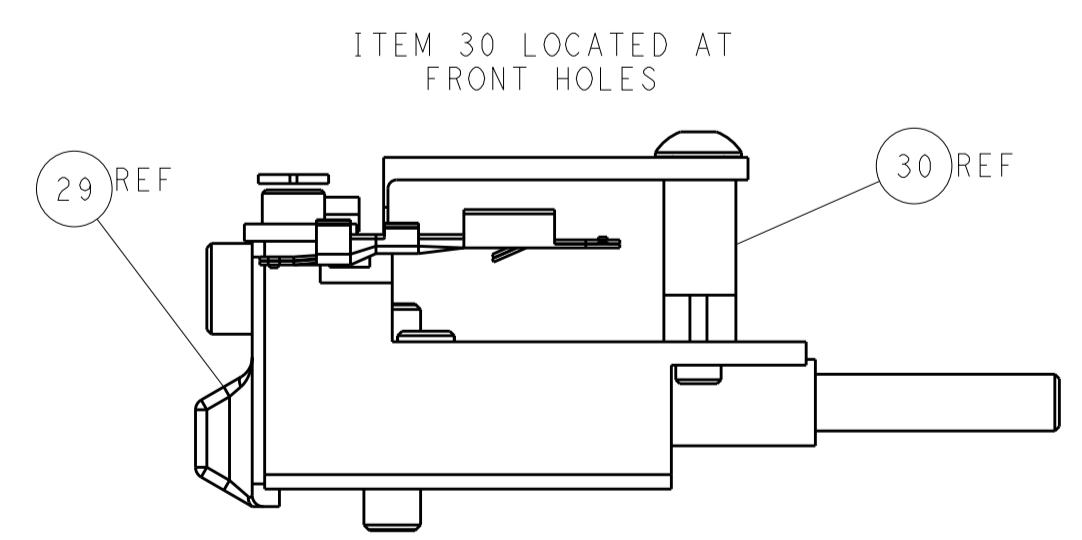
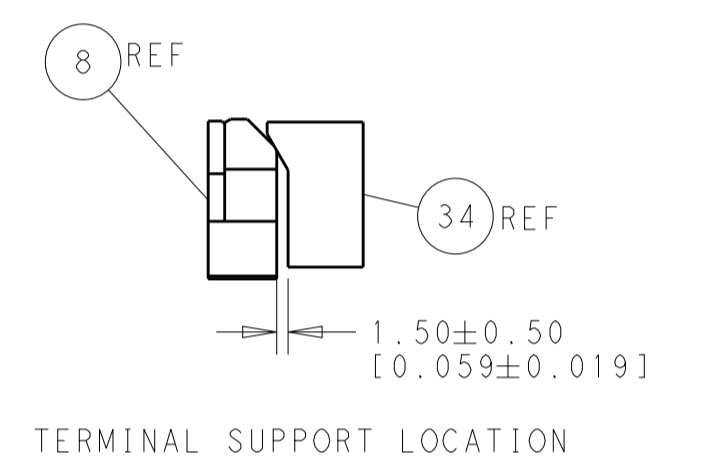
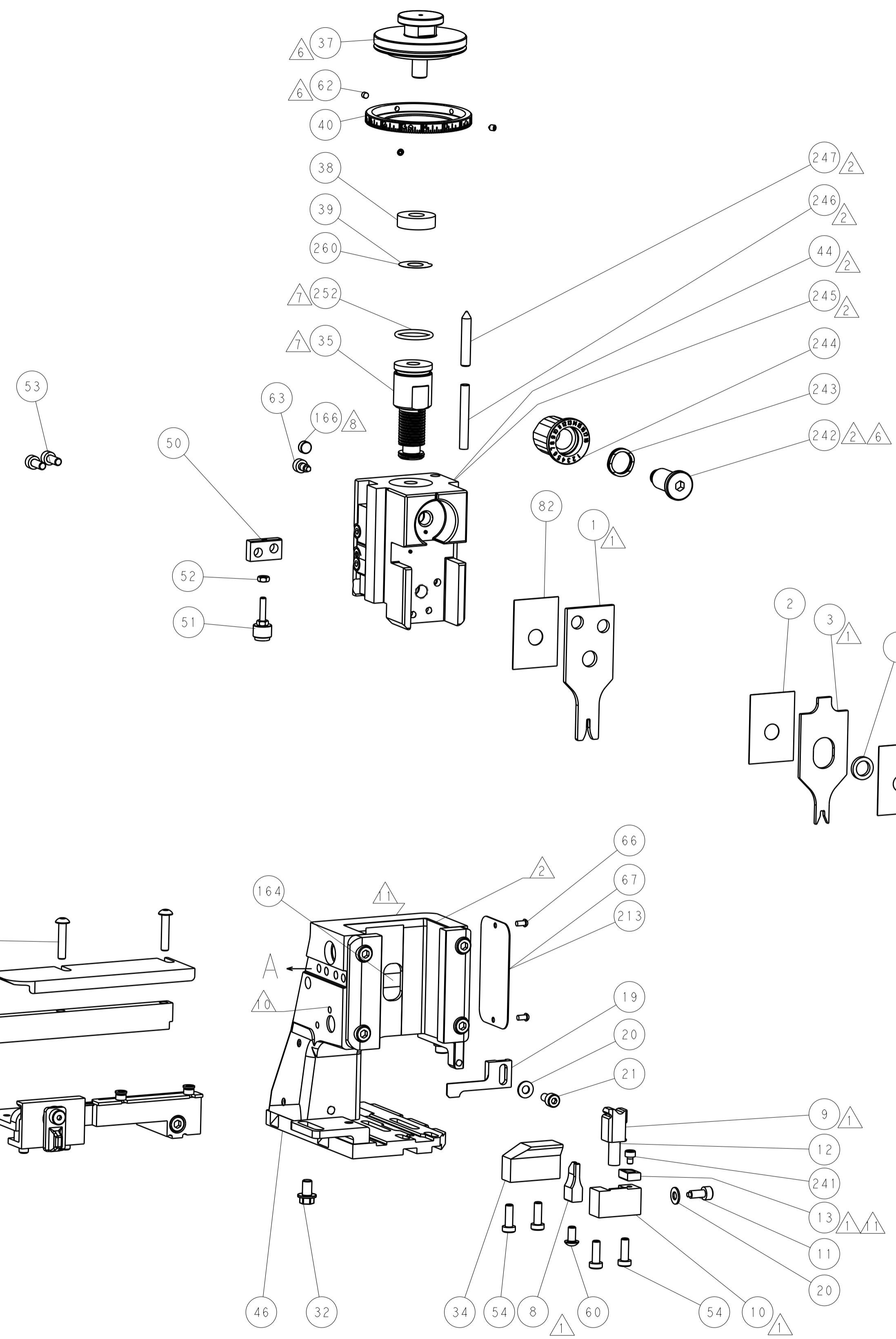
### PNEUMATIC



### SERVO LATCH PLATE



### CAM POSITIONS



FEED TRACK POSITION GUIDE BY INSULATION BARREL

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: H. HUANG 25NOV2014		TE Connectivity	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	APVD: L. ZHANG 25NOV2014	Harrisburg, PA 17105-3608
MATERIAL:		FINISH:		NAME: Ocean Side Feed Applicator		RESTRICTED TO:	
				SIZE: A1		CAGE CODE: 00779	
				DRAWING NO: 2266586		SCALE: 1:2	
				SHEET: 2 of 4		REV: A	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2266586-1	A	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266586-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266586-4	-	-	-
	2-2266586-2	A	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266586-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266586-4	-	-	-
	2-2266586-5	A	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266586-7	A	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266586-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57 mm [.062]	F
INSUL	2.54 mm [.100]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION
TERMINAL NAME: AMP-IN		
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE
2.88-3.48 mm [.113-.137 IN]		Ø1.52-2.79 mm [.060-.110 IN]
TERMINAL APPLICATION SPECIFICATION	114-5028	-
TERMINALS APPLIED		
TE TERMINAL	TE TERMINAL	TE TERMINAL
170072-1	170072-3	170072-5

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
20 AWG OR 0.50mm2	0.94+/-0.05 [.037+/-0.002]	6.5
22 AWG OR 0.30mm2	0.89+/-0.05 [.035+/-0.002]	7.0
24 AWG OR 0.20mm2	0.76+/-0.05 [.030+/-0.002]	8.4

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266586-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266586-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266586-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.  
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APPV
-	-	-	SEE SHEET 1	-	-	-

REV	DATE	BY	APPV	DESCRIPTION	DATE	BY	APPV
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	-	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	-	246
-	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	-	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	-	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	-	242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	-	241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	-	240
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	-	239
-	-	-	1	2063440-1	AIR FEED MODULE	-	238
-	-	1	-	2119740-2	TAG IDENTIFICATION	-	213
-	-	1	-	1901094-3	SPACER, FEEDER	-	198
-	-	-	2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	-	172
-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	-	166
-	REF	REF	REF	994970-2	COUNTER, MAGNETIC	-	164
-	-	-	1	240638-1	SPRING, FEED FINGER	-	163
-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	-	152
-	-	-	1	2119641-2	FEED CAM, AIR FEED	-	151
-	1	1	1	2119798-2	DETENT PIN	-	145
-	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	-	144
-	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	-	143
-	-	-	-	2119653-2	FEED CAM, POST FEED	-	142
-	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	-	141
-	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	-	140
-	1	1	1	2119092-2	BOLT, ADJUSTMENT	-	139
-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	-	137
-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	-	136
-	-	REF	-	-	SEE NOTE 4	-	135
-	-	1	-	1633743-1	SERVO FEED LATCH ASM	-	133
-	-	REF	-	2119944-1	FEED FINGER ASSEMBLY, SF	-	117
-	1	1	1	455888-4	SPACER, CRIMPER	-	82
-	1	1	1	22278-8	SPRING, COMPRESSION	-	77
-	1	1	1	854769-4	HOLDER, INS	-	74
-	1	1	1	2119956-1	DOCUMENTATION PACKAGE	-	71
-	1	-	1	2119740-1	TAG IDENTIFICATION	-	67
-	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	-	66
-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	-	63
-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	-	62
-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	-	59
-	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	-	58
-	-	-	1	1338685-1	PAWL, FEED	-	56
-	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	-	53
-	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	-	52
-	1	1	1	811242-5	BUMPER, HOLD DOWN	-	51
-	1	1	1	690753-6	SPACER, TONKER	-	50
-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	-	49
-	-	-	1	2119652-1	FEED CAM, PRE FEED	-	48
-	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	-	41
-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	-	40
-	1	1	1	2119957-1	APPLICATOR SHIM PACK	-	39
-	1	1	1	1-2119644-4	RAM WASHER, PRECISION	-	38
-	1	1	1	2-1752356-4	SUPPORT, TERMINAL	-	34
-	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	-	33
-	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	-	32
-	1	1	1	1320908-3	SPACER, STRIP GUIDE	-	30
-	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	-	29
-	1	1	1	455888-3	SPACER, CRIMPER	-	28
-	1	1	1	1320928-2	STRIP GUIDE	-	24
-	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	-	21
-	2	2	2	1-18028-2	WASHER, FLAT, REG M4	-	20
-	1	1	1	2119533-3	STRIPPER, SIDE FEED	-	19
-	1	1	1	2119806-1	INSERT, SHEAR	-	13
-	1	1	1	3-22280-3	SPRING, COMPRESSION	-	12
-	1	1	1	1-356885-4	STOP, SHEAR	-	11
-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	-	10
-	1	1	1	1803095-1	FLOATING SHEAR, FRONT	-	9
-	1	1	1	5-1633129-0	ANVIL, COMBINATION .062	-	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	2119780-9	DEPRESSOR, SHEAR	-	5
-	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	-	4
-	1	1	1	7-1633962-4	CRIMPER, INSULATION F PREMIUM	-	3
-	1	1	1	455888-3	SPACER, CRIMPER	-	2
-	1	1	1	3-456403-2	CRIMPER, WIRE PREMIUM	-	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO		DATE	
mm	0 PLC ±.5	1 PLC ±.5	2 PLC ±.5	3 PLC ±.5	4 PLC ±.5	5 PLC ±.5	6 PLC ±.5
	ANGLES ±.0001						
MATERIAL	FINISH	WEIGHT	SCALE	SHEET	OF	REV	
			1:2	3	4	A	

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			

# FEED TYPE MECHANICAL



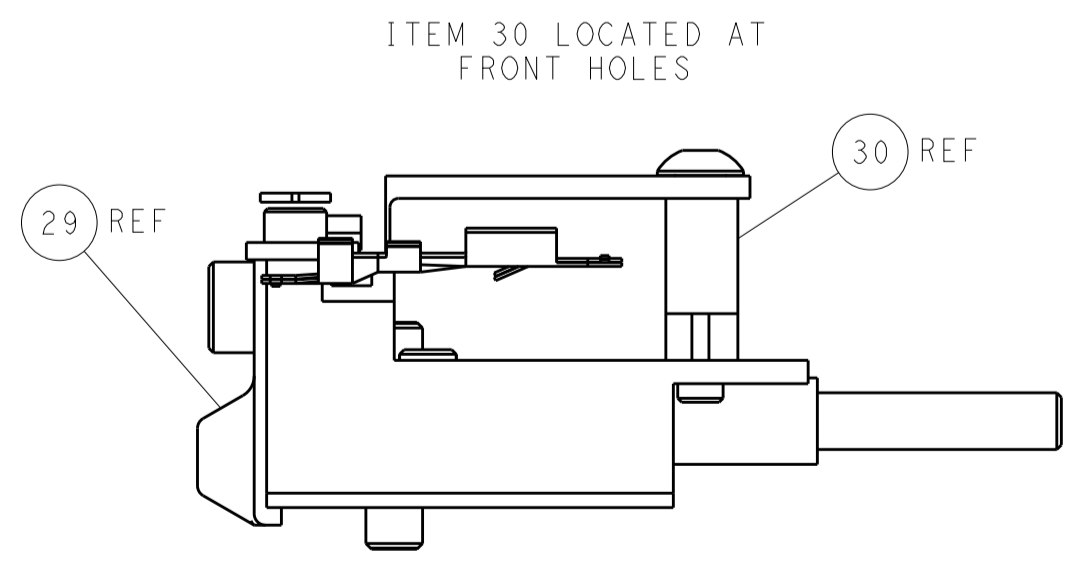
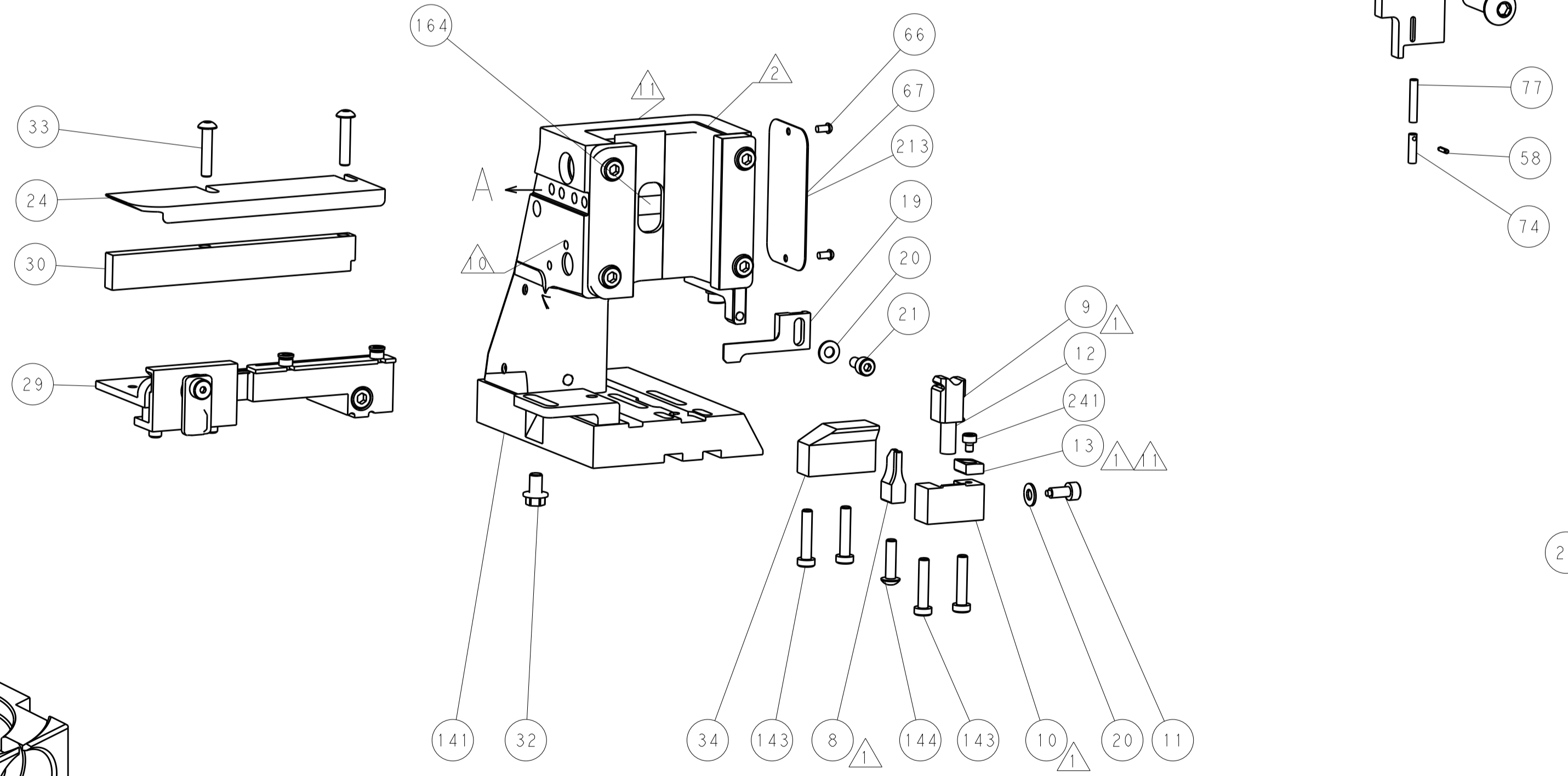
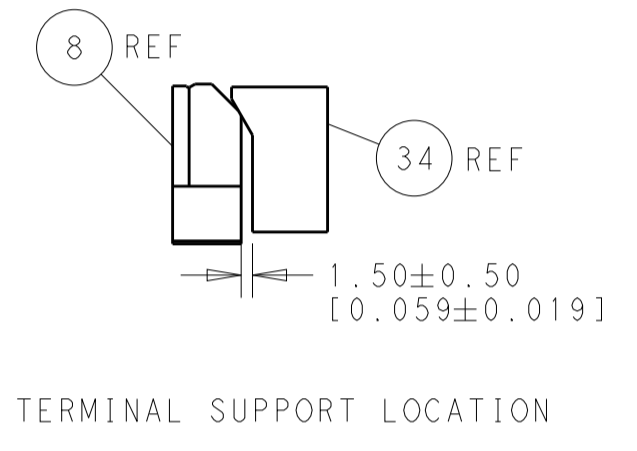
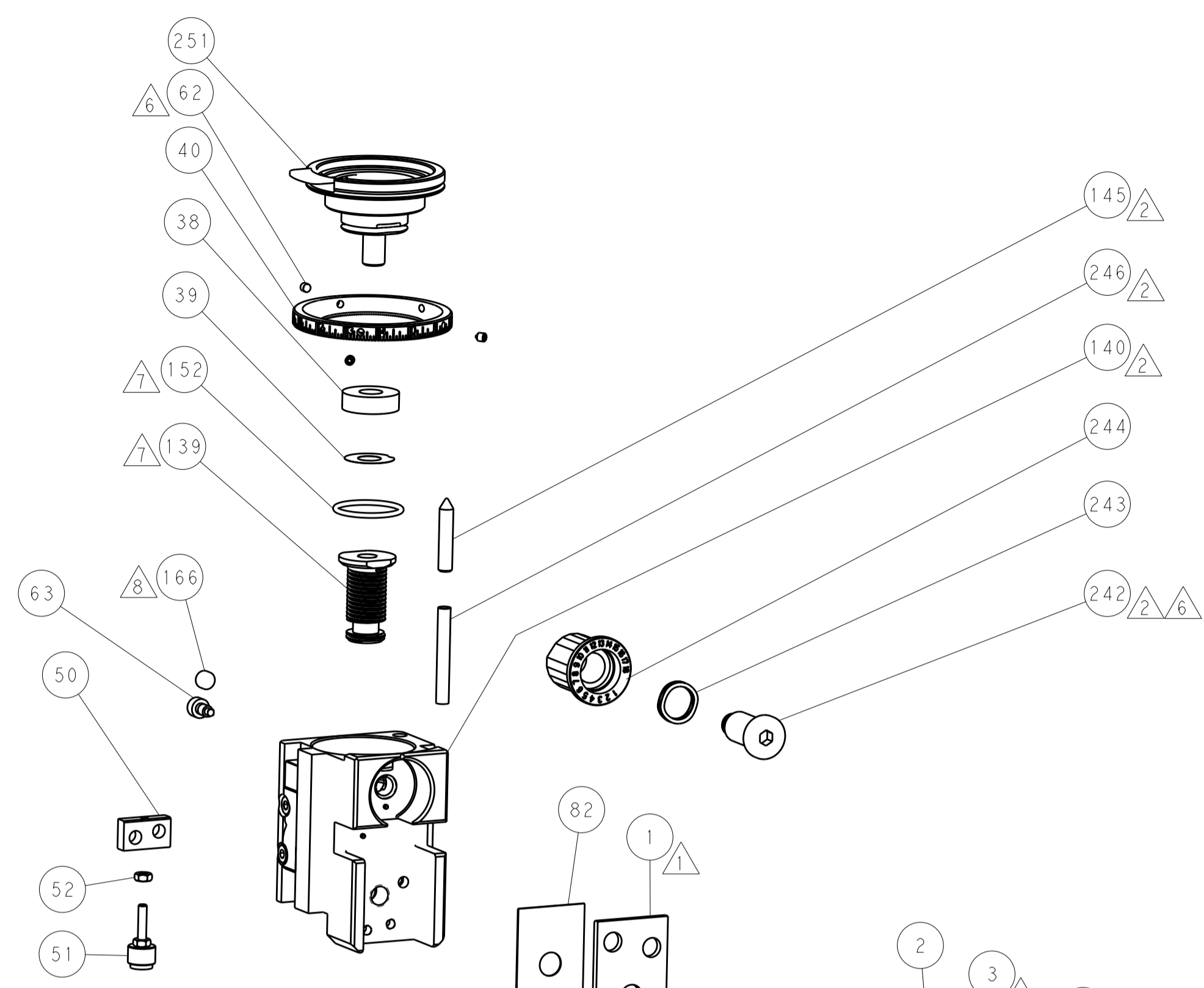
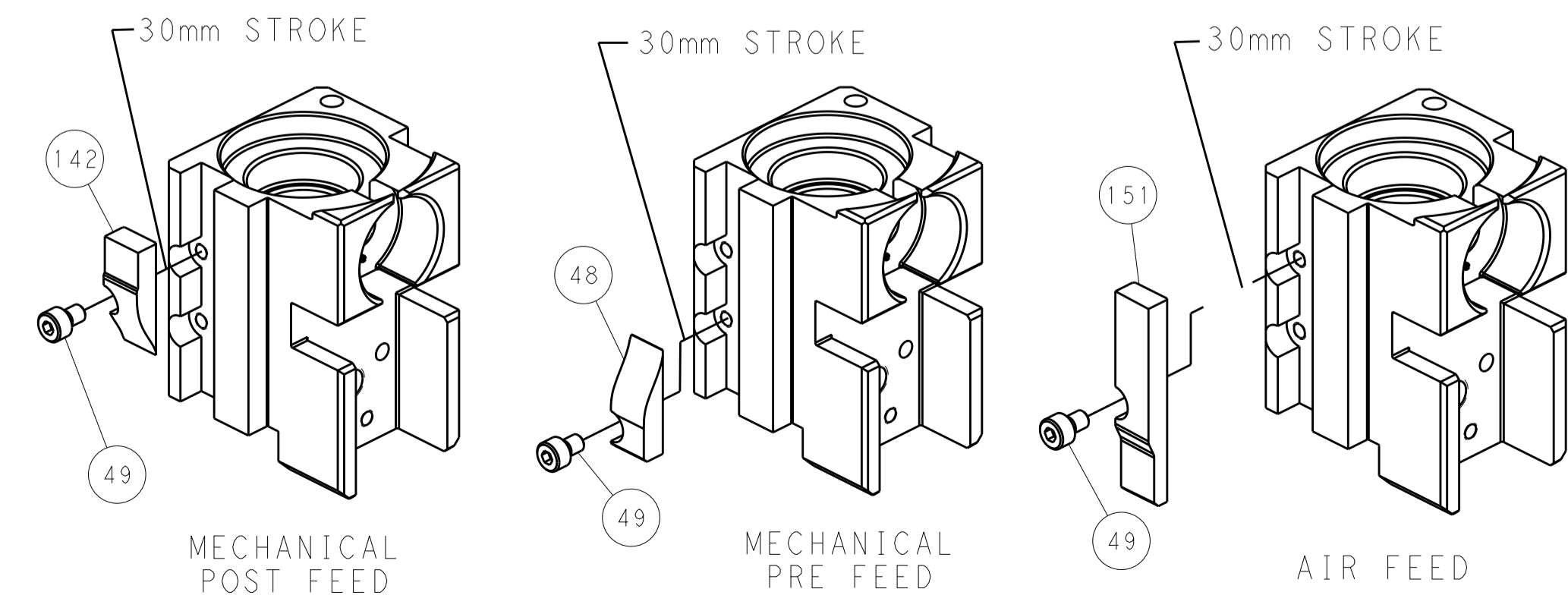
# PNEUMATIC



# SERVO LATCH PLATE



# CAM POSITIONS



FEED TRACK POSITION GUIDE BY INSULATION BARREL

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: H. HUANG 25NOV2014		CHK: L. ZHANG 25NOV2014		APVD: H. GUO 25NOV2014		NAME: Ocean Side Feed Applicator	
mm	0 PLC ±0.5	1 PLC ±0.5	2 PLC ±0.13	3 PLC ±0.013	4 PLC ±0.001	ANGLES ±0.001	MATERIAL:		FINISH:		RESTRICTED TO:
MATERIAL:		FINISH:		WEIGHT:		SCALE: 1:2		SHEET 4 OF 4		REV A	