

4

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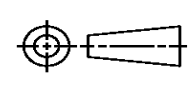
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-14-001601	04FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151969-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426015
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1426015

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	SIDE FEED HD-I APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1426015
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV E1



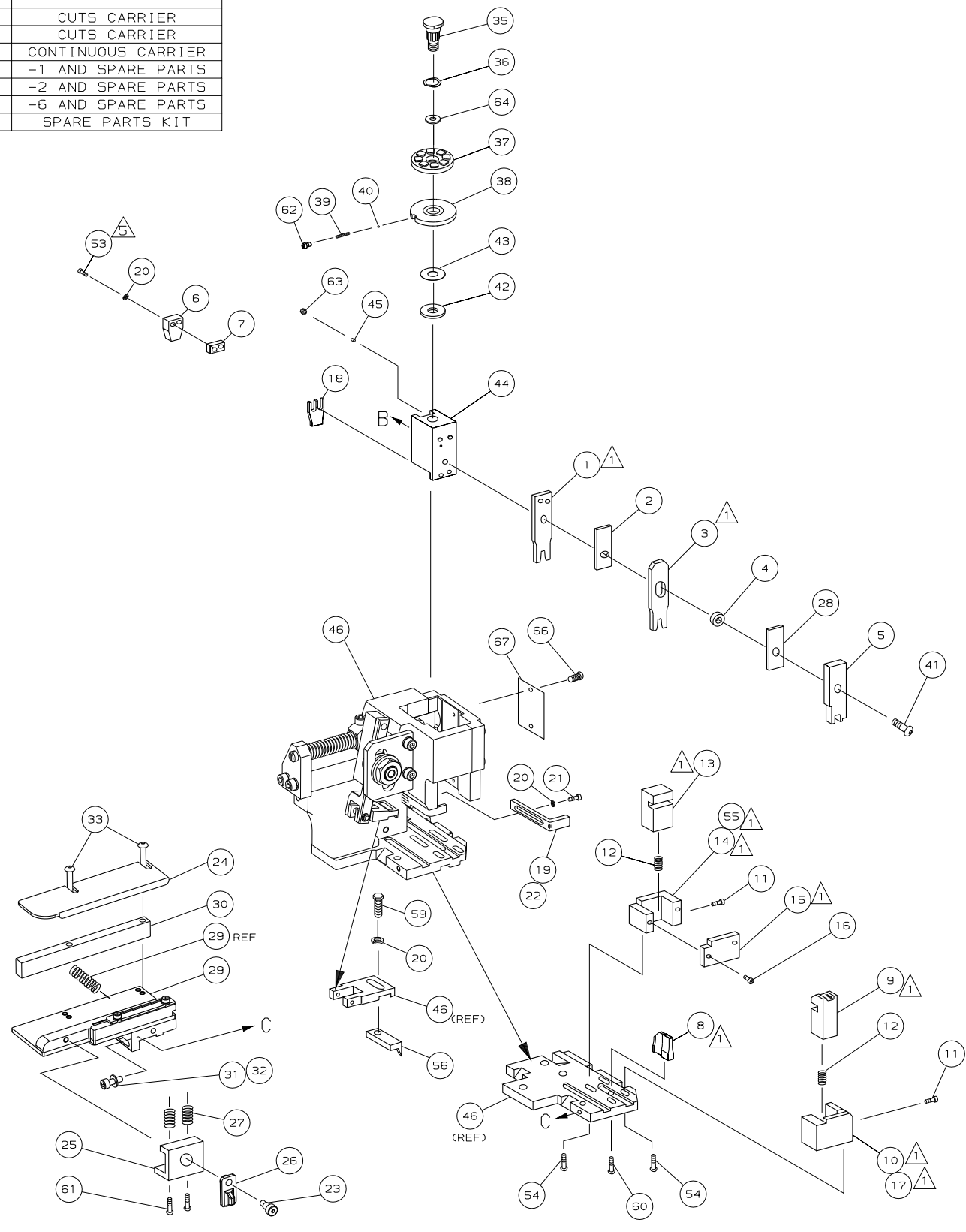
DRAWING MADE IN THIRD ANGLE PROJECTION

1426015 1426015

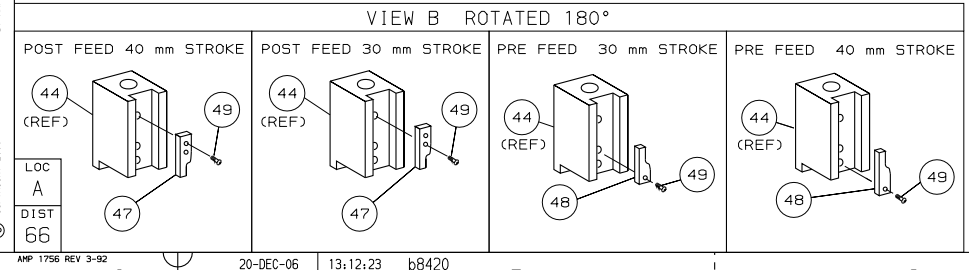
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PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426015-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426015-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426015-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426015-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426015-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426015-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426015-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)			
TERMINAL NAME: AMPMODU II RECEPTACLE			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [0.055 IN]	F	26 - 22 AWG
INSUL	1.57 [0.062 IN]	0	1.02-1.55 [0.040-.061 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
2.8-3.6 [0.110-.140 IN]		408-8322	
TERMINAL		FEED	
APPL SPEC 114-20004		5.1 [0.200 IN]	
TERMINALS APPLIED			
280530	-	-	-
280708	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]	
mm ² awg			
0.20mm OR 24-22 AWG	0.69 ±0.03 [0.027 ±.001 IN]	6-354779-3 [0.3305]	
0.25 - 0.35	0.69 ±0.03 [0.027 ±.001 IN]	6-354779-3 [0.3305]	
0.12mm-0.14mm OR 26 AWG	0.64 ±0.03 [0.025 ±.001 IN]	6-354779-8 [0.3330]	
0.12 - 0.20	0.64 ±0.03 [0.025 ±.001 IN]	6-354779-8 [0.3330]	



- 1. RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. INSULATION BARREL CRIMP HEIGHT REQUIRED IS .063 [1.60mm]
- 5. CUT TO LENGTH AT ASSEMBLY.



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
-	1	1	1	1	1426015	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	66
-	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6 LW) RAM	63
-	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2-18032-5	SCR, SET (M5X20) DRAG	61
-	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	-	-	-	1338723-1	HOLDER, SHEAR, REAR (NO CUT)	55
-	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	1-18023-3	SCR, SHC (M4X16) TERM HLD DWN	53
-	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	1	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1320922-3	DISC, INSULATION	38
-	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	690212-1	POST, RAM	35
-	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1-455888-9	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24
-	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	690472-1	STRIPPER	19
-	1	1	1	1	690518-2	HOLDER, TERMINAL	18
-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	2	2	2	2	18023-2	SCR, SHC (M3X6) REAR SHEAR PL	16
-	1	1	1	1	1-690691-0	PLATE, SHEAR (REAR)	15
-	-	1	-	-	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
-	1	1	1	1	690463-1	SHEAR, FLOAT (REAR)	13
-	2	2	2	2	3-22280-3	SPRING, SHEAR	12
-	2	2	2	2	356885-4	STOP, SHEAR	11
-	-	1	-	-	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1333201-1	ANVIL	8
-	1	1	1	1	6-240641-4	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	690468-1	DEPRESSOR, SHEAR (REAR)	6
-	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	2-238011-5	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	7-456135-8	CRIMPER, INSULATION	3
-	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	2-456402-3	CRIMPER, WIRE	1

QTY REQD PER ASSY		REVISION RECORD		PARTS LIST	
E	ECR-06-029509	TM	DEC06	DO NOT SCALE PRINT.	MATL
D	0150-0741-03	RK	JUL03	TOLERANCES UNLESS OTHERWISE SPECIFIED,	HT TR
C	0150-1191-02	GB	SEP02	2 PLC DEC ±0.5 [0.02 IN]	FIN
B3	0150-1001-02	BH	7-02	3 PLC DEC ±-	
B2	ECN 0150-0250-02	TE	3-02	4 PLC DEC ±-	
B1	ECN 0150-0152-02	TE	2-02	ANGLES ±-	
B	ECN 0150-1230-01	TE	12-01	SURF TEXTURE.	
A	SEE ECN 015A-0098-01	LJL	JAN01	REMOVE BURRS, BREAK SHARP EDGES RO.3B MAX	
P	F	LTR	REVISION RECORD	APP	DATE

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LAYOUT L1426013 SET UP GAGE 458637-3

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