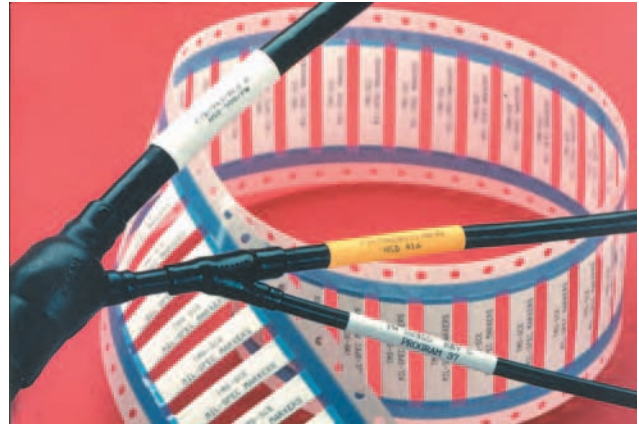


## TMS-SCE Military grade heat shrinkable wire identification sleeves

TMS-SCE marker sleeves are designed to meet the wire and cable marking needs of manufacturers with high performance requirements. Made from durable, flame retardant, radiation-crosslinked heat-shrinkable polyolefin, TMS-SCE marker sleeves can be used in a wide variety of applications. All TMS-SCE meet the performance requirements of SAE-ASM-DTL-23053/5 class 1. TMS-SCE-2X meets all of the requirements of SAE-AMS-DTL-23053/5 classes 1 and 3. The marks are permanent immediately after printing and remain legible even when exposed to abrasion, aggressive cleaning solvents, and military fuels and oils. The sleeves meet the mark permanence requirements of SAE AS81531 4.6.2 and MIL-STD-202 both before and after shrinking.



Both 2:1 and 3:1 shrink ratios are available. The 2:1 products provide a thick, rugged sleeve wall and are particularly easy to handle. The lightweight 3:1 products provide extremely fast shrinking and cover a wider range of wire diameters, thus simplifying inventory.

The marker sleeves are designed to be printed by computer-driven dot matrix or thermal transfer printers, providing several advantages in terms of reduced errors, cycle time and cost.

Supplied in a thin, flat "ladder" format, the sleeves are held horizontally between two hole-punched polyester strips. This configuration feeds directly from the storage box into a Tyco Electronics recommended printer. Tyco Electronics recommended ribbons should always be used. The ladder format provides automatic kitting of the marker sleeves in the desired sequence. A standard heat gun with reflector is used to shrink the sleeves onto the wire or cable.

### Features and benefits

- Permanent identification sleeves
- Computer-printable
- Lightweight for aerospace applications
- Military specification material and print performance
- 2:1 and 3:1 shrink ratio
- CSA Certified
- UL Recognized, VW all flame tubing test rated
- Quick recovery for heat sensitive areas



### Temperature rating

Operating temperature range	-55°C to +135°C	-67°F to +275°F
Minimum recovery temperature	+85°C	+185°F
Maximum storage temperature	+40°C	+104°F

### Specifications/approvals

Tyco Electronics	RW 25 11 TTDS-Q23
Military	SAE-AMS-DTL-23053/5 class 1 and 3 (TMS-SCE-2X) SAE-AMS-DTL-23053/5 class 1 (TMS-SCE) SAE AS81531 4.6.2, MIL-STD-202 Method 215J
Industry	UL Recognized – Standard 224, file E35586 (TMS-SCE-2X is UL224-VW1 rated. TMS-SCE is UL224-all tube flame test rated) CSA Certified – File 31929

### Printer information

Tyco Electronics printer	AM6310 (dot matrix) T200 Series (thermal transfer, low volume) T312M (thermal transfer)
Tyco Electronics ribbon	1892BK04-RIBBON (dot matrix) TMS-101-RIBBON-4RPSCE (thermal transfer for T208M) TMS-RJS-RIBBON-4RPSCE (thermal transfer for T312M))

### Part numbering system

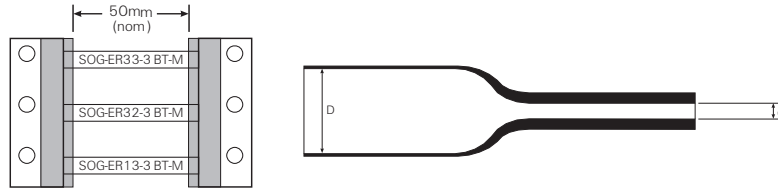
TMS-SCE - 2X - 1K<sup>1</sup>/<sub>s</sub> - 2.0-S1-9

- Color (white or yellow)
- Scoring (optional)
- Sleeve length (2.0" nominal) (omit for 2X)
- Inside diameter, as supplied (inches)
- Standard Pack (1,000 pieces)
- 2X is optional (2:1 shrink ratio; if left out, product will be 3:1)
- Product family

OBSOLETE  
NOT the LATEST  
REVISION

**TMS-SCE Military grade heat shrinkable wire identification sleeves**

**Ordering information**



**Available sizes and formats**

Ordering description	Expanded D (minimum)		Recovered d (maximum)		Recommended use range		Recovered wall thickness		Weight (g/10 pcs.)
	mm	inches	mm	inches	mm	inches	mm	inches	
	TMS-SCE-1K- <sup>3</sup> / <sub>32</sub> -2.0- <color>	2.36	0.093	0.79	0.031	0.81 - 1.90	0.032 - 0.075	0.53 ± 0.08	
TMS-SCE-2X-1K- <sup>3</sup> / <sub>32</sub> - <color>	2.36	0.093	1.17	0.046	1.27 - 1.90	0.050 - 0.075	0.64 ± 0.08	0.025 ± 0.003	2.04
TMS-SCE-1K- <sup>1</sup> / <sub>8</sub> -2.0- <color>	3.18	0.125	1.07	0.042	1.11 - 2.66	0.044 - 0.105	0.58 ± 0.08	0.023 ± 0.003	2.03
TMS-SCE-2X-1K- <sup>1</sup> / <sub>8</sub> - <color>	3.18	0.125	1.58	0.062	1.75 - 2.66	0.069 - 0.105	0.64 ± 0.08	0.025 ± 0.003	2.75
TMS-SCE-1K- <sup>3</sup> / <sub>16</sub> -2.0- <color>	4.75	0.187	1.57	0.062	1.75 - 4.06	0.069 - 0.160	0.58 ± 0.08	0.023 ± 0.003	2.68
TMS-SCE-2X-1K- <sup>3</sup> / <sub>16</sub> - <color>	4.75	0.187	2.36	0.093	2.54 - 4.06	0.100 - 0.160	0.64 ± 0.08	0.025 ± 0.003	3.62
TMS-SCE-1K- <sup>1</sup> / <sub>4</sub> -2.0- <color>	6.35	0.250	2.11	0.083	2.31 - 5.46	0.091 - 0.215	0.58 ± 0.08	0.023 ± 0.003	3.51
TMS-SCE-2X-1K- <sup>1</sup> / <sub>4</sub> - <color>	6.35	0.250	3.18	0.125	3.81 - 5.46	0.150 - 0.215	0.64 ± 0.08	0.025 ± 0.003	5.94
TMS-SCE-1K- <sup>3</sup> / <sub>8</sub> -2.0- <color>	9.53	0.375	3.18	0.125	3.47 - 8.12	0.137 - 0.320	0.61 ± 0.08	0.024 ± 0.003	5.04
TMS-SCE-2X-1K- <sup>3</sup> / <sub>8</sub> - <color>	9.53	0.375	4.75	0.187	5.59 - 8.12	0.220 - 0.320	0.64 ± 0.08	0.025 ± 0.003	8.50
TMS-SCE-1K- <sup>1</sup> / <sub>2</sub> -2.0- <color>	12.70	0.500	4.22	0.166	4.64 - 10.79	0.183 - 0.425	0.61 ± 0.08	0.024 ± 0.003	6.81
TMS-SCE-2X-1K- <sup>1</sup> / <sub>2</sub> - <color>	12.70	0.500	6.35	0.250	6.99 - 10.79	0.275 - 0.425	0.64 ± 0.08	0.025 ± 0.003	11.45
TMS-SCE-1K- <sup>3</sup> / <sub>4</sub> -2.0- <color>	19.05	0.750	6.35	0.250	6.99 - 16.25	0.275 - 0.640	0.61 ± 0.08	0.024 ± 0.003	12.03
TMS-SCE-2X-1K- <sup>3</sup> / <sub>4</sub> - <color>	19.05	0.750	9.53	0.375	10.16 - 16.25	0.400 - 0.640	0.76 ± 0.08	0.030 ± 0.003	20.63
TMS-SCE-1K-1-2.0- <color>	25.40	1.000	8.46	0.333	9.29 - 21.59	0.366 - 0.850	0.64 ± 0.08	0.025 ± 0.003	15.35
TMS-SCE-1K-1 <sup>1</sup> / <sub>2</sub> -2.0- <color>	38.10	1.500	19.05	0.750	20.95 - 33.02	0.825 - 1.300	0.51 ± 0.08	0.020 ± 0.003	27.51
TMS-SCE-1K-2-2.0- <color>	50.80	2.000	25.40	1.000	27.94 - 44.95	1.100 - 1.750	0.64 ± 0.08	0.025 ± 0.003	47.27
TMS-SCE-1K-2 <sup>1</sup> / <sub>4</sub> -2.0- <color>	57.15	2.250	19.05	0.750	22.32 - 50.80	0.880 - 2.000	0.76 ± 0.08	0.030 ± 0.003	42.06

Total width as supplied 90.18 mm (3.550 inches) including tape and carrier width.

**Options**

Prescoring	Perforated score to produce multiple markers from each sleeve.								
	Number of prescores	1 prescore			2 prescores			3 prescores	
	Code	S1			S2			S3	
Package sizes	Standard	1K - 1000-piece packs							
	Nonstandard	Smaller and larger pack sizes are available. Please contact Tyco Electronics.							
Colors	Standard	Yellow	White						
	Code	4	9						
	Nonstandard	Red	Pink	Orange	Green	Blue	Violet	Gray	Black
Code	2	2L	3	5	6	7	8	0	

Note: 3:1 products yellow and white meet the color requirements of MIL-STD-104 class 1. Otherwise colors are pastel for print contrast.

Ordering information: Specify product name, pack size, sleeve size, prescore format, and color.

Ordering example: TMS-SCE-1K-<sup>1</sup>/<sub>8</sub>-2.0-S1-9 (scored once)

TMS-SCE-2X only available in white