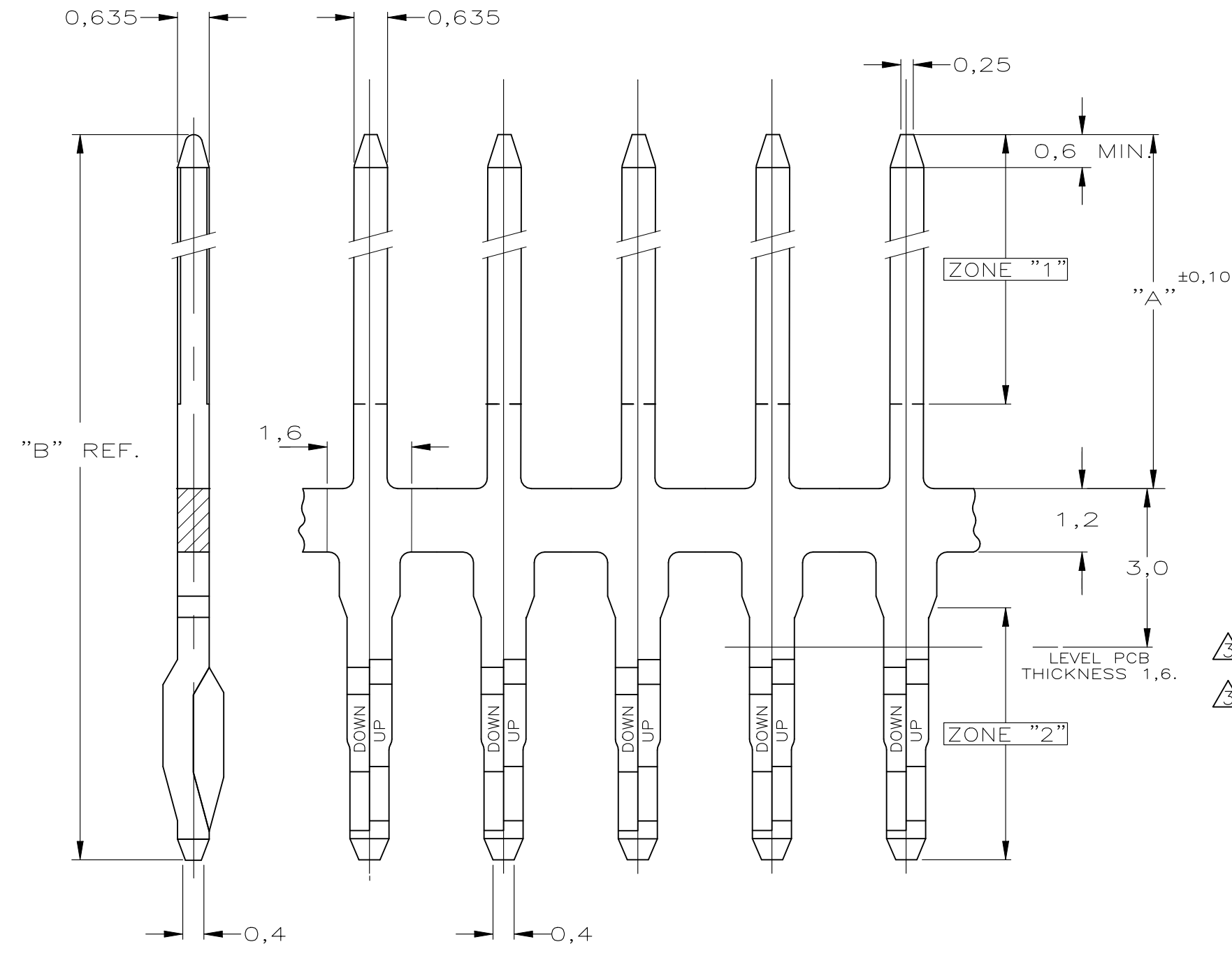


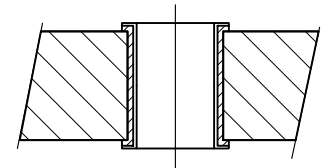
P	LTR	DESCRIPTION	DATE	DWN	APVD
S		PLATING CHANGE FROM BRIGHT TIN TO MATTE TIN	28MAR2023	KA	SPS



NOTES:

- ① ZONE "1" DIMENSION = 5,0 MIN. EXCEPT FOR 1-215345-1 PLATING ZONE = 4,1 MIN.
- ② MATTE TIN PLATING ALL OVER.
- ③ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

20,8	13,9	②	2,5µm Sn		1,3-2,5 Ni	1-215345-8
20,8	13,9		UNPLATED		1,3-2,5 Ni	1-215345-7
15,7	8,8	1,3 Sn	Au FLASH	0,8Au	1,3-2,5 Ni	1-215345-6
15,7	8,8	UNPLATED	UNPLATED	UNPLATED	1,3-2,5 Ni	1-215345-5
③ 13,6	6,7	②	1,27µm Sn		1,3-2,5 Ni	1-215345-4
③ 17,0	10,1	②	2,5µm Sn		1,3-2,5 Ni	1-215345-3
③ 13,6	6,7	1,3 Sn	Au FLASH	0,8Au	1,3-2,5 Ni	1-215345-2
12,7	5,8	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	1-215345-1
12,7	5,8	UNPLATED	UNPLATED	UNPLATED	UNPLATED	1-215345-0
17,0	10,1	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-9
13,6	6,7	1,3 Sn	0,8 Au	0,8 Au	1,3-2,5 Ni	215345-8
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	min.2.0 Ni	215345-7
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	min.2.0 Ni	215345-6
17,0	10,1	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-5
17,0	10,1	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-4
13,6	6,7	1,3 Sn	Au FLASH	1,3 Au	1,3-2,5 Ni	215345-3
13,6	6,7	1,3 Sn	Au FLASH	0,8 Au	1,3-2,5 Ni	215345-2
13,6	6,7	UNPLATED	UNPLATED	UNPLATED	UNPLATED	215345-1
DIM: "B"	DIM: "A"	ZONE 2	LAYER I	LAYER II	ENTIRE UNDERCOATING	PART NUMBER STRIP
			ZONE ①		MIN. PLATING-THICKNESS IN µm	



P.C.B. HOLE DIM. ACTION PIN		
DRILLED HOLE	:1,15 ±0,025	mm
FIN. HOLE	:0,94 to 1,09	mm
AFTER REFLOW	:0,91 to 1,09	mm
Cu-thickness	: 0,025 to 0,075	mm
Sn-thickness	: 0,004 to 0,010	mm

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.d.B. 20 NOV 95	TE Connectivity			
		CHK J.v.LIEMPT 20 NOV 95				
DIMENSIONS: mm 		APVD J.v.LIEMPT -	NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC -	MODU MOD II POST WITH ACTION-PIN POST			
MATERIAL PHOSPHOR BRONZE		FINISH SEE TABLE	APPLICATION SPEC -	SIZE A3	CAGE CODE 00779	DRAWING NO C-215345
CUSTOMER DRAWING			WEIGHT -	RESTRICTED TO -	SCALE 10:1	SHEET 1 OF 1
			REV S			