

4

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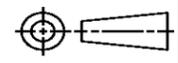
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-000199	07JAN2015	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2266297-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528771  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528771

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	FINE ADJUST SIDE FEED HDI APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1528771
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1



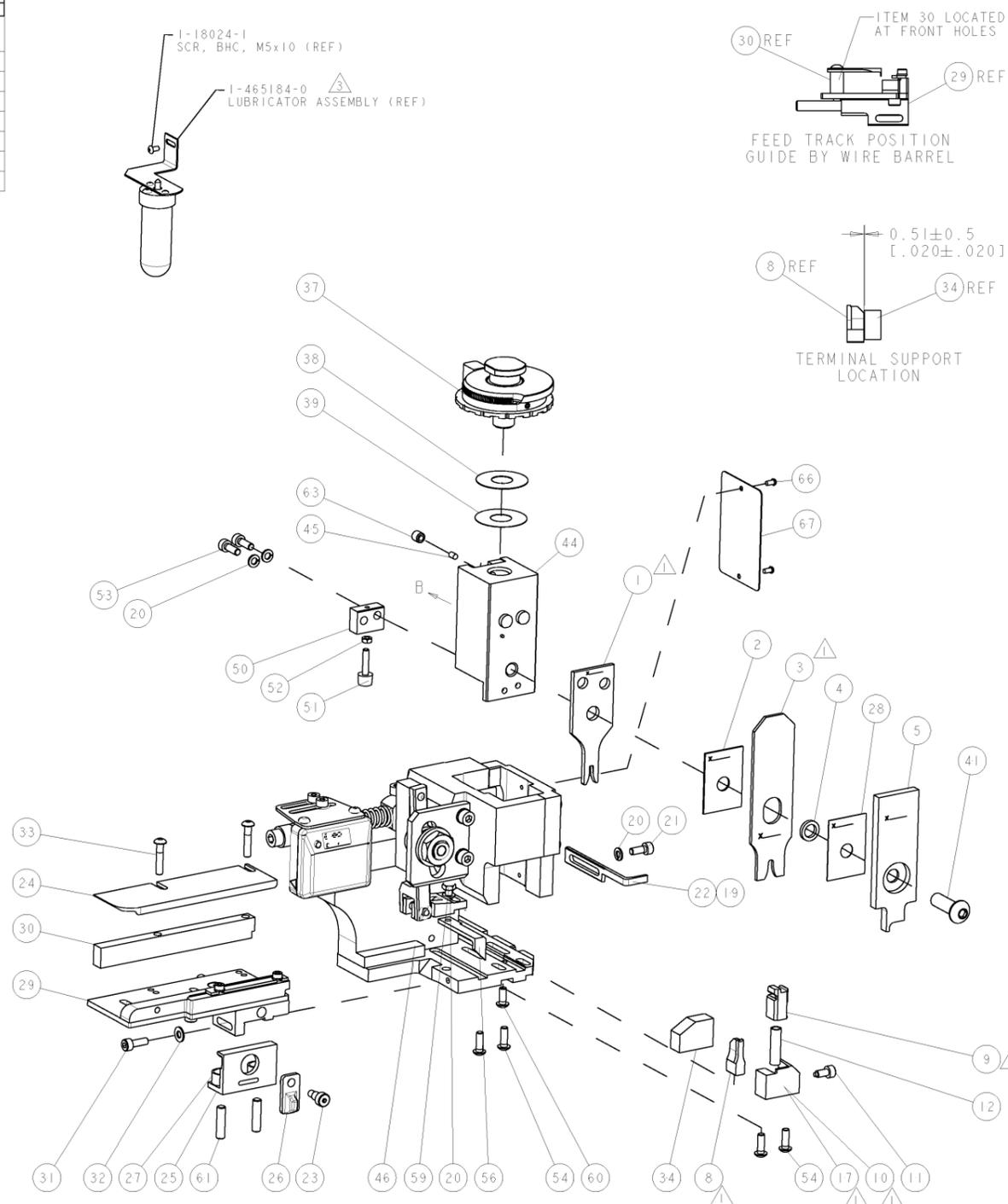
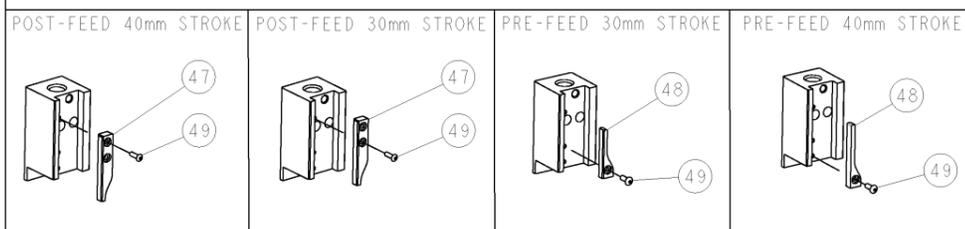
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528771-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528771-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528771-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528771-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528771-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528771-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528771-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		TYCO TERMINAL		TYCO CRIMP SPECS	
TERMINAL NAME: RECEPTACLE & TAB, FASTON, PIGGYBACK, .187 SERIES					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.29 [.090 IN]	F	0.50-1.25mm <sup>2</sup> or 20-16 AWG		
INSUL	3.56 [.140 IN]	O	2.35-3.30 [.093-.130 IN]		
WIRE STRIP LENGTH SEE APPL. SPEC		APPL INSTRUCTIONS 408-8322 & 408-8490			
TERMINAL APPL SPEC		114-2082	FEED		13.60 [.535 IN]
TERMINALS APPLIED					
63646	-	-	-	-	-
62026	-	-	-	-	-
1217001	-	-	-	-	-
WIRE SIZE	CRIMP HEIGHT	REF SETTING			
1.25mm <sup>2</sup> or 16AWG	1.55 ± 0.05 [.061 ± .002 IN]	B 2			
1.00mm <sup>2</sup>	1.42 ± 0.05 [.056 ± .002 IN]	C 2			
0.75mm <sup>2</sup> or 18AWG	1.35 ± 0.05 [.053 ± .002 IN]	C 8			
0.50mm <sup>2</sup> or 20AWG	1.24 ± 0.05 [.049 ± .002 IN]	D 7			

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATION SPEC. 114-2082 REFERS TO AWG SIZES ONLY.

**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°



REV	DATE	BY	CHK	DESCRIPTION
A	16MAR2007	JLJ	MC	SEE ECO-07-006237

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO				
-	-	-	-	-	73				
-	-	-	-	-	72				
-	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71		
-	-	-	-	-	-	70			
-	-	-	-	-	-	69			
-	-	-	-	-	-	68			
-	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67	
-	2	2	2	2	2	21017-2	SCREW, DRIVE	66	
-	-	-	-	-	-	-	65		
-	-	-	-	-	-	-	64		
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63	
-	-	-	-	-	-	-	62		
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
-	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60	
-	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59	
-	-	-	-	-	-	-	58		
-	-	-	-	-	-	-	57		
-	1	1	1	1	1	1338685-1	PAWL, FEED	56	
-	-	-	-	-	-	-	55		
-	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54	
-	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53	
-	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52	
-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51	
-	1	1	1	1	1	690753-2	SPACER, TONKER	50	
-	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49	
-	-	-	-	-	-	-	48		
-	-	-	-	-	-	-	47		
-	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HD1	46	
-	1	1	1	1	1	690191-1	PLUG, NYLON	45	
-	1	1	1	1	1	1338660-1	RAM	44	
-	-	-	-	-	-	-	43		
-	-	-	-	-	-	-	42		
-	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41	
-	-	-	-	-	-	-	40		
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39	
-	1	1	1	1	1	1-469367-0	SHIM	38	
-	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37	
-	-	-	-	-	-	-	36		
-	-	-	-	-	-	-	35		
-	1	1	1	1	1	1-1320934-1	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33	
-	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32	
-	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31	
-	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29	
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28	
-	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27	
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24	
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
-	1	1	1	1	1	690472-2	STRIPPER	22	
-	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21	
-	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20	
-	-	-	-	-	-	-	19		
-	-	-	-	-	-	-	18		
-	1	1	1	1	1	1338684-1	SHEAR HOLDER, FRONT	17	
-	-	-	-	-	-	-	16		
-	-	-	-	-	-	-	15		
-	-	-	-	-	-	-	14		
-	-	-	-	-	-	-	13		
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	1	356885-4	STOP, SHEAR	11	
-	1	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10	
-	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9	
-	1	2	2	2	1	1	3-1333205-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7		
-	-	-	-	-	-	-	6		
-	1	1	1	1	1	2-455889-9	DEPRESSOR, SHEAR	5	
-	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4	
-	1	2	2	2	1	1	6-683454-8	CRIMPER, INSULATION O	3
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	2	
-	1	2	2	2	1	1	4-456406-1	CRIMPER, WIRE PREMIUM	1

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO				
-	-	-	-	-	84				
-	-	-	-	-	83				
-	-	-	-	-	82				
-	-	-	-	-	81				
-	-	-	-	-	80				
-	-	-	-	-	79				
-	-	-	-	-	78				
-	-	-	-	-	77				
-	-	-	-	-	76				
-	-	-	-	-	75				
-	-	-	-	-	74				
REV	DATE	BY	CHK	DESCRIPTION	ITEM NO				
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

REV	DATE	BY	CHK	DESCRIPTION	ITEM NO
A	21FEB2007	JLJ	MC	SEE ECO-07-006237	73