



DESIGNED FOR USE WITH	RG-142/U OR EQUIVALENT
CABLE ENTRY DIAMETER	MINIMUM
CONTACT	.039
HOUSING	.121
FERRULE	.216

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
010	RELEASED	11/5/96	<i>RA</i>

NOTES:  
1. Ø.018 LOCKWIRE HOLE, 3 PLACES, EQ. SPACED

ELECTRICAL	MECHANICAL	ENVIRONMENTAL
Nominal Impedance (Ohms) <u>50</u>	Interface Dimensions MIL-STD-348A, Fig. <u>310.1</u>	Temperature Rating <u>-65°C to +165°C</u>
Frequency Range (GHz) DC to <u>12.4</u>	Recommended Mating	Vibration MIL-STD-202, Method 204, Condition D.
Volt Rating (VRMS MAX) @ Sea Level <u>335</u>	Torque <u>7 - 10 in-lbs</u>	Shock MIL-STD-202, Method 213, Condition I.
VSWR <u>1.15 + .01 f(GHz)</u>	Mating Characteristics:	Thermal Shock MIL-STD-202, Method 107, Condition B.
Insertion Loss (dB MAX) <u>.06 √f(GHz)</u>	Insertion (MAX Lbs) <u>N/A</u>	Except High Temp 85°C
RF Leakage (dB MIN) <u>-60 @ 2-3 GHz</u>	Withdrawal (MIN Oz) <u>N/A</u>	Moisture Resistance MIL-STD-202, Method 106
Corona, 70,000 Ft (VRMS MIN) <u>250</u>	Force to Engage and Disengage (In-Lbs MAX) <u>2.0</u>	Corrosion - MIL-STD-202, Method 101, Condition B, 5% salt spray
Dielectric Withstanding Voltage (VRMS MIN) @ Sea Level <u>1,000</u>	Center Contact Captivation	
Contact Resistance (Milliohms MAX)	Axial (Lbs) <u>6.0</u>	
Center Contact <u>3.0</u>	Radial (In-Oz) <u>N/A</u>	
Outer Contact <u>2.0</u>	Cable Retention	
Cable to Housing <u>0.5</u>	Axial Force (Lbs MIN) <u>45</u>	
RF High Potential @ Sea Level (VRMS MIN @ 5 MHz) <u>670</u>	Torque (In-Oz) <u>N/A</u>	
LR.(Megohms MIN) <u>5,000</u>	Weight (Grams) <u>TBD</u>	

COMPONENT	MATERIAL	FINISH
COUPLING NUT HOUSING	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	PASSIVATE PER QQ-P-35
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
RETAINING RING	BERYLLIUM COPPER PER ASTM-B-194, ALLOY C17200, CONDITION H	N/A
GASKET	SILICONE RUBBER PER ZZ-R-765	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAXIMUM	GOLD PLATE PER MIL-G-45204

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCE ON

FRAC.	DEC.	ANGLES
± 1/64	±.005	± °

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DRAWN BY *ADP* DATE 9/5/96

CHECKED BY *RA*

APPD BY *RA* DATE 11/5/96

USE ASS'Y PROCEDURE

NO. AP. 408-04936 (20-513)

AMP Incorporated  
140 Fourth Avenue  
Waltham, MA 02451-7599

TITLE **OSM STRAIGHT CABLE PLUG CRIMP ATTACHMENT M39012/55-3015 CAT. B**

SIZE	CODE IDENT NO.	REV
B	26805	010

SCALE 10 : 1 SHEET 1 OF 1