

## 48Way Door to Body Inline Connector for JLR

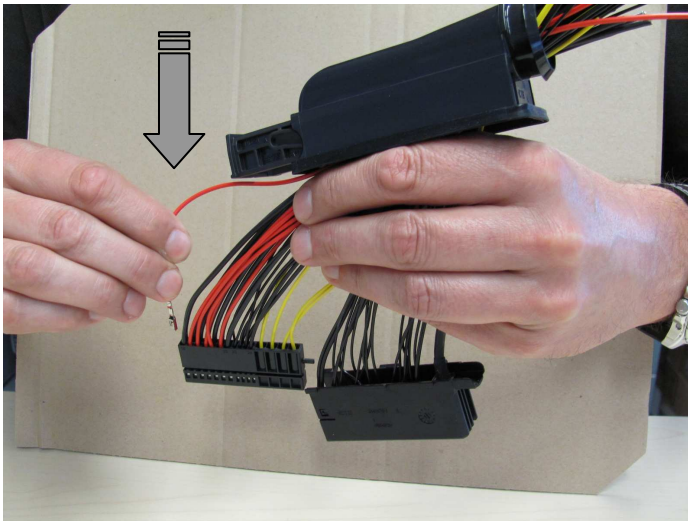
### JLR Door to Body Connector // Product Overview

Item	TE PN:	Description
a	0-2141668-1	MIXED MALE HOUSING; 49POS.
b	0-2141669-1	RETAINER MALE HOUSING; 48POS:
c	0-2141670-1	RETAINER MALE HOUSING; JAE-MX49
d	0-2141672-1	COVER, MALE HOUSING
1	0-2141673-1	COVER SLIDER ASSY; FEMALE HOUSING
2	0-2141674-1	COVER WITH INSERT MOLDED SEAL; FEMALE HOUSING
3	0-2141675-1	COVER SLIDER; FEMALE HOUSING
4	0-2141676-1	COVER ;FEMALE HOUSING 48POS.
5	0-2141677-1	MQS FEMALE HOUSING; 22POS.
6	0-2141678-1	MIXED FEMALE HOUSING; 26POS.
7	0-2141679-1	PROTECTION PLATE MALE HOUSING

## TE Proposal

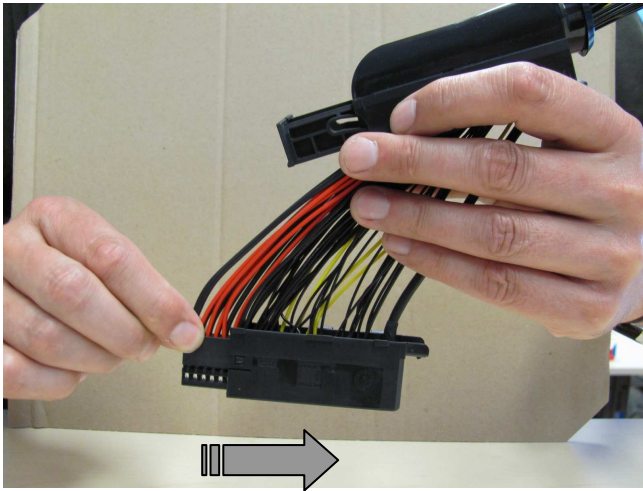
**Mounting operation: Fit populated female housing into cover slider assembly**

Step 1:



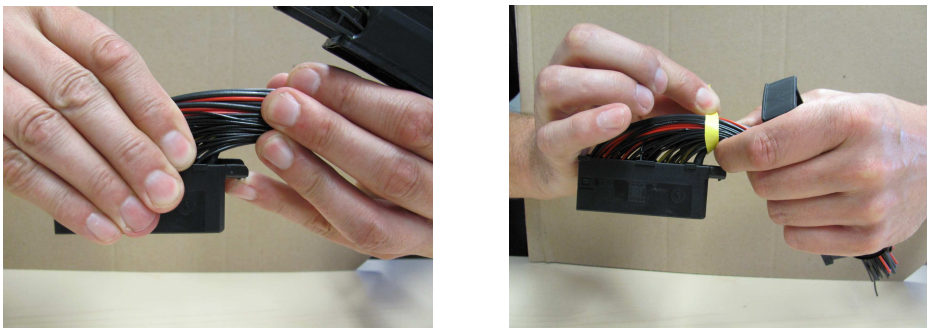
Insert crimped terminals into the housings:  
 MQS FEMALE HOUSING; 22POS.  
 MIXED FEMALE HOUSING; 26POS.

Step 2:



Insert MQS FEMALE HOUSING; 22POS.  
and MIXED FEMALE HOUSING; 26POS.  
In to COVER; FEMALE HOUSING 48POS.

Step 3:



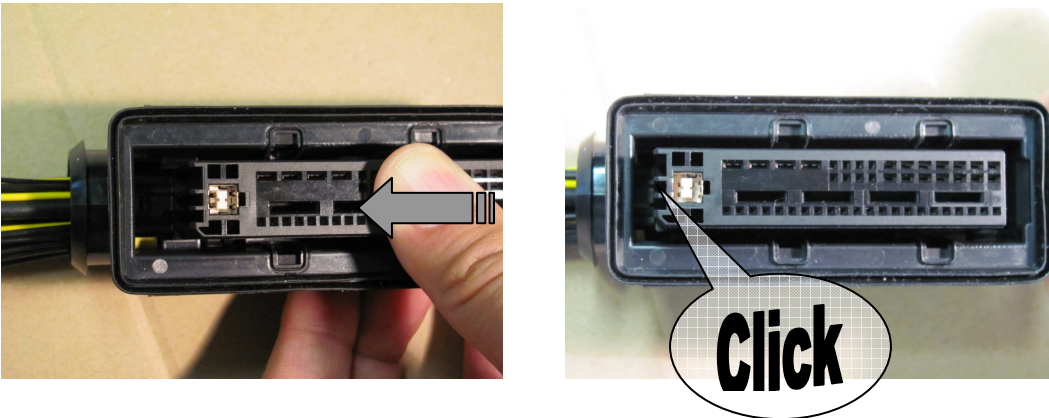
Fix the cables with a tape

Step 3:



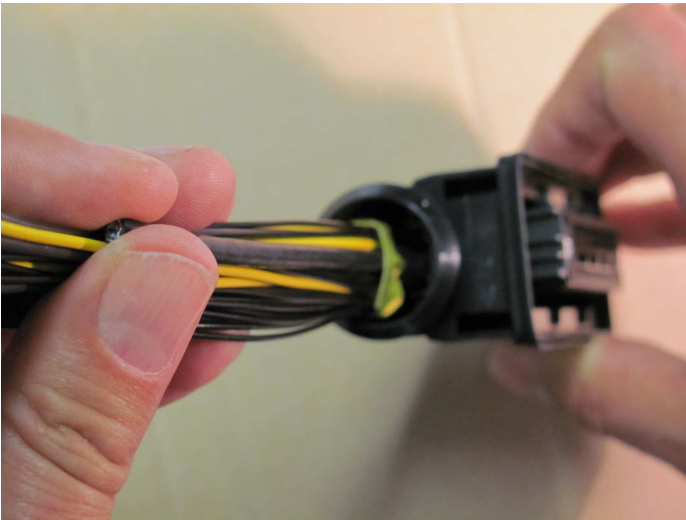
Check that's the cables are inside the two orange lines.

Step 4:



Push the housing into the cover and move it to the end lock position.

Step 5:



Check that's the tape is not in the cable tie area.

Step 6:



Slider

Next step is to mount cable tie and grommet.  
All shown operation can be done with slider in end lock position!