



1814873-1 AS SHOWN
wie dargestellt

- NOTES:
- SUITABLE TO SOCKET HOUSING 62 POS SEE TE DRAWING 1814683 - 1418883
 - NOT SPECIFIED DIMENSIONS OF CONNECTOR INTERFACE SEE TE-NO. 114-18617 REV. A2
 - DIMENSIONS ACC. TO TAB INTERFACE DRAWING TE-NO. 114-18745 REV. A1
 - DIMENSIONS ACC. TO TAB INTERFACE DRAWING TE-NO. 114-18230-002 REV. C
 - DIMENSIONS LEFT ACC. TO CAD-DATA AND MEET ONE PLACE DEC. Tolerance reference Maße zu CAD-Daten und Toleranzen wie TYP. gsm. Tabelle
 - MATERIAL: ANITE T1V 261 PBT BASE MASTERBATCH - PRE-COLOURED OR BASE MATERIAL FROM EUROPE SUPPLIER (ASA & POLYURENE ARE PROHIBITED IN BASE OR MASTERBATCH CARRIER)
 - Ap 3 TO 5 µm HARNESS SIDE
Sm 4 TO 10 µm PCB SIDE
Ni: 1.3 TO 2.5 µm BARBIER
 - TREATMENT OF PARTS: REQUIRED MEASURES ACC. TO APPROVED PROCESS FLOW TO PREVENT CHEMICAL, IONIC AND PARTICLE CONTAMINATION. REDUCED USE OF LUBRICANT IN THE STITCHING AREA. (E.G.: MOLD RELEASE, OILS, CLEANER, LUBRICANTS SOFT AND HARD PARTICLES)
 - DELIVERY/PACKAGING: ANTI-STATIC TRAYS WITH 100% IEC - antistatische Trays mit 100% IEC
 - TESTING SHORT CIRCUIT AND CONTINUITY 100% (EC)
 - TESTING PRESENCE OF CENTER PINS 100% (EC)
 - PRESS OUT FORCE min. 50N WITH FEED RATE 25mm/min.
Scharfrandkraft min. 50N mit Vorschub 25mm/min.
 - CHECKING PCB MOUNTABILITY WITH GAUGE (SC - attribute)
 - POSITION IS LETTERING LEFT TO THE MANUFACTURER
Positionierung ist dem Hersteller vorbehalten
 - PIN NUMBERING RAISED
Kontaktnummerierung erhöht
 - LETTER RAISED SUNKEN AREA
Beschriftung erhöht im vertieften Bereich
 - PROOF OF SOLDERABILITY ACC. TO DIN IEC 60068-2-20. AGEING 3
Nachweis der Lötbarkeit geteilt DIN IEC 60068-2-20. Alterung 3
 - TECHNICAL CUSTOMER BEHÖRDE - 4006 REV. R QUALIFICATION AND APPROVAL PLAN
Technische Kundenbehörden - 4006 REV. R LEAD FREE PLATING
PRELIMINARY
 - IMDS DATA-DOCUMENTATION REQUIRED
IMDS Daten-Dokumentation erforderlich
 - SC - CC MARKING AND INSPECTION OF CRITICAL AND SIGNIFICANT CHARACTERISTICS
SC - CC Kennzeichnung und Prüfung nach kritischen und signifikanten Merkmalen
 - NUMBERING FOR ISTR INSPECTION
Adresszeichen fuer ISTR-Beratung

CODING Kodierung	INTERFACE CODING Steckgesicht Kodierung 1:1		PCB CODING Leiterplatten Kodierung 1:1	
	A	B	A	B
A				
B				

PACKAGING Verpackung	REV.	DELPHI PN	CODING Codierung	TE-PN	REV.	DESCRIPTION Beschreibung	VOL. (CM³)	QTY. Menge	MATERIAL	COLOUR Farbe	ITEM ND
A	A	28079643	B	18147873-2	C	STITCHED INI TAB 2.8x0.8	56	1	uZn30	Ag, Sn OVER Ni elektroplattiert Pb FREE	3
						HOUSING 1-1814874-2/23	27.8	1	PBT GF 30	GREY SIM. RAL 7037 Grau ästhetisch RAL 7037	1
A	A	28079644	A	1814873-1	C	STITCHED INI TAB 1.5x0.64	56	1	uZn30	Ag, Sn OVER Ni elektroplattiert Pb FREE	3
						HOUSING 1-1814874-1/23	27.8	1	PBT GF 30	BLACK SIM. RAL 9011 Schwarz ästhetisch RAL 9011	1

DIMENSIONS Maße	TOLERANCES UNLESS OTHERWISE SPECIFIED Toleranzen	PRODUCT SPEC. Anwendung	APPLY TO Anwendung	DATE Datum	REV. Rev.	SCALE Maßstab	SHEET Blatt	OF Von	REV. Rev.
SEE TABLE	SEE TABLE	MIXED TAB HEADER 62 POS. (ASSY) Messerleiste 62 polig (ASSY)	TAB 1.5mm x 0.64mm ; 2.8mm x 0.8mm	00779	C=1814873	2:1	1	1	DELPHI