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VERÖFFENTLICHTE ZEICHNUNG FREI FUER VEROEFFENTLICHUNG
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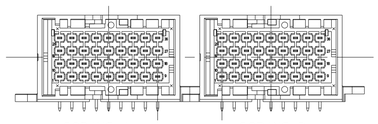
MATED WITH: PASSEND ZU: SEE NOTE 15

PROJEKT NR.: PRJ-13-0735

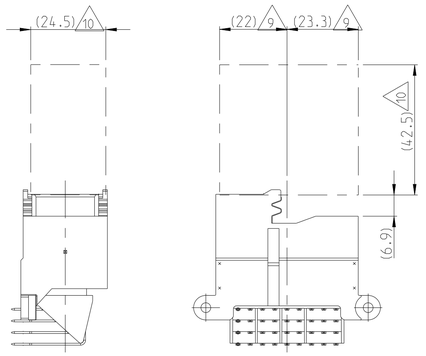
REVISIONS
ÄNDERUNGEN

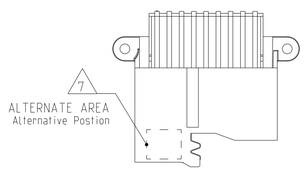
P	LTR	DESCRIPTION BESCHREIBUNG	DATE	DWN	APVD
	B	SEE ECR-14-008684	10JUN2014	AK	TK
	B1	SEE PCN-14-013942	31OCT2014	AK	TK
	C	PCN-21-106286: SCREW LATCH / PIN LENGTH	07JUL2021	MK	FE
	C1	PCN-22-157083: PROD/APP SPEC. NOTE 14	07NOV2022	MK	FE

SEQUENCE VIEW
Darstellung Aneinanderreihung



MOUNTING SPACE
Platzbedarf

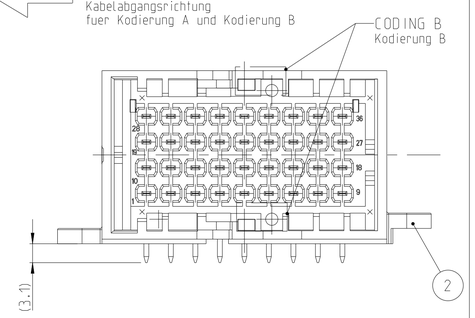




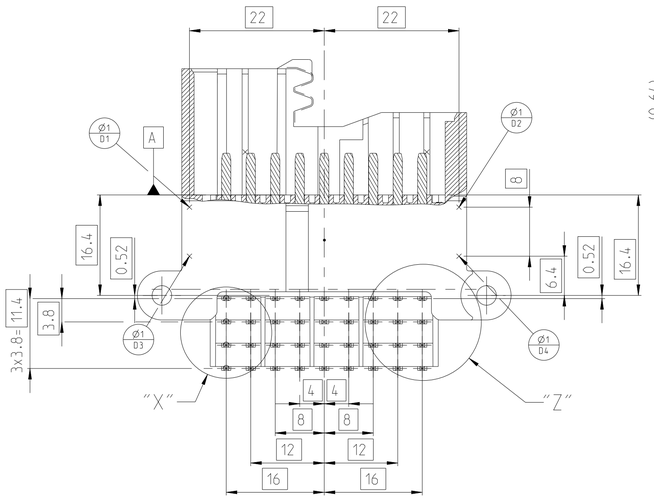
SCALE
Maßstab
1:1

AS SHOWN 1-2236715-2
Wie gezeigt

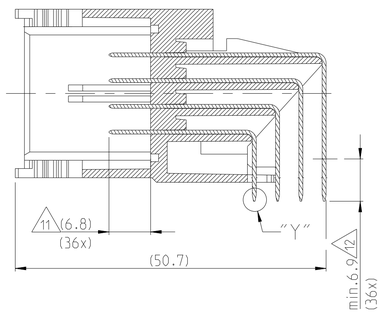
CABLE OUTLET DIRECTION FOR
CODING A AND CODING B
Kabelabgangsrichtung
fuer Kodierung A und Kodierung B

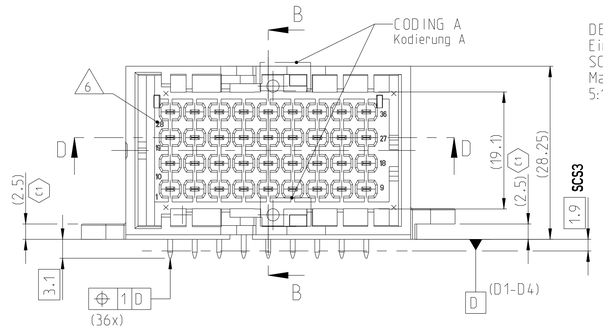


SECTION D-D
Schnitt

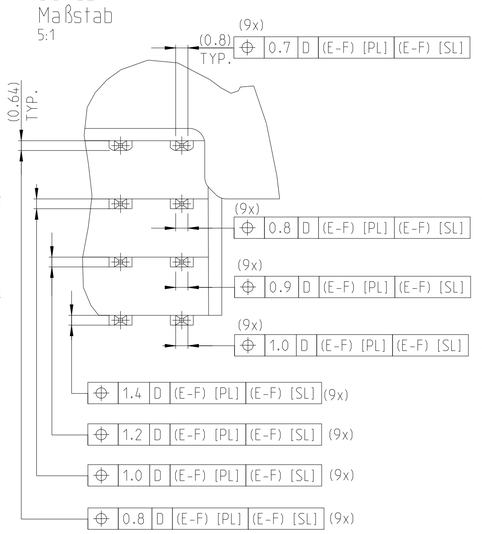


SECTION B-B
Schnitt

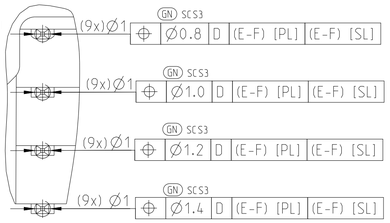




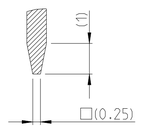
DETAIL"Z"
Einzelheit
SCALE
Maßstab
5:1

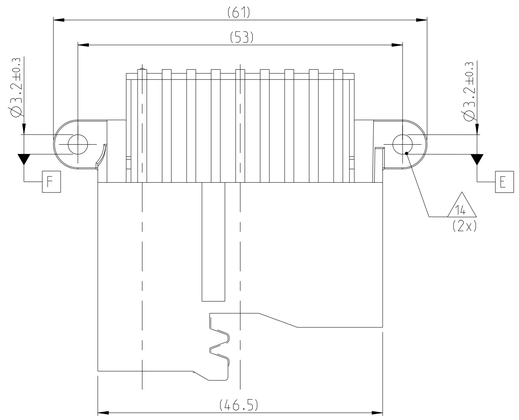


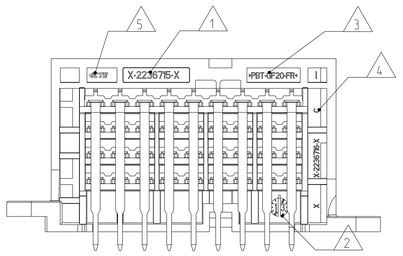
DETAIL"X"
Einzelheit
SCALE
Maßstab
5:1

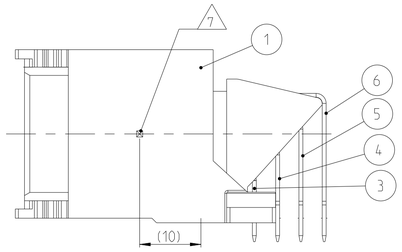


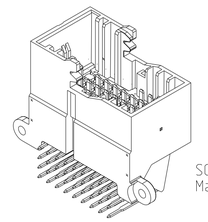
DETAIL"Y"
EINZELHEIT
SCALE
Maßstab
10:1











SCALE 1:1
Maßstab

NOTES
Bemerkungen

1. TE CONNECTIVITY (TE) ASSEMBLY-NUMBER
   TE Connectivity (TE) Baugruppennummer
2. PRODUCTION DATE WITH DATE-CLOCK
   Produktionsdatum mit Datumsuhr
3. MATERIAL MARKING ACCORDING TO VDA 260
   Materialkennzeichnung nach VDA 260
4. LETTER INSERT FOR THE TOOL REVISION.
   ACTUAL STATUS SEE PARTS LIST
   Schrifteinsatz für Werkzeugaenderungsindex.
   aktueller Stand siehe Stückliste
5. TE CONNECTIVITY LOGO
   TE Connectivity Logo
6. CONTACT CAVITY NUMBERING
   Kammernummerierung
7. MARKING - CHECK OF GOOD PARTS
   Markierung - Pruefung gut getester Teil

8 PACKED IN TRAY OR SPECIAL FORM ACC. TO
TE PACKAGING SPECIFICATION V2236715
Verpackt im Tray oder Spezialform nach TE Verpackungsspezifikation V2236715

10 LOCAL SPACE OF THE HOUSING WITHOUT CABLES
Platzbedarf des Gehaeuses ohne Kabel

10 FREE SPACE FOR MATING
Freiraum zum Stecken

10 SILVER PLATED
Silber beschichtet

10 TIN PLATED
Zinn beschichtet

13 PRESS OUT FORCE >= 40 N WITH FEED 25 mm/min FOR TABS 1.6 mm x 0.6 mm
Kontaktausdrueckkraft >= 40 N mit Vorschub 25 mm/min fuer Flachstecker 1.6 mm x 0.6 mm

C1 14 SUITABLE FOR FIXING SCREW DIAMETER: 3mm
MAX. AXIAL PRESSURE OF SCREW: 1.5kN
Geeignet fuer Befestigungsschrauben Durchmesser: 3mm
Maximale axiale Schraubenpressung: 1.5kN

15 FITS TO TE COUNTERPART 36 POS. RECEPTACLE HOUSING:
1-1718485-1 CODING A; 1-1718485-2 CODING B
Passend zu TE Gegenstecker 36pol. Buchsengehaeuse:
1-1718485-1 Kodierung A; 1-1718485-2 Kodierung B

1-2236715-2	1-2236715-1	REV	COD. Kod.	DESCRIPTION	MATERIAL	FINISH	WEIGHT (g)	ITEM NO
9	9	A	-	TAB 1.5 x 0.64. LENGTH 58.3 mm Flachstecker 1.5 x 0.64. Laenge 58.3 mm	CuSn 0.15	SILVER PLATED Silber Beschichtung	4.36g	6
9	9	A	-	TAB 1.5 x 0.64. LENGTH 50.3 mm Flachstecker 1.5 x 0.64. Laenge 50.3 mm	CuSn 0.15	SILVER PLATED Silber Beschichtung	3.74g	4
9	9	A	-	TAB 1.5 x 0.64. LENGTH 42.3 mm Flachstecker 1.5 x 0.64. Laenge 42.3 mm	CuSn 0.15	SILVER PLATED Silber Beschichtung	3.11g	4
9	9	A	-	TAB 1.5 x 0.64. LENGTH 34.3 mm Flachstecker 1.5 x 0.64. Laenge 34.3 mm	CuSn 0.15	SILVER PLATED Silber Beschichtung	2.39g	3
1	-	C	B	36POS.TAB1.5X0.64.HEADER ASSY.90DEG	PBT-GF20-FR	PURPLE violett	23.03g	2
-	1	C	A	36POS.TAB1.5X0.64.HEADER ASSY.90DEG	PBT-GF20-FR	BROWN braun	23.03g	1
C	C	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
B	A	CODING						
145.43g	145.43g	WEIGHT OF EACH ASSY NO (g)						
		PARTS LIST						

AS SHOWN 1-2236715-1
Wie gezeigt

DIMENSIONING AND TOLERANCING ACC. TO:
DIN 16742
DIN EN ISO 8015 (AD) ISO 291
DIN EN ISO 14405

TOLERANCES UNLESS OTHERWISE SPECIFIED ACC. TO DIN 16901-140 CENTRIC TO NOMINAL DIMENSION. EDITION 1982-11 SHALL APPLY.
Freimasstoleranzen nach DIN 16901-140. Es gilt die Ausgabe 1982-11.

PRODUCT CHARACTERISTICS ACC. QMP EMEA_12
BESONDERE MERKMALE NACH QMP EMEA_12

DIESE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT.
BEMASSUNGEN UND TOLERANZEN GEMAESS GPS (ISO STANDARDS).

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).

DWN A.Kidane 13DEC2013
CHK T. Kilian 16DEC2013
APVD Ch.Eberwein 17DEC2013

DIMENSIONS: MASSEINHEITEN: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED: ALLGEMEINTOLERANZEN
0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES/WINKEL ±°

PRODUCT SPEC PRODUKTSPEZ. 108-94845 C1
APPLICATION SPEC VERARBEITUNGSSPEZ. 114-94733 C1

MATERIAL: SEE TABLE / Siehe Tabelle
FINISH/OBERFLAECHE/FARBE: SEE TABLE / Siehe Tabelle
WEIGHT/GEWICHT: SEE TABLE

TE Connectivity

NAME: 36POS.TAB1.5X0.64.HEADER ASSY.90DEG
36pol..Flachst.1.5x064.Messerleiste Assy.90Grad
-

SIZE A1 | CAGE CODE - | DRAWING NO ZEICHNUNGS-NR. C-2236715 | RESTRICTED TO NUR FUER -

CUSTOMER DRAWING /KUNDENZEICHNUNG | SCALE MASSSTAB 2:1 | SHEET BLATT 1 OF VON 1 | REV C1

4805 (3/13)