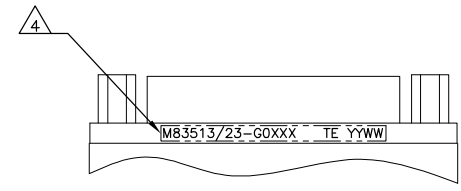
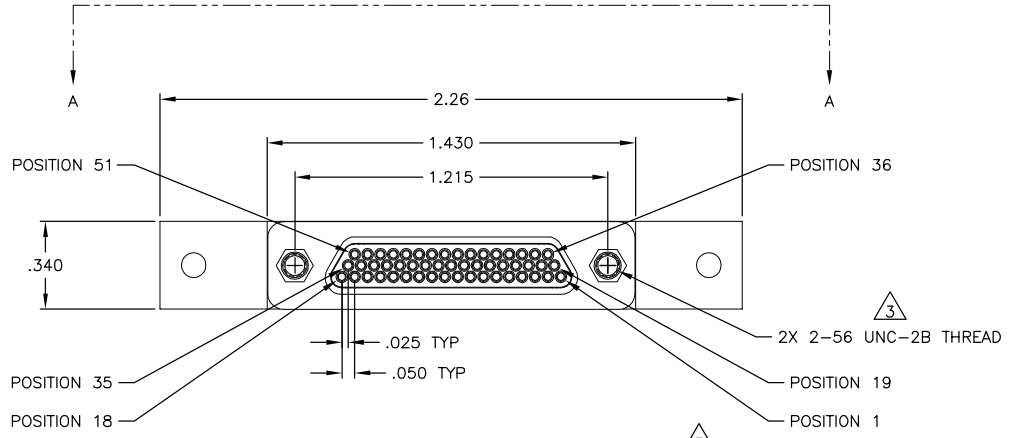
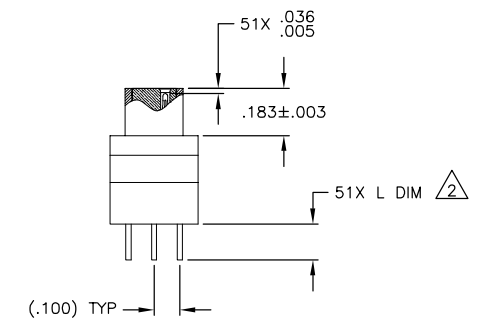
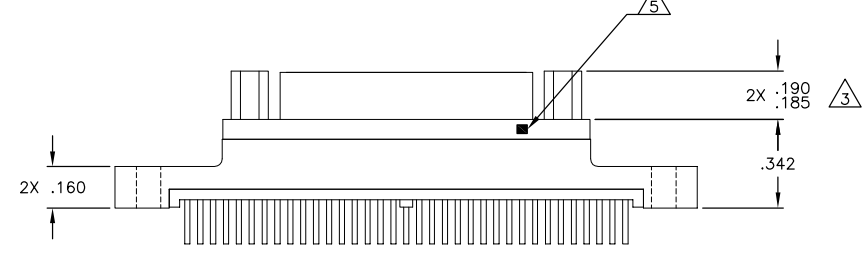


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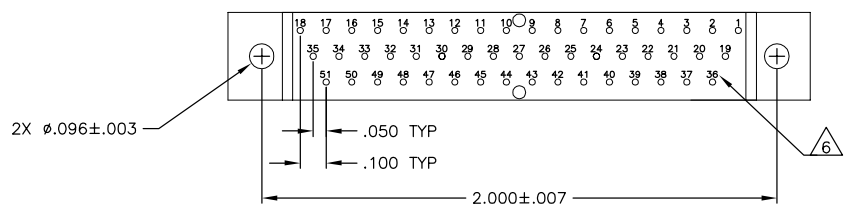
REVISIONS				
P	LYR	DESCRIPTION	DATE	OWN APVD
B		REV PER ECOP 18-005354	5-3-18	CT AS



VIEW A-A



JACKPOSTS OMITTED FOR CLARITY



SEE SHEET 2 FOR NOTES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C SCHOLL	2 JUL 12	TE Connectivity	
DIMENSIONS: INCHES		CHK -	-		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± .010 3 PLC ± .005 4 PLC ± - ANGLES ± 1°		APVD M STOREY	2 JUL 12	NAME PLUG ASSY,MCKS,ST1 STRAIGHT TERMINATION,PCB MOUNT,3 ROW, PER MIL-DTL-83513/23	
MATERIAL SEE NOTES		FINISH SEE NOTES		SIZE A2	CAGE CODE 98278
		WEIGHT -		DRAWING NO 1532272	RESTRICTED TO -
CUSTOMER DRAWING				SCALE 3:1	SHEET 1 of 2
				REV B	



1532272

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

TE PART NUMBER	MIL-DTL-83513 PIN	MCKS DESCRIPTION	SHELL FINISH $\triangle 1$	HARDWARE $\triangle 3$	L DIM $\pm .015$
1532272-1	M83513/23-G01CN	MCKS-C2-B-51PST1	CADMIUM	NONE	.109
1532272-2	M83513/23-G01CP	MCKS-C2-P-51PST1	CADMIUM	JACKPOSTS	.109
1532272-3	M83513/23-G01NN	MCKS-N1-B-51PST1	NICKEL	NONE	.109
1532272-4	M83513/23-G01NP	MCKS-N1-P-51PST1	NICKEL	JACKPOSTS	.109
1532272-5	M83513/23-G02CN	MCKS-C2-B-51PST1A	CADMIUM	NONE	.140
1532272-6	M83513/23-G02CP	MCKS-C2-P-51PST1A	CADMIUM	JACKPOSTS	.140
1532272-7	M83513/23-G02NN	MCKS-N1-B-51PST1A	NICKEL	NONE	.140
1532272-8	M83513/23-G02NP	MCKS-N1-P-51PST1A	NICKEL	JACKPOSTS	.140
1532272-9	M83513/23-G03CN	MCKS-C2-B-51PST1B	CADMIUM	NONE	.172
1-1532272-0	M83513/23-G03CP	MCKS-C2-P-51PST1B	CADMIUM	JACKPOSTS	.172
1-1532272-1	M83513/23-G03NN	MCKS-N1-B-51PST1B	NICKEL	NONE	.172
1-1532272-2	M83513/23-G03NP	MCKS-N1-P-51PST1B	NICKEL	JACKPOSTS	.172

- $\triangle 1$ SHELL MATERIAL: 6061-T6 ALUMINUM
 FINISH OPTIONS:
 ELECTROLESS NICKEL PLATED PER SAE-AMS-C-26074 OR SAE AMS 2404 OR CADMIUM PLATED PER SAE-AMS-QQ-P-416 WITH YELLOW CHROMATE
 INSULATOR: LIQUID CRYSTAL POLYMER (LCP)
 HARDWARE: 300 SERIES STAINLESS STEEL
 TB BOX: POLYPHENYLENE SULFIDE (PPS) AND EPOXY POTTING
- $\triangle 2$ TERMINATION: 24AWG GOLD PLATED COPPER WIRE, Sn63Pb37 SOLDER DIPPED UP TO MOUNTING SURFACE AT A MINIMUM
- $\triangle 3$ JACKPOST HARDWARE SHALL BE PERMANENTLY INSTALLED AS SHOWN WHEN REQUIRED BY THE MIL PIN. JACKPOST DIMENSIONS AND REQUIREMENTS ARE DEFINED IN MIL-DTL-83513/5.
- $\triangle 4$ CONNECTOR SHALL BE MARKED IN ACCORDANCE WITH METHOD I OF MIL-STD-1285. MARKING SHALL CONTAIN THE MILITARY PIN, CAGE CODE (OR TE), AND DATE CODE. EXAMPLE: M83513/23-G0XXX TE YYWW (WHERE XXX IS PART OF THE PIN SHOWN IN THE "MIL-DTL-83513 PIN" COLUMN OF THE PART NUMBER TABLE, AND YYWW IS THE DATE CODE). THE MARKING MUST BE PRINTED ON THE FLANGE. TEXT HEIGHT SHALL BE .035 INCH MINIMUM.
- $\triangle 5$ POSITION 1 SHALL BE INDICATED BY AN IDENTIFIABLE MARK, LOCATED APPROXIMATELY AS SHOWN ON THE POSITION 1 SIDE OF THE CONNECTOR FLANGE. THIS MARK SHALL BE INCLUDED AS PART OF THE PART MARKING INFORMATION.
- $\triangle 6$ TERMINAL IDENTIFICATION NUMBERS AS SHOWN DO NOT ACTUALLY APPEAR ON THE PART (FOR IDENTIFICATION ONLY)
- 7 ALL REQUIREMENTS CONFORM TO MIL-DTL-83513/23. SEE MIL-SPEC FOR DETAILED INTERFACE DIMENSIONS AND SUGGESTED PCB LAYOUTS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG C SCHOLL	2 JUL 12	 TE Connectivity
DIMENSIONS: INCHES		CHK -	-	
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± .010 3 PLC ± .005 4 PLC ± - ± .1* ANGLES ± - ± .1*		NAME M STOREY
MATERIAL SEE NOTES		APPLICATION SPEC		PRODUCT SPEC - RESTRICTED TO -
FINISH SEE NOTES		WEIGHT -		SIZE A2
		CUSTOMER DRAWING		CAGE CODE 98278
				DRAWING NO 1532272
		SCALE 3:1		SHEET 2 of 2
				REV B

1532272