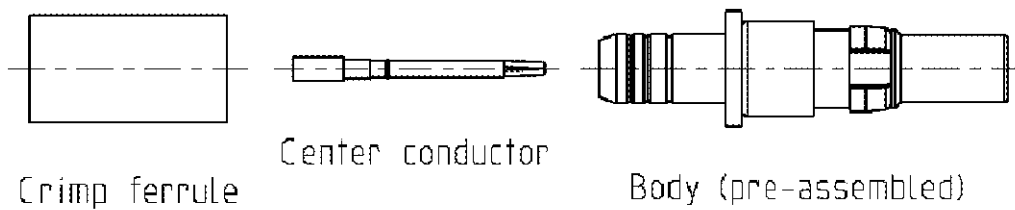


ASSEMBLY INSTRUCTIONS

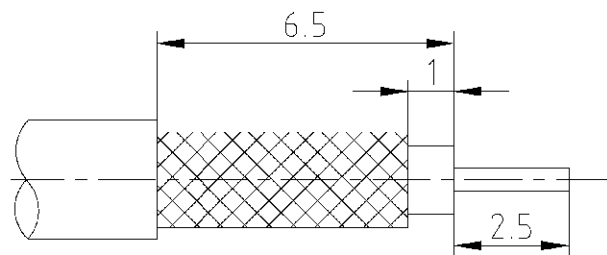
1. General

Component display may differ from items supplied.



2. Prepare Cable

Strip the cable according to the drawing.



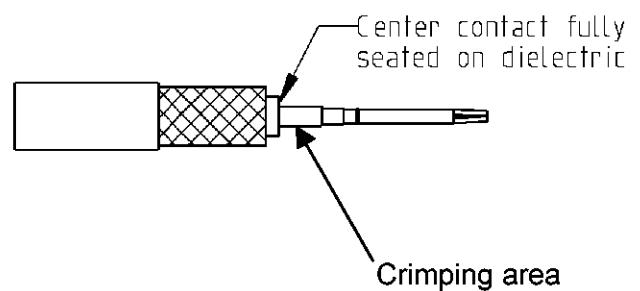
3. Center Conductor

Mount the center conductor on the cable inner conductor

Make sure that the center contact remains fully seated on the cable dielectric.

Crimp the center conductor with crimp dies Square 0.7.

Crimp tool : 528405-3



4. Crimp ferrule

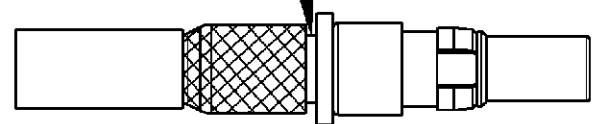
Slide the crimp ferrule onto the cable.

ASSEMBLY INSTRUCTIONS

5. Cable mounting

Insert prepared cable up to stop.
Screen braiding must be folded
forward evenly around the contact
crimp end.

Contact crimp end



6. Outer conductor crimp.

Slide the crimp ferrule onto the
screen braiding up to stop.
Position the die halves of the crimp
tool against the indicated face on
the connector body.
Crimp with crimp dies Hexagonal
3.2 tool.
Crimp tool : 528405-3

Position die halves
upto this face

