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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	H1	ECR-12-015350		29AUG2012	MY	GB	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151059-1

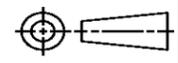
FOR REPLACEMENT PARTS FOR APPLICATOR 1426019 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1426019

Dimensioning and tolerancing per ASME Y14.5M-2009

B

A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. YOUNGER	 TE Connectivity	
DIMENSIONS:		CHK M. YOUNGER		
		APVD G. BAILEY	NAME SIDE FEED HD-I APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	APPLICATION SPEC	
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		WEIGHT	SIZE A3	CAGE CODE
MATERIAL		FINISH	DRAWING NO. ©- 1426019	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		RESTRICTED TO
		SCALE	SHEET 1 OF 2	REV H1

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426019-1	H	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426019-2	H	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426019-6	H	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426019-1	H	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426019-2	H	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426019-6	H	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426019-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)
 TERMINAL NAME: STANDARD POWER TIMER CONTACT.

CRIMP	SIZE	TYPE	RANGE
WIRE	2.79 [.110 IN]	F	1.5mm ² - 2.5mm ²
INSUL	3.56 [.140 IN]	OV	2.2-3.0 [.087-.118 IN]

WIRE STRIP LENGTH 3.9-4.5 [.154-.177 IN] APPL INSTRUCTION 408-8322

TERMINAL 114-18388 (B) FEED 16.0 [.630 IN]
 APPL SPEC 114-18037 (A)

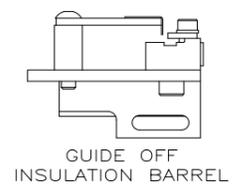
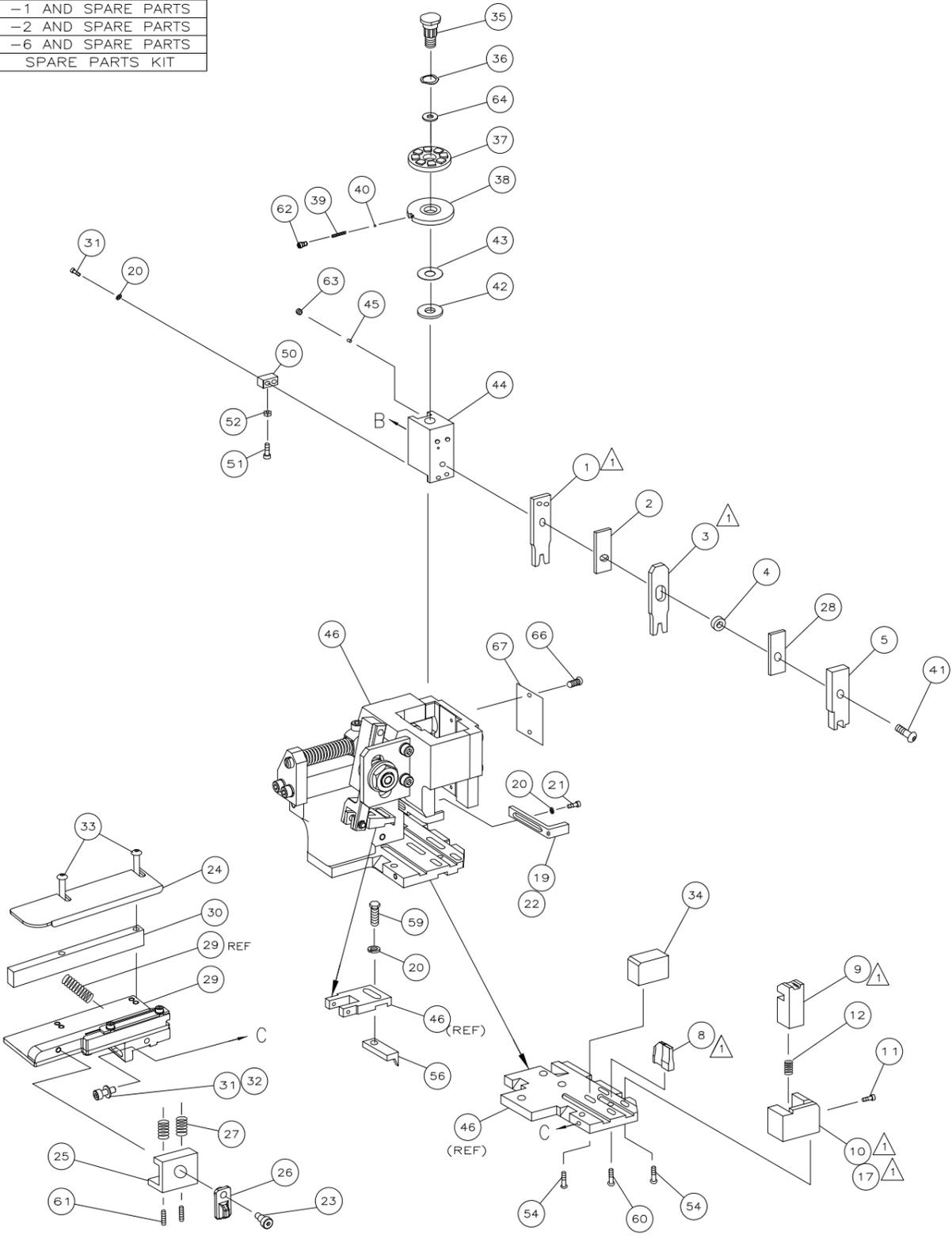
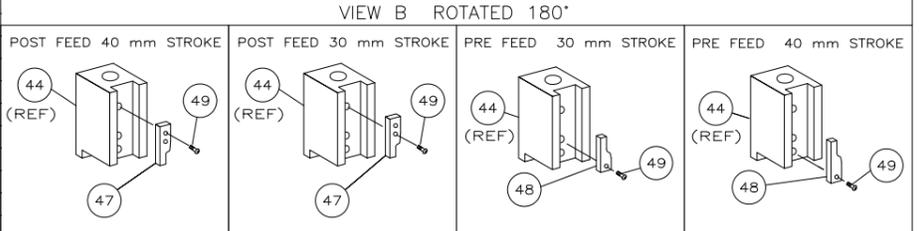
TERMINALS APPLIED

TERMINAL	APPL SPEC	FEED
964326 (A)	-	-
927837 (A)	-	-
964203 (A)	-	-
1241404 (B)	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
2.50mm ² OR 1.00mm ² + 1.50mm ²	2.04 ±0.05 [.080 ±.002 IN]	6-354778-6 [.2825]
2.25mm ²	1.97 ±0.05 [.078 ±.002 IN]	7-354778-0 [.2845]
2.00mm ² OR 14	1.90 ±0.05 [.075 ±.002 IN]	7-354778-6 [.2875]
1.50mm ²	1.76 ±0.05 [.069 ±.002 IN]	8-354778-8 [.2935]
(1)14 + (1)22	2.01 ±0.05 [.079 ±.002 IN]	6-354778-8 [.2835]
0.75mm ² + 1.00mm ²	1.83 ±0.05 [.072 ±.002 IN]	8-354778-2 [.2905]
0.50mm ² + 0.75mm ²	1.69 ±0.05 [.066 ±.002 IN]	354779-1 [.2995]

SET UP GAGE 458637-3 LAYOUT L1426019

- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO			
-	1	1	1	1	1	1	1426019	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1			70
-	1	1	1	1	1	1			69
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1			65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	1	1	1	1	1	1			58
-	1	1	1	1	1	1			57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1	1			55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	1	1	1	1	1	1			53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-6	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-4	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1633724-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1-1320934-2	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1			18
-	1	1	1	1	1	1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1			16
-	1	1	1	1	1	1			15
-	1	1	1	1	1	1			14
-	1	1	1	1	1	1			13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1333207-2	ANVIL	8
-	1	1	1	1	1	1			7
-	1	1	1	1	1	1			6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1-854830-0	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	2	2	2	1	1	1	456408-3	CRIMPER, WIRE	1

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DIMENSIONS: INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ±.0005
 1 PLC ±.0005
 2 PLC ±.0005
 3 PLC ±.0005
 4 PLC ±.0005
 ANGLES ±.005

MATERIAL FINISH

QTY REQD PER ASSY

PARTS LIST

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN L LOFHOUSE 30MAY00 12-12-00
 CHK M CLIFFORD
 APVD F BACKHURST 30MAY00 NAME
 PRODUCT SPEC SIDE FEED HD-1 APPLICATOR
 APPLICATION SPEC
 SIZE A1 CAGE CODE 00779 DRAWING NO 1426019
 WEIGHT RESTRICTED TO
 CUSTOMER DRAWING SCALE SHEET 1 OF 1 REV H