

4805 (3/13)

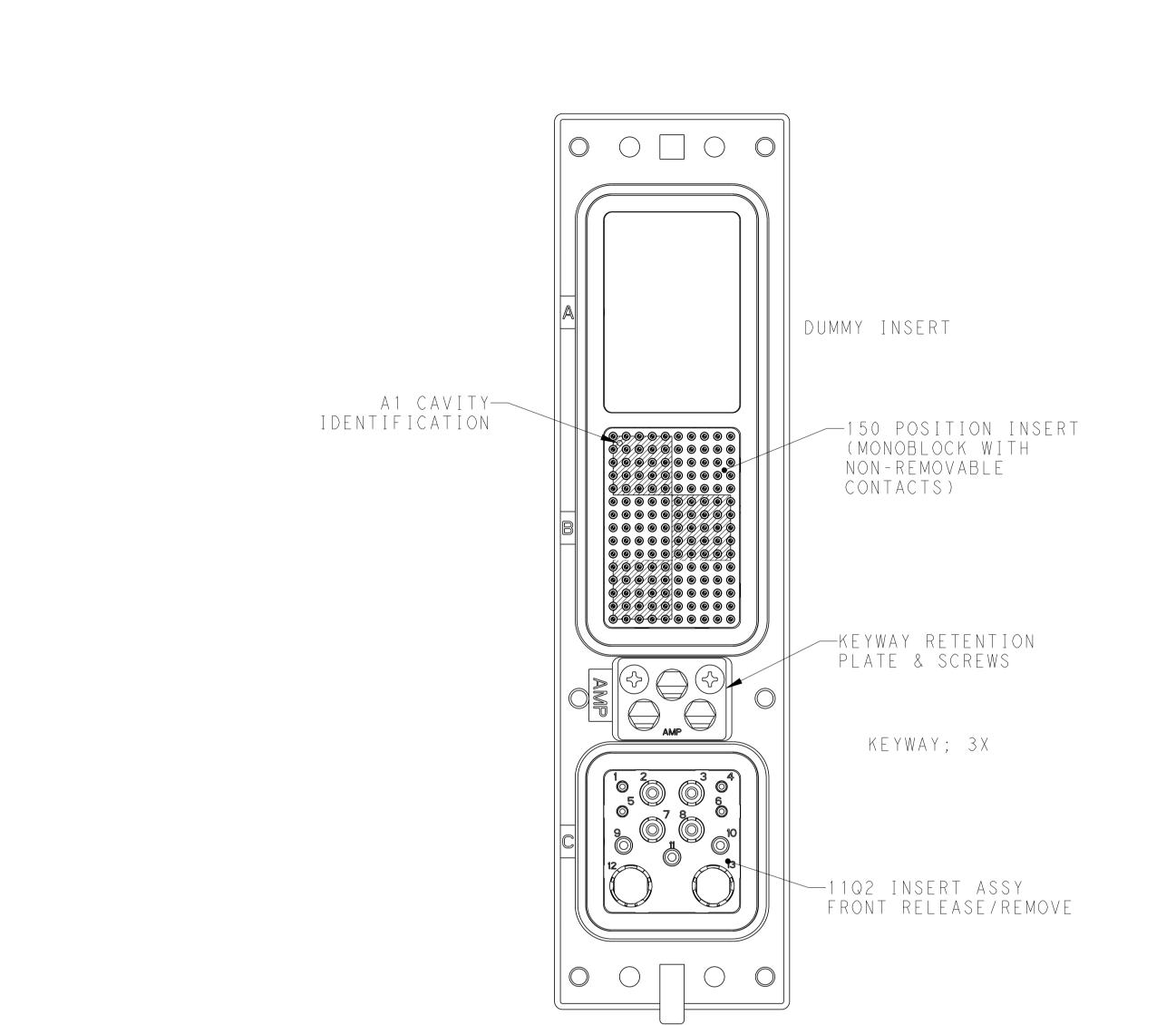
			1		
		REVISIONS			
Р	LTR	DESCRIPTION	DATE	DWN	APVD
	С	REV PER ECO 14-009912	7 - 7 - 1 4	СТ	WB
	D	REVISED PER ECO-14-018872	14JAN15	MGM	CT

	WITH STAMP & FORMED SZ NON-REMOVABLE CONTACT SEE SHEET #2		2221808-2
	WITH STD SZ 22 REMOVAE CONTACTS SEE SHEET #1	BLE "00"	2221808-1
	DESCRIPTION	KEYING POSITION	PART NO.
CONTROLLED DOCUMENT.	DWN 1-29-14 С.С. THOMAS 1-29-14 Снк 1-29-14 W.BERNHART	ETE TE	Connectivity
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC $\pm$ - 1 PLC $\pm$ - 2 PLC $\pm$ - 3 PLC $\pm$ - 3 PLC $\pm$ - 4 PLC $\pm$ -	APPLICATION SPEC	RECEPTACLE ASSEMBI ARINC 600,(BLANK/ -	
ANGLES ±-	А 1 0 0		-
-	Customer Drawing	scale 3:2	SHEET OF REV

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SIZE 22 STAMPED AND FORMED SOCKET CONTACTS	BODY: COPPER ALLOY	BODY: .000050 [0.00127] MIN GOLD ON MATING TINES, SnPb ON TAIL, BOTH
QTY = 150 (-2 ONLY)	HOOD: STAINLESS STEEL	OVER NICKEL PLATE /1_ HOOD: PASSIVATED
150 POSITION INSERT (-2 ONLY)	THERMOPLASTIC	NONE
11Q2 POSITION INSERT	THERMOSET	
POLARIZATION KEYWAY	ZINC ALLOY PER ASTM-B-86	
KEYWAY RETAINER Plate	ALUMINUM ALLOY	BLUE ANODIZED PER MIL-A-8625
#6-32 CLINCH NUT QTY = 6	STEEL	CADMIUM PLATED WITH SUPP YELLOW CHROMATE
SHELL	ALUMINUM ALLOY PER ASTM-B-85	ELCTROLESS NICKEL PER MIL-C-26074
RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	CLASS 4, GRADE B
COMPONENT	MATERIAL	FINISH



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RELEASED FOR PUBLICATION

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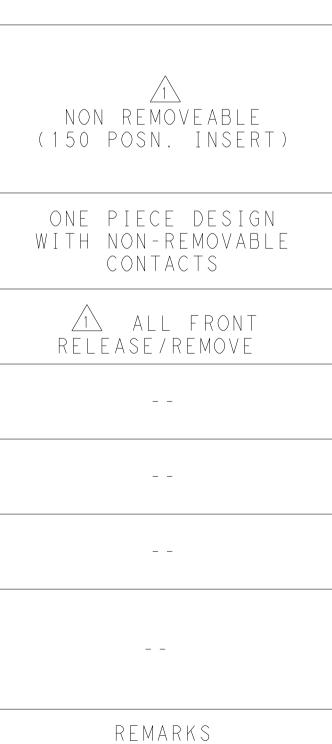
THIS DRAWING IS UNPUBLISHED.

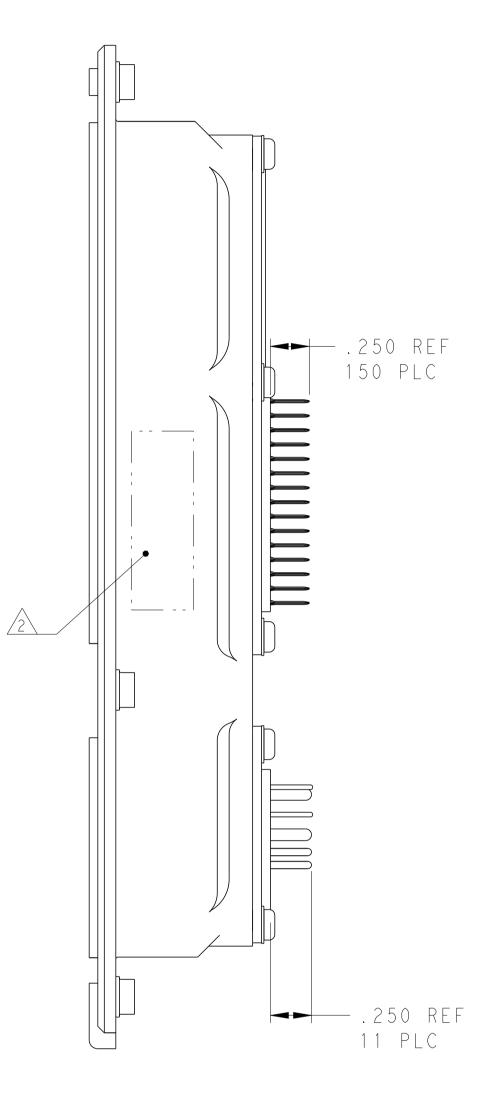
BY -

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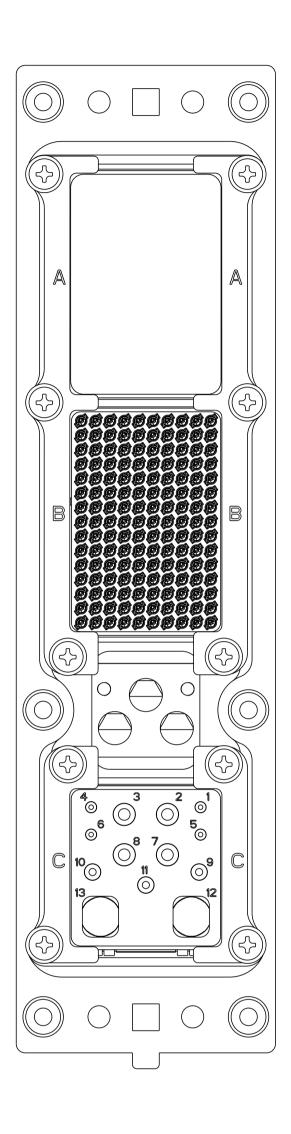
## DIMENSIONS SAME AS -1 EXCEPT AS SHOWN

5





4



3

ASSEMBLED CONNECTOR FEATURES COMPLY WITH ARINC 600 SPECIFICATION EXCEPT AS NOTED. A MANUFACTURER'S PART NO. AND DATE CODE (YY-WW) MARKED IN AREA SHOWN.

- 3. KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "OO" KEYING SHIPPED UNASSEMBLED.
- 4. THE FOLLOWING CONTACTS FOR THE 11Q2 POSITION INSERT ARE INCLUDED AND INSTALLED: SIZE 20 POSTED PIN CONTACT; TE PART NO. 1-448138-5; QTY = 4 SIZE 16 POSTED PIN CONTACT; TE PART NO. 1-448139-1; QTY = 3 SIZE 12 POSTED PIN CONTACT; TE PART NO. 448140-3; QTY = 4
- 5. CONNECTOR IS SUPPLIED WITH A DUST COVER INSTALLED FOR SHIPPING.

THIS	DRAWING	ΙS	А					
	DIMENSIONS	;						
INCHES[mm]								
	+							
	I							
MATERIA	L							
	-							
	IN	DIMENSIONS						

		REVISIONS				
Р	LTR	DESCRIPTION	DATE	DWN	APVD	
	-	SEE SHEET 1	-	-	-	

1

4 PLC ANGLES	±- +-	-		SIZE	CAGE CODE	DRAWING NO			R	ESTRICTED TO
1 PLC 2 PLC 3 PLC	±- ±- ±.005 [0.13]	- APPLICATION SPEC			A R I N -	600,	(BLANK/	150/11	Q2)	
OTHERWI	NCES UNLESS SE SPECIFIED: ±-	APVD W.BERNHART PRODUCT SPEC	1 - 29 - 14	NAME			ASSEMB			
		C.C.THOMAS CHK W.BERNHART	1 - 2 9 - 1 4			ET	E TE	Connec	tivity	r

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