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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852646-1	F	122500-1	LEADMAKER & BENCH G	AIR FEED
1852646-2	C	565435-5	BENCH MODEL K	AIR FEED
7-1852646-7	C	-	-	-

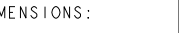
- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ LUBRICATE DAILY USING NO.20 MACHINE OIL.
- ④ AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 34) CAN BE OBTAINED BY TIGHTENING SET SCREW (ITEM 105) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) THEN TIGHTEN AN ADDITIONAL 5 1/2-6 REVOLUTIONS.
- ⑤ TO BE SHIPPED WITH ASSEMBLY.
- ⑥ APPLY LOCTITE TO ITEM 93 AT ASSEMBLY.

TERMINAL NAME: RECEPTACLE, FLAG, FASTIN-FASTON, .250 SERIES						
-	1742626	TE TERMINAL - TE CRIMP SPECS				
-	-					
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	-	
-	-	A	.073.002 [1.85±0.05mm]	(2)14	-	
-	-	B	.065±.002 [1.65±0.05mm]	(1)14 + (1)16	-	
-	-	C	.057±.002 [1.45±0.05mm]	(2)16	-	
-	-	D	-	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-					
-	-	WIRE	.200 [5.08mm]	TAB LOC	(2)14	
		INSUL	.210 [5.33mm]	O	Ø.110-.210	
WIRE STRIP LENGTH .205-.235	TERM APPL SPEC 114-2078	FEED .820	APPL INSTRUCTIONS 408-8037	SET UP GAGE 458638-1	LAYOUT -	

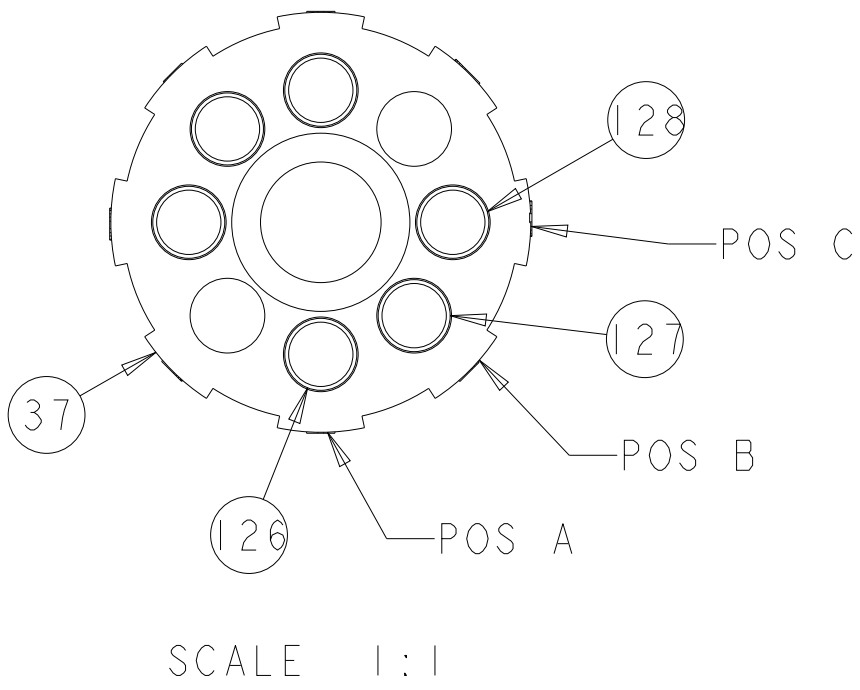
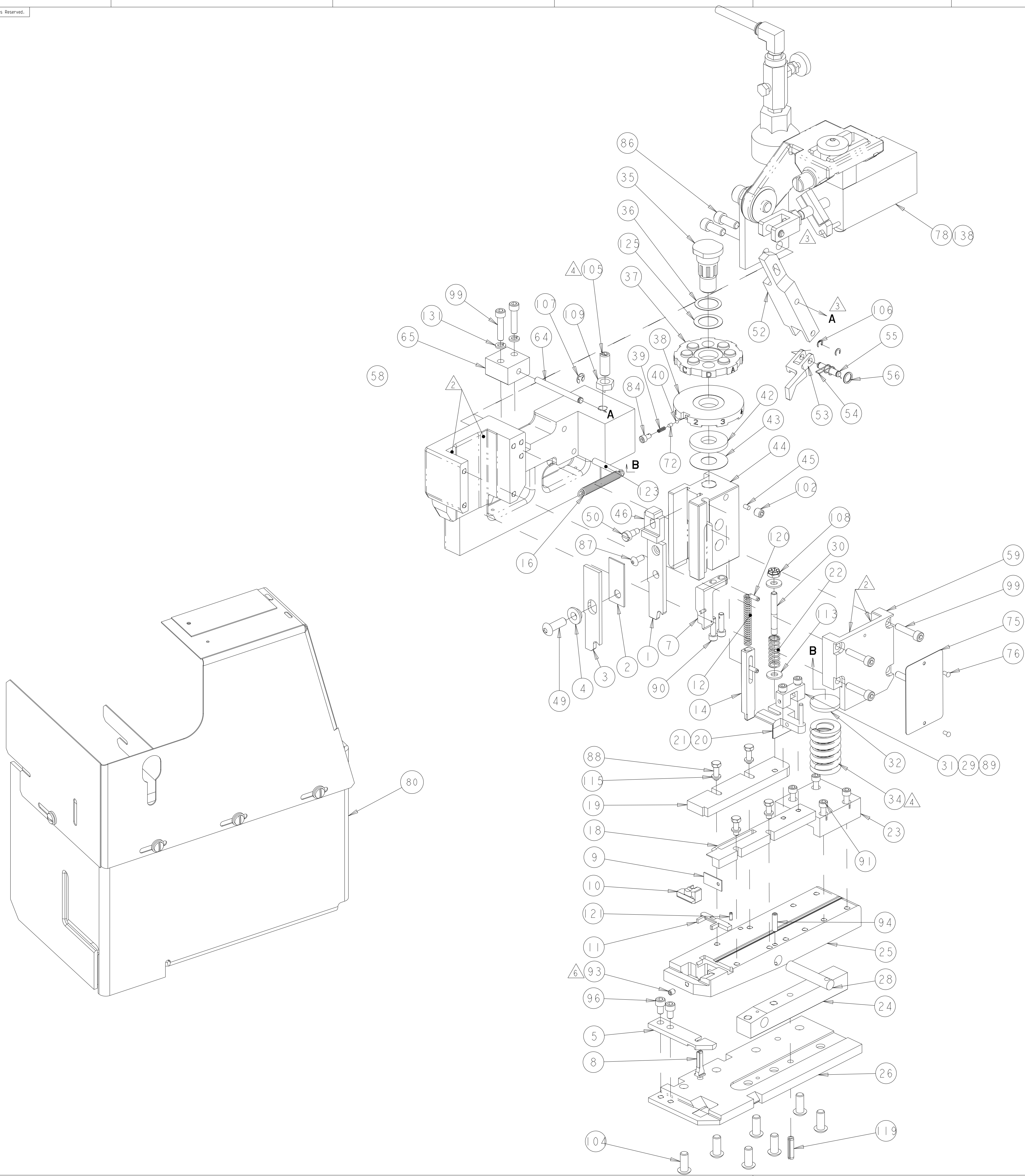
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E	ECR-14-015898	240C12014	JH	GB
	F	REVISED PER ECR-22-145223	06 JUL 2022	GK	GB

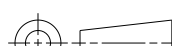
-	1	1	-	23030-1	SCR, SKT HD CAP, S-LOCK, 6-32 X .25	84
-	1	-	-	457244-2	GUARD ASSEMBLY	80
-	2	2	-	3-21000-4	SCR, SHC (10-32X.25)	79
-	1	-	-	457098-7	AIR FEED ASSEMBLY	78
-	1	-	-	694427-1	PLATE, APPLICATOR, MOUNTING	77
-	2	2	-	21017-2	SCREW, DRIVE	76
-	1	1	-	461264-1	PLATE, IDENTIFICATION	75
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	72
-	1	1	-	456987-1	BLOCK, PIVOT	65
-	1	1	-	457058-1	PIN, PIVOT	64
-	1	1	-	455164-1	CAP, RAM	59
-	1	1	-	457079-1	HOUSING, MACHINING	58
-	1	1	-	25745-1	RING, SPLIT	56
-	1	1	-	240624-1	PIN, FEED FINGER	55
-	1	1	-	691499-1	SPRING-FEED FINGER	54
-	1	1	-	454568-1	FINGER, FEED	53
-	1	1	-	457057-2	PIVOT ARM	52
-	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	50
-	1	1	-	3-21002-5	SCR, BTN SKT HD CAP 1/4-20 X .750	49
-	1	1	-	690578-1	INSULATION ADJUST BLOCK	46
-	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	-	454574-1	RAM, SPECIAL	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-4	WASHER, RAM (.135)	42
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-2	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	WASHER, WAVE SPRING	36
-	1	1	-	690212-1	POST, RAM	35
-	1	1	-	3-23846-5	SPRING, DIE	34
-	1	1	-	690573-1	SPACER, SPRING	32
-	1	1	-	454569-1	MOUNT, DRAG	31
-	1	1	-	1-22354-8	STUD, THREADED	30
-	1	1	-	21030-2	PIN, DOWEL .1250 X .500	29
-	1	1	-	1633530-1	PIN, HINGE	28
-	1	1	-	684905-1	PLATE, BASE	26
-	1	1	-	454579-7	BAR, HINGE	25
-	1	1	-	690571-1	STABILIZER	24
-	1	1	-	690585-3	BLOCK, SPRING PRESSURE	23
-	1	1	-	8-22282-6	SPRING, COMPRESSION	22
-	1	1	-	21030-6	PIN, DOWEL .1250 X 1.000	21
-	1	1	-	454570-2	DRAG, STOCK	20
-	1	1	-	454573-2	GUIDE, STRIP, REAR	19
-	1	1	-	454571-6	GUIDE, FRONT STRIP	18
-	1	1	-	2-22287-6	SPRING, EXTENSION	16
-	1	1	-	1-692134-6	TERMINAL POSITIONER	14
-	1	1	-	5-22280-5	SPRING, COMPRESSION	12
-	1	1	-	454711-6	PLATE, REAR SHEAR	11
-	1	1	-	1633080-3	ANVIL, INSERT	10
-	1	1	-	1-690569-2	PLATE, SHEAR, FRONT	9
1	1	1	-	1633789-1	ANVIL, REVERSIBLE	8
-	1	1	-	854422-4	BLADE, SHEAR	7
-	1	1	-	684906-1	ANVIL RETAINING	5
-	1	1	-	690574-1	SPACER, TUBULAR	4
1	1	1	-	1633086-1	CRIMPER, INSULATION PREMIUM	3
-	1	1	-	681153-1	SPACER, CRIMPER	2
1	1	1	-	690763-3	CRIMPER, WIRE	1

-	-	1	..	462622-2	AIR FEED ASSEMBLY	138
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	131
-	2	2	-	4-354779-3	PIN, WIRE DISC (.3205)	128
-	2	2	-	2-354779-6	PIN, WIRE DISC (.3120)	127
-	2	2	-	1-354779-1	PIN, WIRE DISC (.3045)	126
-	1	1	-	986950-1	WASHER, FLAT PRECISION	125
-	1	1	-	3-22183-9	PIN, GROOVED, TYPE 67	123
-	1	1	-	3-21028-2	PIN, SLOTTED SPRING .094 X .250	121
-	2	2	-	4-21028-9	PIN, SLOTTED SPRING .125 X .375	120
-	1	1	-	21029-5	PIN, SLOTTED SPRING .188 X .750	119
-	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	115
-	2	2	-	21899-2	WASHER, FLAT	113
-	1	1	-	1-22202-7	NUT, HEX, JAM 5/16-24/UNF	109
-	1	1	-	21022-3	NUT, HEX, SELF-LOCKING, THIN, 10-32	108
-	1	1	-	1-21986-2	RING, RETAIN, EXTERN, 3/16 E-RING	107
-	2	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	106
-	1	1	-	8-21007-5	SCR, SET, CUP POINT 5/16-24 X .750	105
-	7	7	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	104
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	102
-	6	6	-	3-21000-8	SCR, SKT HD CAP 10-32 X .875	99
-	2	2	-	7-21000-6	SCR, SKT HD CAP 10-32 X .312	96
-	1	1	-	4-21006-5	SCR, SET, CUP POINT 8-32 X .625	94
-	1	1	-	21061-9	SCR, SET, CONE POINT 8-32 X .250	93
-	4	4	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	91
-	2	2	-	1-23030-1	SCR, SKT HD CAP, S-LOCK, 8-32 X .625	90
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	89
-	4	4	-	2-22603-3	SCR, HEX HD CAP, 1N	88
-	1	1	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	87
-	2	2	-	21001-3	SCR, SKT HD CAP 1/4-20 X .625	86

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN R.O.WILSON		18FE02008									
						SCH R.O.WILSON		20FE02008		 TE Connectivity							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD ELBIN		21FE02008		NAME		END FEED HINGE BAR APPLICATOR					
IN		0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±. FINISH -				PRODUCT SPEC		-		-		-					
						APPLICATION SPEC		-		-		-					
MATERIAL						WEIGHT		-		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
-						-		A		00779		©=1852646				-	
CUSTOMER DRAWING						SCALE		1:1		SHEET		1		OF		2	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING																	

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.O.WILSON 18FEB2008	 TE Connectivity		
DIMENSIONS: IN		CHK R.O.WILSON 20FEB2008			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD T. ELBIN 21FEB2008	NAME END FEED HINGE BAR APPLICATOR		
		PRODUCT SPEC	-		
		APPLICATION SPEC	-		
		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		A	00779	C=1852646	-
MATERIAL	FINISH	WEIGHT	CUSTOMER DRAWING		
-	-	-	SCALE 3:5 SHEET 2 OF 2 REV F		
CUSTOMER ACCESSIBLE PRODUCTION DRAWING					