



- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 3 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 4 THE NOTED PART IS TO BE PACKAGED IN SINGLE TUBES.
- 5  $\oplus .020(M)$  FOR KINKED TAILS.
- 6 .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL.
- 7 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

PLATING	REMARKS	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	
	SUPERSEDED BY 104428-1						
			.284	.200	2	3	2-104428-8
			3.984	3.900	39	40	2-104428-7
			3.484	3.400	34	35	2-104428-6
			2.984	2.900	29	30	2-104428-5
			2.584	2.500	25	26	2-104428-4
			2.484	2.400	24	25	2-104428-3
			2.384	2.300	23	24	2-104428-2
			2.284	2.200	22	23	2-104428-1
			2.184	2.100	21	22	2-104428-0
			2.084	2.000	20	21	1-104428-9
			1.984	1.900	19	20	1-104428-8
			1.884	1.800	18	19	1-104428-7
			1.784	1.700	17	18	1-104428-6
			1.684	1.600	16	17	1-104428-5
			1.584	1.500	15	16	1-104428-4
			1.484	1.400	14	15	1-104428-3
			1.384	1.300	13	14	1-104428-2
			1.284	1.200	12	13	1-104428-1
			1.184	1.100	11	12	1-104428-0
			1.084	1.000	10	11	104428-9
			.984	.900	9	10	104428-8
			.884	.800	8	9	104428-7
			.784	.700	7	8	104428-6
			.684	.600	6	7	104428-5
			.584	.500	5	6	104428-4
			.484	.400	4	5	104428-3
			.384	.300	3	4	104428-2
			.284	.200	2	3	104428-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN H MOLL 6-28-88	TE Connectivity
		CHK R FEIOT 6-28-88	
		APVD W PARKER 6-28-88	
		NAME	HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERT, .025 SQ
		APPLICATION SPEC	
		SIZE	CAGE CODE DRAWING NO
		WEIGHT	A1 00779 C=104428
MATERIAL HOUSING: FLAME POST: COPPER ALLOY	FINISH SEE TABLE	CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 1 REV P