

PACKAGING SPECIFICATION

1. GENERAL

1.1 PURPOSE

This packaging specification covers the material, method & packaging quantities of Component Assembly's.

1.2 SCOPE

This specification is applicable to the packaging of the following part numbers.

**P/N: 1-967644-1, 282080-1, 284425-3, 174262-2, 368523-1, 1-936059-1
282089-1, 282191-1, 282088-1, 282189-1, 282729-1, 282956-1 &
2066010-1**


2. PACKAGING MATERIAL

2.1 PACKAGING MATERIAL

Type	Part Number	Description
Primary	973057-2	BOX 380L x 285W x 185H
	725638-3	BOX 270L x 270W x 160H
	936992-5	BOX 355L x 305W x 315H
	936992-3	BOX 340L x 140W x 150H
	936992-8	BOX 470L x 305W x 305H
	973057-4	BOX 380L x 285W x 275H
	782502-7	POLYBAG 500L x 400W x 0.1T
	782502-4	POLYBAG 360L x 245W x 0.1T
	936995-1	POLYBAG 503L x 230W x 0.06T
	1-368993-7	POLYBAG 450 L x 320 W x 0.06T
740030-2	POLYBAG 650 L x 400 W x 150 F x 0.05T	
Secondary	9-1203558-6	LABEL 100X100MM
	7-1203500-3	PACKAGING TAPE 2"
	912051-9	PE TAPE, ADHESIVE
	785062-1	INSTRUCTION SHEET

Table 1

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				DR	Sangram Polekar	 Tyco Electronics Corp India Shirwal, India		
				CHK	Sangram Polekar			
				APP	Ramesh R		PKG/COMPOASSY P2/ 11	REV B
DIST	B	Added 2066010-1	SCP	16.11.11	PAGE 1 of 3	PACKING STANDARD COMPONENT ASSEMBLY		
	A	New Release	SCP	10.06.11				
	LTR	REVISION RECORD	DR	DATE				

3. PACKING QUANTITIES

SR NO	TYPE	PACKING MATERIAL PN	DESCRIPTION	1-967644-1	282080-1 2066010-1	284425-3	174262-2	368523-1	1-936059-1	282089-1	282191-1	282088-1	282189-1	282729-1	282956-1
1	BAG	782502-7	500L x 400W X 0.1T		800					400	450	500	600	450	600
2	BAG	782502-4	360L x 245W X 0.1T			100	100	100							
3	BAG	936995-1	503L X 230W X 0.06T												
4	BAG	1-368993-7	450 L x 320 W X 0.06T						200						
5	BAG	740030-2	650 L x 400 W x150 F x .05T	2700											
NO OF BAGS / TRAY PER BOX				1	2	6	12	19	10	2	2	2	2	2	2
6	BOX	973057-2	380LX 285WX 185H	2700	1600	600				800		1000			
7	BOX	725638-3	270L X 270W X 160H												
8	BOX	936992-5	355L x 305W x 315H						2000						
9	BOX	936992-3	340L x 140W x 150H												
10	BOX	936992-8	470L x 305W x 305H				1200	1900							
11	BOX	973057-4	380LX 285WX 275H							900			1200	900	1200
NO OF WORK INSTRUCTION SHEETS / PER BOX															
12	WI	785062-1	A4 ONE PAGE		1							1			

Table 2

4. PACKAGING METHOD

- a) Prepare carton box. Refer Table 2
- b) Put X no parts in Polybag using the weighing scale. Refer Table 2.
- c) Seal the Polybag open end using the heat seal machine.
- d) Place the Polybag/s in the box to match the box qty and seal the box.
- e) Affix label on carton box, 740743-1.



Fig. 1



Fig. 2



Fig. 3

NOTES :

1. Put Instruction sheet pn 785062-1, in box for 282080-1, 2066010-1 and 282088-1.



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NO

PKG/ COMPO ASSY P2/ 11

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