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2

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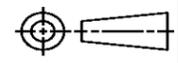
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-13-017069	05NOV2013	XZ	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151109-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911009
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911009

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X. ZHAO	 TE Connectivity		
DIMENSIONS:		CHK X. ZHAO			
		APVD L. ZHANG	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	SIDE FEED SYSTEM III APPLICATOR		
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3		©- 1911009
		CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV C1

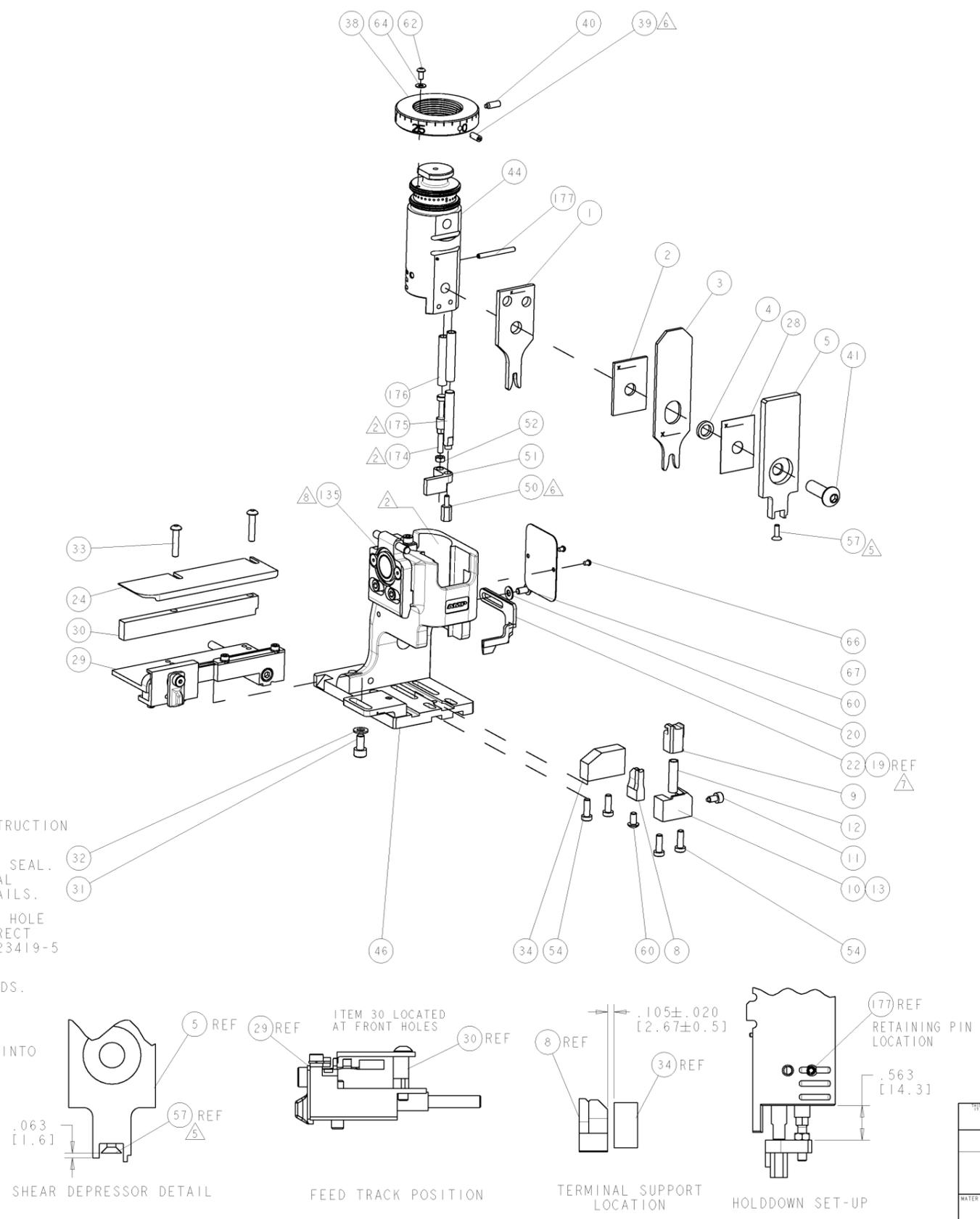
PART NUMBER		REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911009-1		C	CUTS CARRIER	8-1911009-1
1911009-6		C	CONTINUOUS CARRIER	8-1911009-6
7-1911009-1		C	-1 AND SPARE PARTS	9-1911009-1
7-1911009-6		C	-6 AND SPARE PARTS	9-1911009-6
7-1911009-7		B	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.79mm [.110]	F
INSUL	4.32mm [.170]	O
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: JUNIOR POWER TIMER CONTACT			
WIRE STRIP LENGTH 4.9-5.5mm [.193-.217]		INSULATION DIAMETER RANGE 2.21-2.99mm [.087-.118]	
TERMINAL APPL SPEC	114-18050	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
929937-3	927766-1	828905-1	-
929937-1	927766-3	-	-
929937-6	927766-8	-	-
929937-7	1-927766-1	-	-
1-929937-1	2-927766-1	-	-
2-929937-1	-	-	-

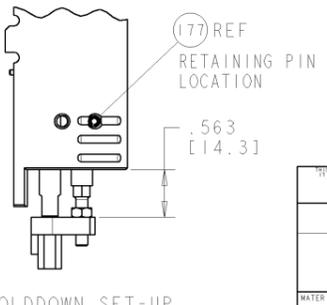
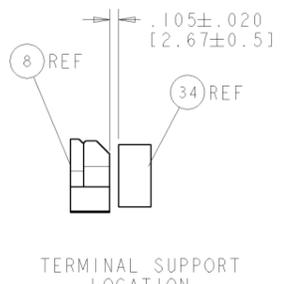
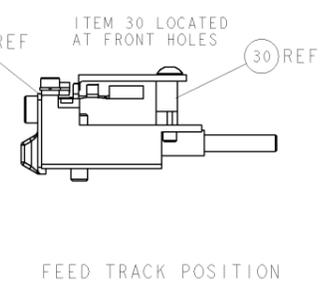
WIRE SIZE	CRIMP HEIGHT
2.5mm ²	1.77±.05 [.070±.002]
2mm ²	1.64±.05 [.065±.002]
1mm ²	1.51±.05 [.059±.002]

FEED FINGER 1901694-1	SET UP GAGE 1901040-1	LOC A	DIST 66
REVISIONS			
REV	DATE	BY	APPD
A1	ECR-07-004822	01MAR2007	RD ND
B	ECR-07-011464	21MAR2007	GH ND
C	ECR-08-008186	01APR2008	MEH GB



-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-5	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1	1	1752309-1	RING, INSULATION CRIMP	38
-	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	1338684-2	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-5	STOP, SHEAR	11
-	1	1	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	1-1333207-0	ANVIL, COMBINATION	8
-	1	1	1	1	1338680-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	7-683454-7	CRIMPER, INSULATION O	3
-	1	1	1	1	1-455888-8	SPACER, CRIMPER	2
-	1	2	2	1	2-456408-0	CRIMPER, WIRE PREMIUM	1
-	77	76	71	6	-1	PART NO	ITEM NO

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE BEARING SURFACES LIGHTLY.
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.
- 5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
- 6 APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
- 7 ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.
- 8 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- 9 TERMINAL LUBRICATOR RECOMMENDED.



DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
INCHES [mm]	0 PLC ±	1 PLC ±	2 PLC ±
	3 PLC ±	4 PLC ±	5 PLC ±
	6 PLC ±	7 PLC ±	8 PLC ±
	9 PLC ±	10 PLC ±	11 PLC ±
	12 PLC ±	13 PLC ±	14 PLC ±
	15 PLC ±	16 PLC ±	17 PLC ±
	18 PLC ±	19 PLC ±	20 PLC ±
	21 PLC ±	22 PLC ±	23 PLC ±
	24 PLC ±	25 PLC ±	26 PLC ±
	27 PLC ±	28 PLC ±	29 PLC ±
	30 PLC ±	31 PLC ±	32 PLC ±
	33 PLC ±	34 PLC ±	35 PLC ±
	36 PLC ±	37 PLC ±	38 PLC ±
	39 PLC ±	40 PLC ±	41 PLC ±
	42 PLC ±	43 PLC ±	44 PLC ±
	45 PLC ±	46 PLC ±	47 PLC ±
	48 PLC ±	49 PLC ±	50 PLC ±
	51 PLC ±	52 PLC ±	53 PLC ±
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	63 PLC ±	64 PLC ±	65 PLC ±
	66 PLC ±	67 PLC ±	68 PLC ±
	69 PLC ±	70 PLC ±	71 PLC ±
	72 PLC ±	73 PLC ±	74 PLC ±
	75 PLC ±	76 PLC ±	77 PLC ±
	78 PLC ±	79 PLC ±	80 PLC ±
	81 PLC ±	82 PLC ±	83 PLC ±
	84 PLC ±	85 PLC ±	86 PLC ±
	87 PLC ±	88 PLC ±	89 PLC ±
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	435 PLC ±	436 PLC ±	437 PLC ±
	438 PLC ±	439 PLC ±	440 PLC ±
	441 PLC ±	442 PLC ±	443 PLC ±
	444 PLC ±	4	